





Page 568 Basic Plasma nitrided



Page 572 Professional Stainless Steel



Page 576 Professional 750 Plasma nitrided

Page 586

Professional Extreme 8.7 -

1200x1200x100 Plasma nitrided



Page 580 Professional Extreme 8.7 -1000x500x100 Plasma nitrided

Page 588

Page 596

Professional Extreme 8.7 -

Professional Extreme 8.7 -

2400x1200x100 Plasma nitrided

1500x1000x100 Plasma nitrided



Page 582 Professional Extreme 8.7 -1000x1000x100 Plasma nitrided



Page 590 Professional Extreme 8.7 -1500x1500x100 Plasma nitrided



Page 584 Professional Extreme 8.7 -1200x800x100 Plasma nitrided



Page 592 Professional Extreme 8.7 -2000x1000x100 Plasma nitrided



Page 598 Professional Extreme 8.7 -3000x1500x100 Plasma nitrided



Page 600 Professional Extreme 8.7 -4000x2000x100 Plasma nitrided



Page 594 Professional Extreme 8.7 -2000x1200x100 Plasma nitrided



Page 602 Welding Table - Special Sizes Plasma nitrided

Page 604 Perforated Aluminum Plate for Table



Page 606 Octagonal Table 100 Plasma nitrided



Page 608 Octagonal Table 50 Plasma nitrided



Page 610 Octagonal Plate 12 Plasma nitrided



Page 612 Clamping- and Replacement Plate, with bore holes







Page 614 Support and Clamping Sleeve

Page 616 Module, Grid Plates





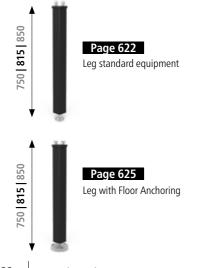
Basic

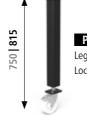


Basic

Welding Tables Basic are manufactured of premium steel S355J2+N and subsequently plasma-nitrided by applying a thermo-chemical procedure. Then the welding table runs through an additional thermo-chemical procedure to increase corrosion resistance. At the same time the load capacity of the welding table is increased.

TABLE LEGS





Page 626 Leg with Caster and Locking Brake You can also find the product video on:

www.siegmund.com/

V161035

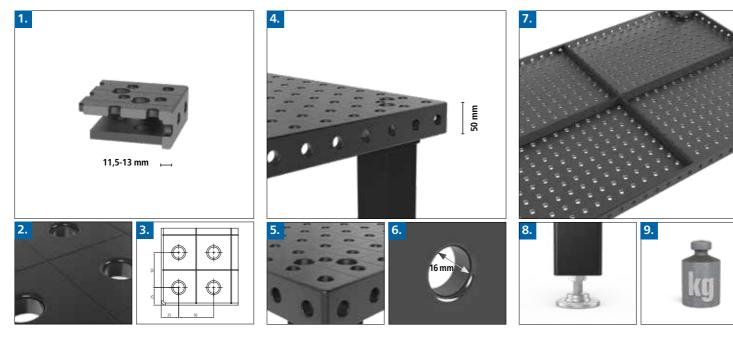




Leg heights in mm.

The data in black print shows standard leg heights for table shown above. There is no surcharge for leg heights printed in grey, depending on leg style, and have to be specified upon ordering. Of course you can also use other leg variations of System 16 for the Basic table System 16.





1. MATERIAL THICKNESS

• approx. 11,5 – 13 mm

2. MATERIAL

Premium Steel S355J2+N, plasma nitrided and BAR-coated

VICKERS HARDNESS GRADE

Surface hardness: approx. 450 – 750 Basic hardness: approx. 165 – 220

3. DATA

- Borehole spacing 50 mm
- Grid element spacing 50 mm

4. TABLE SIDE PANEL

50 mm high

5. ELABORATE RADIUSES

- 3 mm radius of top table edge reduces damages to Siegmund accessories and customers components
- 6 mm radius on edges reduces risk of injury

6. SYSTEM BOREHOLE

• Ø 16 mm

Radius R2 for boreholes on the table surface:

- reduce damages to table, Siegmund accessories and customer components
- for simple insertion of bolts and accessories
- large chamfer on table underside for maximum clamping force of bolts (see page 684)

7. RIBBING

Construction reinforced with ribbing

8. TABLE LEGS

- Square pipe 70x70 mm
- Base plate Ø 70 mm (made of twisted bulk material)
- Leg 40 mm vernier adjustment (Data only for Leg standard equipment)

9. BEARING LOAD

Bearing load per leg max 1,000 kg Maximum recommended statistical overall load: with 4 legs = 1,000 kg based on even load distribution. (data only for leg standard equipment)

Computationally resulting in substantially higher overall loads. However, the indicated bearing loads were calculated with reserves for safety reasons.

Please consult with manufacturer if higher overall loads are required.



Basic Welding Table





					•	۰.	۰.				 								۰.		۰.			
- 1			- 12				-																	
- 1	12	۰.																					2	
			-																					
- 1																								а.
- 8																								8
- 8							- 2																	
- 1				02																				
- 8																								
- 6	-			-											-	-	-	-	-					
- 8																								
- 68																								
- 88												1.												
20																								-
																						1		
18			21																				20	
20			•																					
			-		-			-		-		-												
																					•			
							-		•	-				1.0										

Description:

Basic Table with horizontal / vertical hole arrangement in a 50 mm grid on the table top and a row of holes on the sides. The diameter of the bore holes is 16 mm, the thickness of the material approx. 11,5-13 mm. It is manufactured of high quality S355J2+N Steel + plasma nitration. Grid lines with a spacing of 50 mm simplify the set-up of your device.

Please find different table leg options starting page 620.

Special equipment for welding tables available by request.





	Table Legs:	Length: (a)	Width: (b)	Height: (c)	Weight:	Basic Plasma nitrided 50 mm Grid	Without plasma nitriding reduced price
Basic 1000x1000x50 with Leg standard equipment 815 Table height 850	4	1000 mm	1000 mm	50 mm	approx. 183 kg	161010.P •	165110.B o
Basic 1200x800x50 with Leg standard equipment 815 Table height 850	4	1200 mm	800 mm	50 mm	approx. 173 kg	161025.P •	165125.B o
Basic 1200x1200x50 with Leg standard equipment 815 Table height 850	4	1200 mm	1200 mm	50 mm	approx. 242 kg	161015.P •	165115.B o
Basic 1500x1000x50 with Leg standard equipment 815 Table height 850	4	1500 mm	1000 mm	50 mm	approx. 244 kg	161035.P •	165135.B o

• = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

The surcharge for a table with a different leg style equals the price difference between the leg standard equipment and the requested leg. Weight = Table + Pallet + Leg standard equipment





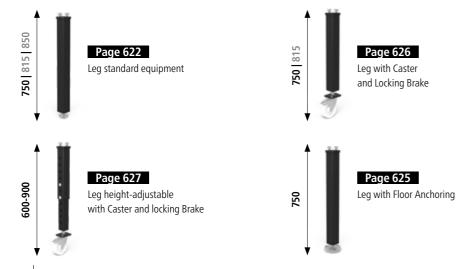
Stainless Steel



Stainless Steel

Stainless Steel Tables are suited for work on stainless steel components, especially if very high corrosion requirements are imposed, e. g. pharmaceutical and food industry.

TABLE LEGS



You can also find the product video on:

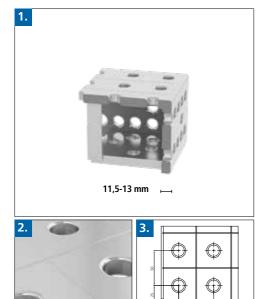
www.siegmund.com/ V160020.E

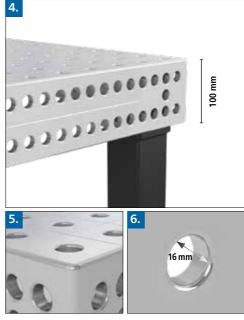




Leg heights in mm. The data in black print shows standard leg heights for table shown above. There is no surcharge for leg heights printed in grey, depending on leg style, and have to be specified upon ordering.







1. MATERIAL THICKNESS

• approx. 11,5 – 13 mm

2. MATERIAL

premium stainless steel X5CrNi18-10 (1.4301)

VICKERS HARDNESS GRADE

Basic hardness approx. 266 - 382

3. DATA

- Borehole spacing 50 mm
- Grid element spacing 50 mm

4. TABLE SIDE PANEL

- 100 mm high
- additional boreholes enable parallel clamping in 25 mm grid

5. ELABORATE RADIUSES

- 3 mm radius of top table edge reduces damages to Siegmund accessories and customers components
- 6 mm radius on edges reduces risk of injury

6. SYSTEM BOREHOLE

• Ø 16 mm

Radius R2 for boreholes on the table surface:

- reduce damages to table, Siegmund accessories and customer components
- for simple insertion of bolts and accessories
- large chamfer on table underside for maximum clamping force of bolts (see page 684)



7. RIBBING

Multiple ribbing on the underside for maximum stability and precision

8. TABLE LEGS

- Square pipe 70x70 mm
- Base plate Ø 70 mm (made of twisted bulk material)
- Leg 40 mm vernier adjustment (Data only for Leg standard equipment)

9. BEARING LOAD

Bearing load per leg 1,000 kg Maximum recommended statistical load: with 4 legs = 2,000 kg with 6 legs = 3,000 kg with 8 legs = 4,000 kg based on even load distribution. (data only for leg standard equipment)

Computationally resulting in substantially higher overall loads. However, the indicated bearing loads were calculated with reserves for safety reasons.

Please consult with manufacturer if higher overall loads are required.



Stainless Steel Welding Table





Description:

Stainless Steel Table with horizontal / vertical hole arrangement on the table top, and a parallel hole pattern in a 25 mm grid on the sides. The bore holes have a 16 mm diameter and a material thickness of approx. 11,5-13 mm. It is manufactured of high-quality stainless steel X5CrNi18-10 (V2A). Grid lines spaced 50 mm apart simplify the set-up of your equipment.

Please find different table leg options starting page 620.

Stainless Steel Tables also available with lifting platform and connecting frame.

Special equipment for welding tables available by request.

Please find pictures for every product size at www.siegmund.com.

																				1	
-	.80														-10					20	ũ?
																					ē.
					- 21																
																				10	



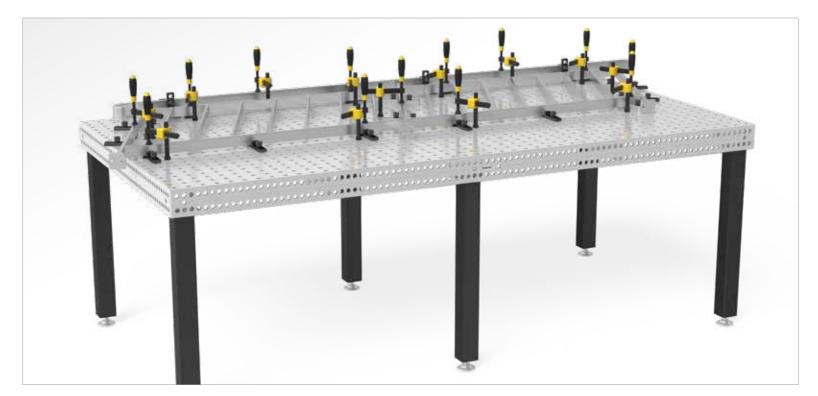


	Table Legs:	Length: (a)	Width: (b)	Height: (c)	Weight:	Stainless Steel
Professional 1000x500x100 Stainless Steel with Leg standard equipment 750 Table height 850	4	1000 mm	500 mm	100 mm	approx. 149 kg	2-160005.E ○
Professional 1000x1000x100 Stainless Steel with Leg standard equipment 750 Table height 850	4	1000 mm	1000 mm	100 mm	approx. 219 kg	2-160010.E ○
Professional 1200x800x100 Stainless Steel with Leg standard equipment 750 Table height 850	4	1200 mm	800 mm	100 mm	approx. 219 kg	2-160025.E ○
Professional 1200x1200x100 Stainless Steel with Leg standard equipment 750 Table height 850	4	1200 mm	1200 mm	100 mm	approx. 279 kg	2-160015.E ○
Professional 1500x1000x100 Stainless Steel with Leg standard equipment 750 Table height 850	4	1500 mm	1000 mm	100 mm	approx. 299 kg	2-160035.E ○
Professional 1500x1500x100 Stainless Steel with Leg standard equipment 750 Table height 850	4	1500 mm	1500 mm	100 mm	approx. 399 kg	2-160050.E ○
Professional 2000x1000x100 Stainless Steel with Leg standard equipment 750 Table height 850	4	2000 mm	1000 mm	100 mm	approx. 374 kg	2-160020.E ○
Professional 2000x1200x100 Stainless Steel with Leg standard equipment 750 Table height 850	4	2000 mm	1200 mm	100 mm	approx. 439 kg	2-160060.E ○
Professional 2400x1200x100 Stainless Steel with Leg standard equipment 750 Table height 850	6	2400 mm	1200 mm	100 mm	approx. 537 kg	2-160030.E ○
Professional 3000x1500x100 Stainless Steel with Leg standard equipment 750 Table height 850	6	3000 mm	1500 mm	100 mm	approx. 762 kg	2-160040.E ○
Additional sizes upon request						0

ullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

The surcharge for a table with a different leg style equals the price difference between the leg standard equipment and the requested leg. Weight = Table + Pallet + Leg standard equipment





Professional 750

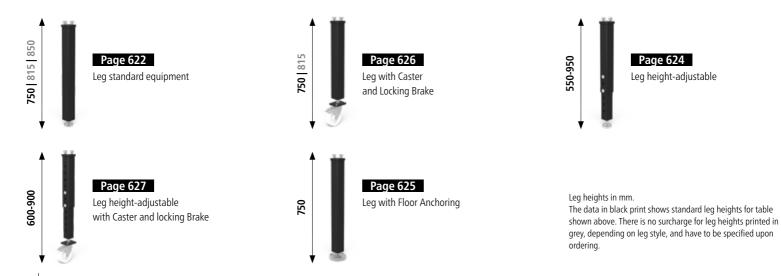


Professional 750

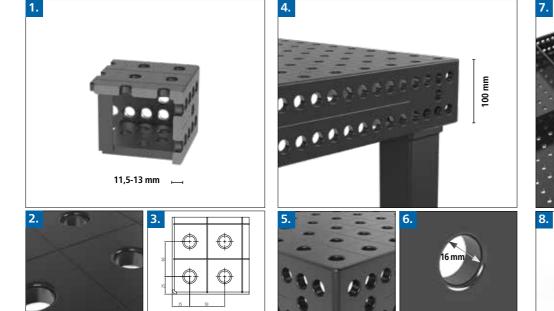
>> Surface hardness up to 750 Vickers!

Professional 750 welding tables are manufactured of S355J2+N steel and additionally plasma-nitrided and coated. Based on the increased load capacity of the welding table it is especially suited for working with heavy components.

TABLE LEGS







1. MATERIAL THICKNESS

• approx. 11,5 – 13 mm

2. MATERIAL

Premium Steel S355J2+N, plasma nitrided and BAR-coated*

VICKERS HARDNESS GRADE

Surface hardness: approx. 450 – 750 Basic hardness: approx. 165 – 220

* Due to of the lack of material hardness of Professional 750 significantly higher product wear.

3. DATA

- Borehole spacing 50 mm
- Grid element spacing 50 mm

4. TABLE SIDE PANEL

100 mm high
additional boreholes enable parallel clamping in 25 mm grid

5. ELABORATE RADIUSES

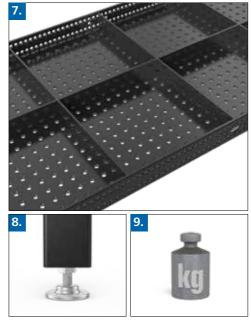
- 3 mm radius of top table edge reduces damages to Siegmund accessories and customers components
- 6 mm radius on edges reduces risk of injury

6. SYSTEM BOREHOLE

• Ø 16 mm

Radius R2 for boreholes on the table surface:

- reduce damages to table, Siegmund accessories and customer components
- for simple insertion of bolts and accessories
- less adherence of welding spatters on bore edges
- less damages on bore edges while moving heavy components
- large chamfer on table underside for maximum clamping force of bolts (see page 684)



7. RIBBING

Multiple ribbing on the underside for maximum stability and precision

8. TABLE LEGS

- Square pipe 70x70 mm
- Base plate Ø 70 mm (made of twisted bulk material)
- Leg 40 mm vernier adjustment (Data only for Leg standard equipment)

9. BEARING LOAD

Bearing load per leg 1,000 kg Maximum recommended statistical load: with 4 legs = 2,000 kg with 6 legs = 3,000 kg with 8 legs = 4,000 kg based on even load distribution. (data only for leg standard equipment)

Computationally resulting in substantially higher overall loads. However, the indicated bearing loads were calculated with reserves for safety reasons.

Please consult with manufacturer if higher overall loads are required.



Professional 750



Description:

Professional 750 Table with horizontal / vertical hole arrangement in a 50 mm grid on the table top and a parallel hole pattern in a 25 mm grid on the sides. The diameter of the bore holes is 16 mm. The table has a material thickness of approx. 11,5-13 mm and is manufactured of highquality S355J2+N steel. Grid lines spaced 50 mm apart simplify the setup of your equipment.

The welding tables are equipped with scaling as standard.





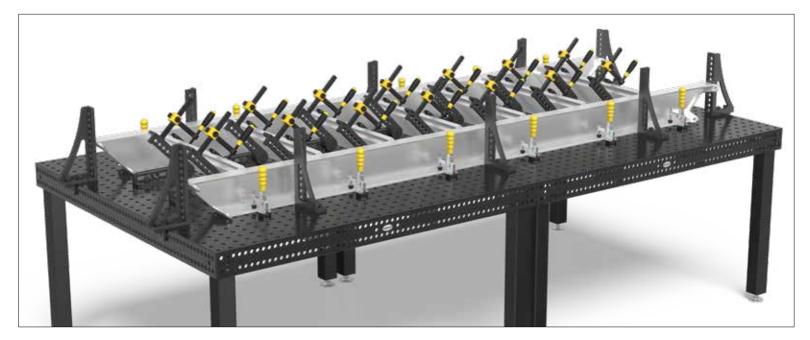


	Table Legs:	Length: (a)	Width: (b)	Height: (c)	Weight:	Professional 750 Plasma nitrided 50 mm Grid	Without plasma nitriding reduced price
Professional 750 1000x500x100 Plasma nitrided with Leg standard equipment 750 Table height 850	4	1000 mm	500 mm	100 mm	approx. 128 kg	2-160005.P ○	2-165105 0
Professional 750 1000x1000x100 Plasma nitrided with Leg standard equipment 750 Table height 850	4	1000 mm	1000 mm	100 mm	approx. 193 kg	2-160010.P ○	2-165110 0
Professional 750 1200x800x100 Plasma nitrided with Leg standard equipment 750 Table height 850	4	1200 mm	800 mm	100 mm	approx. 195 kg	2-160025.P •	2-165125 0
Professional 750 1200x1200x100 Plasma nitrided with Leg standard equipment 750 Table height 850	4	1200 mm	1200 mm	100 mm	approx. 261 kg	2-160015.P •	2-165115 0
Professional 750 1500x1000x100 Plasma nitrided with Leg standard equipment 750 Table height 850	4	1500 mm	1000 mm	100 mm	approx. 281 kg	2-160035.P •	2-165135 0
Professional 750 1500x1500x100 Plasma nitrided with Leg standard equipment 750 Table height 850	4	1500 mm	1500 mm	100 mm	approx. 397 kg	2-160050.P •	2-165150 0
Professional 750 2000x1000x100 Plasma nitrided with Leg standard equipment 750 Table height 850	4	2000 mm	1000 mm	100 mm	approx. 354 kg	2-160020.P •	2-165120 0
Professional 750 2000x1200x100 Plasma nitrided with Leg standard equipment 750 Table height 850	4	2000 mm	1200 mm	100 mm	approx. 415 kg	2-160060.P •	2-165160 0
Professional 750 2400x1200x100 Plasma nitrided with Leg standard equipment 750 Table height 850	6	2400 mm	1200 mm	100 mm	approx. 503 kg	2-160030.P •	2-165130 0
Professional 750 3000x1500x100 Plasma nitrided with Leg standard equipment 750 Table height 850	8	3000 mm	1500 mm	100 mm	approx. 795 kg	2-160050.P.2 •	2-165150.2 •
Additional sizes upon request							0

ullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

The surcharge for a table with a different leg style equals the price difference between the leg standard equipment and the requested leg.

Weight = Table + Pallet + Leg standard equipment





Professional Extreme 8.7

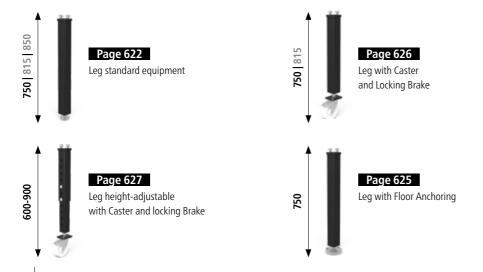


Professional Extreme 8.7

>> Surface hardness up to 850 Vickers!

Professional Extreme 8.7 welding tables are manufactured of special tool steel and additionally plasma-nitrided and coated. Based on the increased load capacity of the welding table it is especially suited for working with extremely heavy components.

TABLE LEGS



You can also find the product video on:

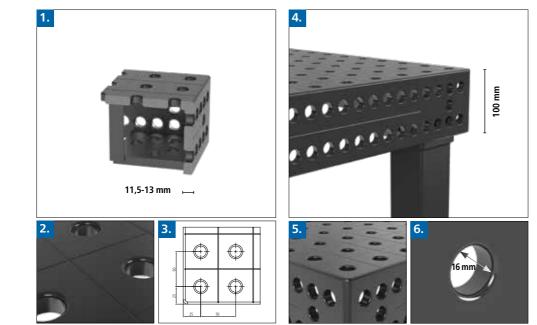
www.siegmund.com/ V160020.X





Leg heights in mm. The data in black print shows standard leg heights for table shown above. There is no surcharge for leg heights printed in grey, depending on leg style, and have to be specified upon ordering.





1. MATERIAL THICKNESS

• approx. 11,5 – 13 mm

2. MATERIAL

Hardened tool steel X8.7, plasma nitrided and BAR-coated*

VICKERS HARDNESS GRADE

Table top: Surface hardness: approx. 450 – 850 Basic hardness: approx. 280 – 340

Table side: Surface hardness: approx. 450 – 750 Basic hardness: approx. 165 – 220

* The four side faces are still constructed from our standard, high quality S355J2+N Steel to provide the ideal balance of properties for performance, durability, and cost.

3. DATA

- Borehole spacing 50 mm
- Grid element spacing 50 mm

4. TABLE SIDE PANEL

100 mm high
additional boreholes enable parallel clamping in 25 mm grid

5. ELABORATE RADIUSES

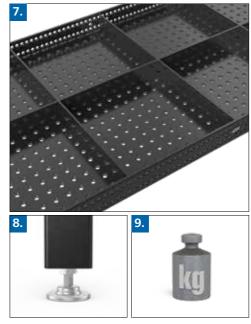
- 3 mm radius of top table edge reduces damages to Siegmund accessories and customers components
- 6 mm radius on edges reduces risk of injury

6. SYSTEM BOREHOLE

• Ø 16 mm

Radius R2 for boreholes on the table surface:

- reduce damages to table, Siegmund accessories and customer components
- for simple insertion of bolts and accessories
- less adherence of welding spatters on bore edges
- less damages on bore edges while moving heavy components
- large chamfer on table underside for maximum clamping force of bolts (see page 684)



7. RIBBING

Multiple ribbing on the underside for maximum stability and precision

8. TABLE LEGS

- Square pipe 70x70 mm
- Base plate Ø 70 mm (made of twisted bulk material)
- Leg 40 mm vernier adjustment (Data only for Leg standard equipment)

9. BEARING LOAD

Bearing load per leg 1,000 kg Maximum recommended statistical load: with 4 legs = 2,000 kg with 6 legs = 3,000 kg with 8 legs = 4,000 kg based on even load distribution. (data only for leg standard equipment)

Computationally resulting in substantially higher overall loads. However, the indicated bearing loads were calculated with reserves for safety reasons.

Please consult with manufacturer if higher overall loads are required.



Professional Extreme 8.7 1000x500x100 mm





Weight: approx. 128 kg Weight = Table + Pallet + Leg standard equipment



Description:

Professional Extreme Table, 1000x500x100 mm, horizontal / vertical hole arrangement in a 50 mm grid on the table top and a parallel hole pattern in a 25 mm grid on the sides. The diameter of the bore holes is 16 mm, the material thickness is approx. 11,5-13 mm. The primary wear surface on the table's top face is made of through-hardened tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 50 mm apart simplify the set-up of your equipment.

The welding tables are equipped with scaling as standard.



Professional Extreme 8.7 1000x500x100 mm

1000x500x100 - Plasma nitrided	Professional Extreme 8.7 - 50 mm Grid	Without plasma nitriding reduced price
without legs	2-160005.X7.T1 •	2-165105 0
with Leg standard equipment 750 Table height 850	2-160005.X7 •	2-165105 0
 Item produced for stock: O – Item produced on order: Euplanations see page 84 		

 \bullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

Leg variants for welding table Profe	ssional Extreme		
Surcharge Leg standard equipment	Surcharge Leg with Floor Anchoring	Surcharge Leg height-adjustable	
(see page 622)	(see page 625)	(see page 624)	
Exchangeable without surcharge			
de	Į		
2-160857.XX	2-160875.XX	2-160877.XX	

Special equipment for welding table	e Professional Extreme				
	Table si	de panel	Surf	ace	
	Surcharge for table sides double hardened (see page 578)	Surcharge Diagonal Grid for table sides (see page 82)	Surcharge Diagonal Grid M8 / M12 (see page 82)	2 / M16 thread	
Example for 50 mm Grid			мв	× 25 25 25 M12	x 25 25 25 M16
Professional Extreme	2-166705.X	2-166605.X	2-166105.X	2-166205.X	2-166305.X



Professional Extreme 8.7 1000x1000x100 mm





Weight: approx. 193 kg Weight = Table + Pallet + Leg standard equipment

		1	11				11	 1	1	E		1				2		1		周
			-	-					12											
			1																	-1
									67											1
	10								0									н		10
н									0											
e											0				15					
ε.																	٠			
						12														
																6				
				10			83		25					5				6		
			2						15		2			82				ю	80	
								-	52					æ				æ		
		2					н							8				8		
				5.0	58	2	82						2					15		
									-											

Description:

Professional Extreme Table, 1000x1000x100 mm, horizontal / vertical hole arrangement in a 50 mm grid on the table top and a parallel hole pattern in a 25 mm grid on the sides. The diameter of the bore holes is 16 mm, the material thickness is approx. 11,5-13 mm. The primary wear surface on the table's top face is made of through-hardened tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 50 mm apart simplify the set-up of your equipment.

The welding tables are equipped with scaling as standard.



Professional Extreme 8.7 1000x1000x100 mm

1000x1000x100 - Plasma nitrided	Professional Extreme 8.7 - 50 mm Grid	Without plasma nitriding reduced price
without legs	2-160010.X7.T1 •	2-165110 0
with Leg standard equipment 750 Table height 850	2-160010.X7 •	2-165110 0

ullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

Leg variants for welding table Profe	ssional Extreme			
Surcharge Leg standard equipment (see page 622) Exchangeable without surcharge	Surcharge Leg with Caster and Locking Brake 750 (see page 626)	Surcharge Leg with Floor Anchoring (see page 625)	Surcharge Leg height-adjustable (see page 624)	Surcharge Leg height-adjustable with Caster and locking Brake (see page 627)
	Ť	Į		
2-160857.XX	2-160876.XX	2-160875.XX	2-160877.XX	2-160879.XX

Special equipment for welding table	e Professional Extreme				
	Table si	de panel	Surf	ace	
	Surcharge for table sides double hardened (see page 578)	Surcharge Diagonal Grid for table sides (see page 82)	Surcharge Diagonal Grid M8 / M12 (see page 82)	2 / M16 thread	
Example for diagonal grid for table sides.			25 25 25 M8	25 25 25 M12	25 25 25 M16
Professional Extreme	2-166710.X	2-166610.X	2-166110.X	2-166210.X	2-166310.X



Professional Extreme 8.7 1200x800x100 mm





Weight: approx. 195 kg Weight = Table + Pallet + Leg standard equipment

		1	1		1	5		i				1	i		l		-	ï	ł	i	l	-	1			E
											2				1.											12
		10																								
		1.1		2																				2		
	1.0																									
	-																									
							•																			
				1	10					2	-			3	a.						1					
• • • • • • • • • • • • • • • • • • • •	-																									
	12											2			z					3						25
									e			e								1						
			1									æ		1	2	5				-						
																									а.	
															-											

Description:

Professional Extreme Table, 1200x800x100 mm, horizontal / vertical hole arrangement in a 50 mm grid on the table top and a parallel hole pattern in a 25 mm grid on the sides. The diameter of the bore holes is 16 mm, the material thickness is approx. 11,5-13 mm. The primary wear surface on the table's top face is made of through-hardened tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 50 mm apart simplify the set-up of your equipment.

The welding tables are equipped with scaling as standard.



Professional Extreme 8.7 1200x800x100 mm

1200x800x100 - Plasma nitrided	Professional Extreme 8.7 - 50 mm Grid	Without plasma nitriding reduced price
without legs	2-160025.X7.T1 •	2-165125 0
with Leg standard equipment 750 Table height 850	2-160025.X7 •	2-165125 0

 \bullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

Leg variants for welding table Profe	ssional Extreme	
Surcharge Leg standard equipment	Surcharge Leg with Floor Anchoring	Surcharge Leg height-adjustable
(see page 622)	(see page 625)	(see page 624)
Exchangeable without surcharge		
	Į	ļ
2-160857.XX	2-160875.XX	2-160877.XX

Special equipment for welding tabl	e Professional Extreme				
	Table si	de panel	Surf	ace	
	Surcharge for table sides double hardened	Surcharge Diagonal Grid for table sides	Surcharge Diagonal Grid M8 / M12 (see page 82)	2 / M16 thread	
	(see page 578)	(see page 82)	(500 page 52)		
Example for Diagonal grid M8			M8	M12	M16
Professional Extreme	2-166725.X	2-166625.X	2-166125.X	2-166225.X	2-166325.X



Professional Extreme 8.7 1200x1200x100 mm





Weight: approx. 261 kg Weight = Table + Pallet + Leg standard equipment

		-			••											т		=															
1					••		• •		••		••				÷			÷					••					••			-	88	
1							•				•					2			•		1		•					•				-	
1			•	-					10						2	2				-	8	2	-	-	-	2			-			-	
s																																- 1	
ł			۰.																											10			i.
s																																	Ł
R																																a	
	n																																Ł
			10											a																			Ł
	ī,					87								2					1														Ł
				1																													а.
																																	4
																																	8
																																	8
c		٠			•			•				•							•			•											а
c		٠	1	25	21		ie,	36		12	73		s	٠		2										3		10					а
a																																	21
R		a	1				e	12	2	F		78	2	A)		1	ē		8	ю		8		E		1	8	87					8
R													P	÷,		s			R	۴			e.										
		e			-		8		-	0												×											4
2		2					8			s			5	2	5		5			5						2	5						2
3													c																				2
				82						с		30	c	3																			2
				2		1	2		1	P		42	2	A)	2	2	P			F		8	25	GP		8	22						
																ę	F			9													
			ы	-						H			H	d		2	ь		2			ы									80		

Description:

Professional Extreme Table, 1200x1200x100 mm, horizontal / vertical hole arrangement in a 50 mm grid on the table top and a parallel hole pattern in a 25 mm grid on the sides. The diameter of the bore holes is 16 mm, the material thickness is approx. 11,5-13 mm. The primary wear surface on the table's top face is made of through-hardened tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 50 mm apart simplify the set-up of your equipment.

The welding tables are equipped with scaling as standard.



Professional Extreme 8.7 1200x1200x100 mm

1200x1200x100 - Plasma nitrided	Professional Extreme 8.7 - 50 mm Grid	Without plasma nitriding reduced price
without legs	2-160015.X7.T1 •	2-165115 0
with Leg standard equipment 750 Table height 850	2-160015.X7 •	2-165115 0

 \bullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

Leg variants for welding table Profe	essional Extreme			
Surcharge Leg standard equipment (see page 622) Exchangeable without surcharge	Surcharge Leg with Caster and Locking Brake 750 (see page 626)	Surcharge Leg with Floor Anchoring (see page 625)	Surcharge Leg height-adjustable (see page 624)	Surcharge Leg height-adjustable with Caster and locking Brake (see page 627)
Ĭ	Ţ	l	Į	
2-160857.XX	2-160876.XX	2-160875.XX	2-160877.XX	2-160879.XX

Special equipment for welding tabl	e Professional Extreme				
	Table si	de panel	Surf	ace	
	Surcharge for table sides double hardened (see page 578)	Surcharge Diagonal Grid for table sides (see page 82)	Surcharge Diagonal Grid M8 / M12 (see page 82)	2 / M16 thread	
Example for Diagonal grid M12			M8	M12	A A A A A A A A A A A A A A A A A A A
Professional Extreme	2-166715.X	2-166615.X	2-166115.X	2-166215.X	2-166315.X



Professional Extreme 8.7 1500x1000x100 mm





Weight: approx. 281 kg Weight = Table + Pallet + Leg standard equipment

					• •								 																			а.
	8		80		•••				•••				 																12			4
	e		-		24				•																							а.
- 1	١.		•																											1.0		
- 1	Ŀ,	1		-					-15																				-	1.0		
- 1				-21																									100		10.0	а.
	a			ы																												а.
																															200	а
																																32
																															100	-10
8																																
6																																
в		-			•	•										•	•								. •			•				
h.										20				12	31												70					
æ					10				æ					æ											80		10					12
æ			99			20			- 4		-	20	85	85		26			8				15	-	104							
2			-	85										85									90			-		-				
						-								2				-									-					
-			63																											100		
			ы	2	26	60	100	54			60			86		-	-	м		-	8.	26	-		86		2	64		2.4		
																	82	-1														
																															_	_

Description:

Professional Extreme Table, 1500x1000x100 mm, horizontal / vertical hole arrangement in a 50 mm grid on the table top and a parallel hole pattern in a 25 mm grid on the sides. The diameter of the bore holes is 16 mm, the material thickness is approx. 11,5-13 mm. The primary wear surface on the table's top face is made of through-hardened tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 50 mm apart simplify the set-up of your equipment.

The welding tables are equipped with scaling as standard.



Professional Extreme 8.7 1500x1000x100 mm

1500x1000x100 - Plasma nitrided	Professional Extreme 8.7 - 50 mm Grid	Without plasma nitriding reduced price
without legs	2-160035.X7.T1 •	2-165135 0
with Leg standard equipment 750 Table height 850	2-160035.X7 •	2-165135 0

 \bullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

Leg variants for welding table Profe	essional Extreme			
Surcharge Leg standard equipment (see page 622) Exchangeable without surcharge	Surcharge Leg with Caster and Locking Brake 750 (see page 626)	Surcharge Leg with Floor Anchoring (see page 625)	Surcharge Leg height-adjustable (see page 624)	Surcharge Leg height-adjustable with Caster and locking Brake (see page 627)
Ĭ	Ţ	l	Į	
2-160857.XX	2-160876.XX	2-160875.XX	2-160877.XX	2-160879.XX

Special equipment for welding table	e Professional Extreme				
	Table si	de panel	Surf	ace	
	Surcharge for table sides double hardened (see page 578)	Surcharge Diagonal Grid for table sides (see page 82)	Surcharge Diagonal Grid M8 / M12 (see page 82)	? / M16 thread	
Example for					
Diagonal grid M16			M8	M12	M16
Professional Extreme	2-166735.X	2-166635.X	2-166135.X	2-166235.X	2-166335.X

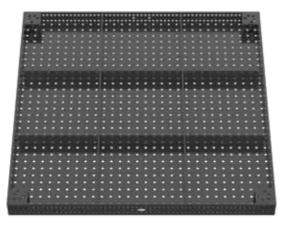


Professional Extreme 8.7 1500x1500x100 mm





Weight: approx. 397 kg Weight = Table + Pallet + Leg standard equipment



Description:

Professional Extreme Table, 1500x1500x100 mm, horizontal / vertical hole arrangement in a 50 mm grid on the table top and a parallel hole pattern in a 25 mm grid on the sides. The diameter of the bore holes is 16 mm, the material thickness is approx. 11,5-13 mm. The primary wear surface on the table's top face is made of through-hardened tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 50 mm apart simplify the set-up of your equipment.

The welding tables are equipped with scaling as standard.



Professional Extreme 8.7 1500x1500x100 mm

1500x1500x100 - Plasma nitrided	Professional Extreme 8.7 - 50 mm Grid	Without plasma nitriding reduced price
without legs	2-160050.X7.T1 •	2-165150 0
with Leg standard equipment 750 Table height 850	2-160050.X7 •	2-165150 0

 \bullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

Leg variants for welding table Profe	essional Extreme			
Surcharge Leg standard equipment (see page 622) Exchangeable without surcharge	Surcharge Leg with Caster and Locking Brake 750 (see page 626)	Surcharge Leg with Floor Anchoring (see page 625)	Surcharge Leg height-adjustable (see page 624)	Surcharge Leg height-adjustable with Caster and locking Brake (see page 627)
Ĭ	Ţ	l	Į	
2-160857.XX	2-160876.XX	2-160875.XX	2-160877.XX	2-160879.XX

Special equipment for welding tabl	e Professional Extreme				
	Table si	de panel	Surf	ace	
	Surcharge for table sides double hardened (see page 578)	Surcharge Diagonal Grid for table sides (see page 82)	Surcharge Diagonal Grid M8 / M12 (see page 82)	2 / M16 thread	
Example for 50 mm Grid					
			M8	M12	M16
Professional Extreme	2-166750.X	2-166650.X	2-166150.X	2-166250.X	2-166350.X



Professional Extreme 8.7 2000x1000x100 mm





Weight: approx. 354 kg Weight = Table + Pallet + Leg standard equipment

		-										12											10														27	27				۱.
	8				12	12	12	12			11	:F	22	17	11	21			12	12	12	11		÷		 -	-	-			-	t٩	22		27	11	10	-			20	Ł
				1	6		12								2							12									61											4
	æ																																									4
	æ	-																																					12			8
	iii)																																									
1																																									82	
1	20																																								-	
	Ð																																									
8																																										
8																																										
В								•	•	•				1			•	•					•																			
6	-	a	н	8			85	1	61	a	51	1	85		85	20	-	6			58	ы			16		68	15		15	16									60		
					85	85	85	-				68			1							-							16					-		20						
5	8					26	85		-8		58				15		-												25						25							
5																													85			85		-								
E																							-						85		85	25	25									
×		8															20											85		25												
в		E						80		28								25									20	85		25		25		20	28						80	
		H			2	-		-				-	-			-	-					-			-	-			-	-	-											
																							-																			

Description:

Professional Extreme Table, 2000x1000x100 mm, horizontal / vertical hole arrangement in a 50 mm grid on the table top and a parallel hole pattern in a 25 mm grid on the sides. The diameter of the bore holes is 16 mm, the material thickness is approx. 11,5-13 mm. The primary wear surface on the table's top face is made of through-hardened tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 50 mm apart simplify the set-up of your equipment.

The welding tables are equipped with scaling as standard.



Professional Extreme 8.7 2000x1000x100 mm

2000x1000x100 - Plasma nitrided	Professional Extreme 8.7 - 50 mm Grid	Without plasma nitriding reduced price
without legs	2-160020.X7.T1 •	2-165120 0
with Leg standard equipment 750 Table height 850	2-160020.X7 •	2-165120 0

 \bullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

Leg variants for welding table Profe	essional Extreme			
Surcharge Leg standard equipment (see page 622) Exchangeable without surcharge	Surcharge Leg with Caster and Locking Brake 750 (see page 626)	Surcharge Leg with Floor Anchoring (see page 625)	Surcharge Leg height-adjustable (see page 624)	Surcharge Leg height-adjustable with Caster and locking Brake (see page 627)
Ĭ	Ţ	l	Į	
2-160857.XX	2-160876.XX	2-160875.XX	2-160877.XX	2-160879.XX

Special equipment for welding table	e Professional Extreme				
	Table si	de panel	Surf	ace	
	Surcharge for table sides double hardened (see page 578)	Surcharge Diagonal Grid for table sides (see page 82)	Surcharge Diagonal Grid M8 / M12 (see page 82)	/ M16 thread	
Example for diagonal grid for table sides.	$\bigcirc \bigcirc $		M8	M12	M16
Professional Extreme	2-166720.X	2-166620.X	2-166120.X	2-166220.X	2-166320.X



Professional Extreme 8.7 2000x1200x100 mm





Weight: approx. 415 kg Weight = Table + Pallet + Leg standard equipment

																		••			•••					 						•••	-				-				
		۰.	88	6.	**				••					••								Ξ.								• 2	••	**									i -
	- 84	•							•																					- 1	• 3	•						100			4
	- 62	•				-				•		•										14								•	1.1	10								100	
	12	•1																																				100		100	4
	100		1																																			-			а.
	10																																								а.
	22																																								а
	-																																								8
- 1																																									
- 1																																								227	
- 1										82																														-	
																																									ę
8																																									
a												D																													
a														•																					1.1						
æ	-	-				-					-	æ		-	-		-		-			-	 -	-		 													100	100	
					-		100	-0						2		-				84								10.			-		-								
z					80			22					85	26		2												80				25	22	25							5
z																																									
							10					18											18					27		-		-									
				-		-				-							-			-			-				15		-				-								
۰															20											88						328									
									10	75									10							100			1					-		100					
																																							-	28	
						_						-						_		_			 _		_	 _				_											

Description:

Professional Extreme Table, 2000x1200x100 mm, horizontal / vertical hole arrangement in a 50 mm grid on the table top and a parallel hole pattern in a 25 mm grid on the sides. The diameter of the bore holes is 16 mm, the material thickness is approx. 11,5-13 mm. The primary wear surface on the table's top face is made of through-hardened tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 50 mm apart simplify the set-up of your equipment.

The welding tables are equipped with scaling as standard.



Professional Extreme 8.7 2000x1200x100 mm

2000x1200x100 - Plasma nitrided	Professional Extreme 8.7 - 50 mm Grid	Without plasma nitriding reduced price
without legs	2-160060.X7.T1 •	2-165160 0
with Leg standard equipment 750 Table height 850	2-160060.X7 •	2-165160 0

ullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

Leg variants for welding table Profe	ssional Extreme			
Surcharge Leg standard equipment (see page 622) Exchangeable without surcharge	Surcharge Leg with Caster and Locking Brake 750 (see page 626)	Surcharge Leg with Floor Anchoring (see page 625)	Surcharge Leg height-adjustable (see page 624)	Surcharge Leg height-adjustable with Caster and locking Brake (see page 627)
	Ť	Į		
2-160857.XX	2-160876.XX	2-160875.XX	2-160877.XX	2-160879.XX

Special equipment for welding table	e Professional Extreme				
	Table sid	de panel	Surf	ace	
	Surcharge for table sides double hardened	Surcharge Diagonal Grid for table sides	Surcharge Diagonal Grid M8 / M12 (see page 82)	2 / M16 thread	
	(see page 578)	(see page 82)			
Example for Diagonal grid M8			M8	м м 12	я <u>в в в в в в в в в в в в в в в в в в в </u>
Professional Extreme	2-166760.X	2-166660.X	2-166160.X	2-166260.X	2-166360.X



Professional Extreme 8.7 2400x1200x100 mm





Weight: approx. 503 kg Weight = Table + Pallet + Leg standard equipment

			-	-	-	-	-	-	-	-	-	-		-		-	-		-		-	-	-		-		-		201		-				_	-	-				-			-	_	_	_	-	-	-		
				23						••	•••				л.													ы	ы										1.				•••							2	4	
			•												91					•							21	•	-						•	12			- 1												4	
		8	•	•			-	2	-		-	2			6.5						26				2	•	21							۰.	•	- 1					2			-	-	-		12			а.	
		82	•																																																	
	- 1	8																											-																						8	
	- 1	8															8			8																		25	2												8	
	- 1				-			-					82				8	8				85		-		-												25		-		25			-						-	
	- 8																				85	85												8							25										-	
	. 8			6	8			12	-										85	25	85	85		86		-	÷.												-	-86	-						-					
	1	AI.							8	0										8	8			8																												4
	8						25			-												-		25			10												-	-											-	4
	22																																																			а.
- 1														5																																						а.
- 1							5							1						25												÷.								Ľ.,												а.
- 1	1		2		н	ы	ы	ы	88	6	85		-00	10	1	×.	R.	ы	a.					85	88	-		-	ю	ы	ы		58	6	10	ы	14	6	64	10	ы	н	60	ы	64	2						
		85	-	2						85			20	12			8	-		82	85		16	髙		-			62		8				92				8	68	8	8		2							100	8
												85	25		2								5	25											20													25	-	20	20	-
8													15										85	25																								25				-83
2												10																																55								
														æ		28																																				
					80									æ									2	10		3													80			XX.										0
																										22										10			80	80	22				38							
R							82					0	8		22	1								22		1							25					12	82	2.				-							27	
H		а.																																																		
													-															<u> </u>						-													1.10			1.1		

Description:

Professional Extreme Table, 2400x1200x100 mm, horizontal / vertical hole arrangement in a 50 mm grid on the table top and a parallel hole pattern in a 25 mm grid on the sides. The diameter of the bore holes is 16 mm, the material thickness is approx. 11,5-13 mm. The primary wear surface on the table's top face is made of through-hardened tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 50 mm apart simplify the set-up of your equipment.

The welding tables are equipped with scaling as standard.



Professional Extreme 8.7 2400x1200x100 mm

2400x1200x100 - Plasma nitrided	Professional Extreme 8.7 - 50 mm Grid	Without plasma nitriding reduced price
without legs	2-160030.X7.T1 •	2-165130 0
with Leg standard equipment 750 Table height 850	2-160030.X7 •	2-165130 0

ullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

Leg variants for welding table Professional Extreme							
Surcharge Leg standard equipment	Surcharge Leg with Floor Anchoring	Surcharge Leg height-adjustable					
(see page 622)	(see page 625)	(see page 624)					
Exchangeable without surcharge							
	I	ļ					
2-160857.XX	2-160875.XX	2-160877.XX					

Special equipment for welding table Professional Extreme										
	Table side panel		Surface							
	Surcharge for table sides double hardened	Surcharge Diagonal Grid for table sides	Surcharge Diagonal Grid M8 / M1 (see page 82)	2 / M16 thread						
	(see page 578)	(see page 82)								
Example for Diagonal grid M12					M12	M16				
Professional Extreme	2-166730.X	2-166630.X		2-166130.X	2-166230.X	2-166330.X				



Professional Extreme 8.7 3000x1500x100 mm





Description:

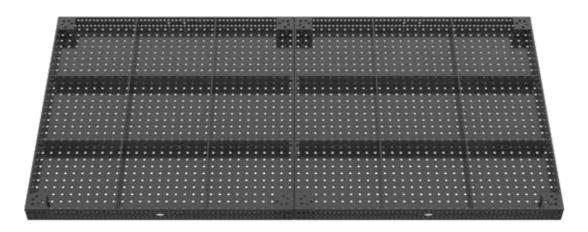
Professional Extreme Table, 3000x1500x100 mm, horizontal / vertical hole arrangement in a 50 mm grid on the table top and a parallel hole pattern in a 25 mm grid on the sides. The diameter of the bore holes is 16 mm, the material thickness is approx. 11,5-13 mm. The primary wear surface on the table's top face is made of through-hardened tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 50 mm apart simplify the set-up of your equipment.

The welding tables are equipped with scaling as standard.

Please find different table leg options starting page 620.

Weight: approx. 795 kg Weight = Table + Pallet + Leg standard equipment

Consisting of 2 tables 1,5 x 1,5 m incl. 6 connecting bolts.





Professional Extreme 8.7 3000x1500x100 mm

3000x1500x100 - Plasma nitrided	Professional Extreme 8.7 - 50 mm Grid	Without plasma nitriding reduced price
without legs	2-160050.X7.2.T1 •	2-165150.2 0
with Leg standard equipment 750 Table height 850	2-160050.X7.2 •	2-165150.2 •

 \bullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

Leg variants for welding table Professional Extreme							
Surcharge Leg standard equipment	Surcharge Leg with Floor Anchoring	Surcharge Leg height-adjustable					
(see page 622)	(see page 625)	(see page 624)					
Exchangeable without surcharge							
de	Į						
2-160857.XX	2-160875.XX	2-160877.XX					

Special equipment for welding table Professional Extreme								
	Table si	de panel	Surface					
	Surcharge for table sides double hardened	Surcharge Diagonal Grid for table sides		Surcharge Diagonal Grid M8 / M12 (see page 82)	2 / M16 thread			
	(see page 578)	(see page 82)		(see page oz)				
Example for Diagonal grid M16						x x5 25 25		
				M8	M12	M16		
Professional Extreme	2-166750.X.2	2-166650.X.2		2-166150.X.2	2-166250.X.2	2-166350.X.2		



Professional Extreme 8.7 4000x2000x100 mm





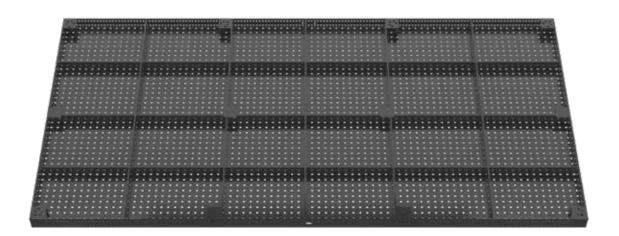
Description:

Professional Extreme Table, 4000x2000x100 mm, horizontal / vertical hole arrangement in a 50 mm grid on the table top and a parallel hole pattern in a 25 mm grid on the sides. The diameter of the bore holes is 16 mm, the material thickness is approx. 11,5-13 mm. The primary wear surface on the table's top face is made of through-hardened tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 50 mm apart simplify the set-up of your equipment.

The welding tables are equipped with scaling as standard.

Please find different table leg options starting page 620.

Weight: approx. 1.297 kg Weight = Table + Pallet + Leg standard equipment





Professional Extreme 8.7 4000x2000x100 mm

4000x2000x100 - Plasma nitrided	Professional Extreme 8.7 - 50 mm Grid	Without plasma nitriding reduced price
without legs	2-160055.X7.T1 •	2-165155 0
with Leg standard equipment 750 Table height 850	2-160055.X7 •	2-165155 0

 \bullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84

Leg variants for welding table Professional Extreme							
Surcharge Leg standard equipment	Surcharge Leg with Floor Anchoring	Surcharge Leg height-adjustable					
(see page 622)	(see page 625)	(see page 624)					
Exchangeable without surcharge							
de	Į						
2-160857.XX	2-160875.XX	2-160877.XX					

Special equipment for welding table Professional Extreme							
	Table si	de panel	Surface				
	Surcharge for table sides double hardened	Surcharge Diagonal Grid for table sides		Surcharge Diagonal Grid M8 / M12 (see page 82)	? / M16 thread		
	(see page 578)	(see page 82)					
Example for 50 mm Grid				M8	M12	x 13 25 25 M16	
Professional Extreme	2-166755.X	2-166655.X		2-166155.X	2-166255.X	2-166355.X	



Professional Extreme 8.7 - Special Sizes



Description:

For a selection of available measurements (max. 2000x3800 mm), see attached chart.

Additional sizes and special materials upon request. Prices based on quantity of tables ordered.

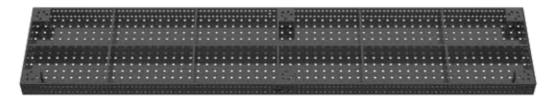
Prices based on quantity.

Discount: starting at 2 pieces: 5 % starting at 5 pieces: 10 % starting at 10 pieces: 15 %

Please find different table leg options starting page 620.

Special equipment for welding tables available by request.





Professional Extreme 8.7 - Special Sizes

Dimensions Professional Extreme 8.7 1600 x 3600 Lem No. 2-961636.X7 1600 x 3800 2-961636.X7 1600 x 3800 2-961638.X7 1600 x 4000 2-961640.X7 1800 x 1800 2-961818.X7 1800 x 2000 Lem No. 2-961820.X7 1800 x 2000 Lem No. 2-961820.X7 1800 x 2000 Lem No. 2-961820.X7 1800 x 2400 Lem No. 2-961820.X7 1800 x 2600 2-961820.X7 1800 x 2600 2-961820.X7 1800 x 2800 Lem No. 2-961820.X7 1800 x 2800 Lem No. 2-961820.X7 1800 x 3000 Lem No. 2-961830.X7 1800 x 3600 Lem No. 2-961830.X7 1800 x 3600 Lem No. 2-961830.X7 1800 x 2000 X				Professional
1600×36002-961636.X71600×38001em No. 2-961638.X71600×40002-961640.X71800×18002-961818.X71800×20002-961818.X71800×20001em No. 2-961820.X71800×20001em No. 2-961820.X71800×20001em No. 2-961820.X71800×24002-961824.X71800×26001em No. 2-961826.X71800×26001em No. 2-961820.X71800×30001em No. 2-961830.X71800×32001em No. 2-961834.X71800×36002-961834.X71800×36002-961834.X71800×36002-961836.X71800×36002-961836.X71800×36002-961836.X71800×36002-961836.X71800×36002-961836.X71800×36002-961836.X71800×22002-962020.X71800×36002-962020.X72000×26002-962020.X72000×30001em No. 2-962020.X72000×30002-962020.X72000×30002-962030.X72000×30002-962030.X72000×30002-962030.X72000×30002	Dimer	nsio	ns	
2-961636.X71600x38001em No. 2-961638.X71600x40002-961638.X71800x18002-961818.X71800x20001em No. 2-961820.X71800x20001em No. 2-961820.X71800x22001em No. 2-961820.X71800x24002-961820.X71800x26001em No. 2-961824.X71800x26001em No. 2-961826.X71800x26001em No. 	1600	x	3600	
1600×38002-961638.X71600×40002-961640.X71800×18002-961818.X71800×20002-961820.X71800×22002-961820.X71800×22002-961820.X71800×24002-961820.X71800×24002-961820.X71800×260016em No. 2-961820.X71800×260016em No. 2-961820.X71800×260016em No. 2-961830.X71800×300016em No. 2-961830.X71800×320016em No. 2-961830.X71800×36002-961830.X71800×36002-961830.X71800×360016em No. 2-961830.X71800×360016em No. 2-961830.X71800×36002-961830.X71800×200016em No. 2-961830.X71800×360016em No. 2-962020.X72000×200016em No. 2-962020.X72000×260016em No. 2-962030.X72000×300016em No. 2-962030.X72000×300016em No. 2-962030.X72000×300016em No. 2-962030.X72000×300016em No. 2-962030.X72000×36002-962030.X72000×36002-962030.X72000×<		~	5000	
Item No. 2-961640.X71800x18001tem No. 2-961818.X71800x20001tem No. 2-961820.X71800x22001tem No. 2-961820.X71800x24001tem No. 2-961824.X71800x24001tem No. 2-961824.X71800x26001tem No. 2-961826.X71800x26001tem No. 2-961826.X71800x28001tem No. 2-961830.X71800x30001tem No. 2-961830.X71800x32001tem No. 2-961836.X71800x36001tem No. 2-961836.X71800x36001tem No. 2-961836.X71800x36001tem No. 2-961836.X71800x20001tem No. 2-961836.X71800x36001tem No. 2-961836.X71800x20001tem No. 2-961836.X71800x36001tem No. 2-961836.X71800x20001tem No. 2-96202.X71800x20001tem No. 2-96202.X72000x26001tem No. 2-96203.X72000x30001tem No. 2-96203.X72000x30001tem No. 2-96203.X72000x30001tem No. 2-96203.X72000x36002-96203.X72000x36002-96203.X72000x36002-96203.X72000 <th>1600</th> <td>х</td> <td>3800</td> <td></td>	1600	х	3800	
1600×40002-961640.X71800×180014em No. 2-961818.X71800×200014em No. 2-961820.X71800×220014em No. 2-961820.X71800×24002-961824.X71800×260014em No. 2-961824.X71800×260014em No. 2-961826.X71800×26002-961826.X71800×260014em No. 2-961830.X71800×300014em No. 2-961830.X71800×320014em No. 2-961830.X71800×360014em No. 2-961836.X71800×360014em No. 2-961836.X71800×360014em No. 2-961836.X71800×360014em No. 2-961836.X71800×200014em No. 2-961836.X71800×200014em No. 2-961836.X71800×200014em No. 2-96202.X72000×200014em No. 2-96202.X72000×260014em No. 2-96203.X72000×300014em No. 2-96203.X72000×300014em No. 2-96203.X72000×300014em No. 2-96203.X72000×300014em No. 2-96203.X72000×300014em No. 2-96203.X72000×30002-96203.X72000×36002-96203.X7 <td< td=""><th></th><td></td><td></td><td></td></td<>				
Isonx1800Item No. 2-961818.X71800x2000Item No. 2-961820.X71800x2200Item No. 2-961824.X71800x2400Item No. 2-961824.X71800x2600Item No. 2-961826.X71800x2600Item No. 2-961826.X71800x2600Item No. 2-961830.X71800x3000Item No. 2-961830.X71800x3000Item No. 2-961830.X71800x3400Item No. 2-961836.X71800x3600Item No. 2-961836.X71800x3600Item No. 2-961836.X71800x3600Item No. 2-961836.X71800x2000Item No. 2-961836.X71800x2000Item No. 2-961836.X71800x3600Item No. 2-96136.X71800x2000Item No. 2-96202.X72000x2000Item No. 2-96202.X72000x2800Item No. 2-96203.X72000x3000Item No. 2-96203.X72000x3000Item No. 2-96203.X72000x3000Item No. 2-96203.X72000x3000Item No. 2-96203.X72000x3600Item No. 2-96203.X72000x3600Item No. 2-96203.X72000x3600Item No. 2-96203.X72000	1600	х	4000	
1800 × 1800 $2-961818.X7$ 1800 × 2000 16m No. $2-961820.X7$ 1800 × 2200 16m No. $2-961822.X7$ 1800 × 2400 2-961822.X7 1800 × 2400 2-961822.X7 1800 × 2400 2-961824.X7 1800 × 2600 16m No. $2-961826.X7$ 1800 × 2800 16m No. $2-961826.X7$ 1800 × 3000 16m No. $2-961836.X7$ 1800 × 3000 16m No. $2-961836.X7$ 1800 × 3600 2-961836.X7 1800 × 3600 16m No. $2-961836.X7$ 1800 × 3600 2-961836.X7 1800 × 2000 × 2000 16m No. $2-961836.X7$ 1800 × 2000 ×				
Item No. 2-961820.X71800x2200Item No. 2-961822.X71800x24002-961824.X71800x26002-961824.X71800x26002-961826.X71800x28002-961826.X71800x28002-961828.X71800x30001tem No. 2-961830.X71800x30001tem No. 2-961830.X71800x32001tem No. 2-961834.X71800x36002-961834.X71800x36001tem No. 2-961834.X71800x36001tem No. 2-961836.X71800x36002-961836.X71800x20001tem No. 2-961836.X71800x36001tem No. 2-961836.X71800x20001tem No. 2-962020.X72000x26001tem No. 2-962024.X72000x30001tem No. 2-962030.X72000x30001tem No. 2-962030.X72000x30001tem No. 2-962030.X72000x30001tem No. 2-962030.X72000x30001tem No. 2-962030.X72000x30001tem No. 2-962030.X72000x36002-962030.X72000x36002-962030.X72000x36002-962030.X72000x36002-962030.X72000x36	1800	Х	1800	
1800 x 2000 $2-961820.X7$ 1800 x 2200 1tem No. 1800 x 2400 $2-961822.X7$ 1800 x 2400 $2-961822.X7$ 1800 x 2600 $2-961824.X7$ 1800 x 2600 $2-961826.X7$ 1800 x 2800 $2-961826.X7$ 1800 x 3000 $2-961826.X7$ 1800 x 3000 $2-961826.X7$ 1800 x 3000 $2-961830.X7$ 1800 x 3200 $2-961832.X7$ 1800 x 3200 $2-961832.X7$ 1800 x 3400 $2-961832.X7$ 1800 x 3600 $2-961832.X7$ 1800 x 3600 $2-961832.X7$ 1800 x 3600 $2-961832.X7$ 1800 x 3600 $2-961832.X7$ 1800 x 2000 $1em No.$ 2900 x 2000 $2-962020.X7$ 20000 x				
1800 x 2200 $2-961822.X7$ 1800 x 2400 $2-961824.X7$ 1800 x 2600 $2-961824.X7$ 1800 x 2600 $2-961826.X7$ 1800 x 2800 $2-961826.X7$ 1800 x 2800 $2-961826.X7$ 1800 x 3000 $2-961826.X7$ 1800 x 3000 $2-961836.X7$ 1800 x 3200 1000 1800 x 3200 1000 1800 x 3400 $2-961836.X7$ 1800 x 3600 1000 1800 x 3600 1000 1800 x 3600 1000 1800 x 3800 1000 1800 x 2000 1000 1800 x 2000 1000 1800 x 2000 1000 2000 x 2000 1000 2000 x 2000 1000	1800	Х	2000	
1800 x 2400 2-961822.X7 1800 x 2400 2-961824.X7 1800 x 2600 2-961824.X7 1800 x 2800 2-961826.X7 1800 x 2800 2-961826.X7 1800 x 2800 2-961826.X7 1800 x 3000 2-961832.X7 1800 x 3000 2-961832.X7 1800 x 3200 1tem No. 1800 x 3200 1tem No. 1800 x 3600 2-961834.X7 1800 x 3600 2-961834.X7 1800 x 3600 2-961836.X7 1800 x 3600 2-961836.X7 1800 x 3600 2-961836.X7 1800 x 2000 1tem No. 2961835.X7 1tem No. 2-961836.X7 1800 x 2000 2-962020.X7 2000 x 2				Item No.
1800 × 2400 $2-961824.X7$ 1800 × 2600 $1em No.$ 1800 × 2800 $2-961826.X7$ 1800 × 2800 $2-961826.X7$ 1800 × 2800 $2-961826.X7$ 1800 × 3000 $2-961828.X7$ 1800 × 3000 $2-961830.X7$ 1800 × 3200 $1em No.$ 1800 × 3400 $2-961832.X7$ 1800 × 3400 $2-961832.X7$ 1800 × 3600 $2-961832.X7$ 1800 × 3600 $2-961834.X7$ 1800 × 3600 $2-961836.X7$ 1800 × 3800 $2-961836.X7$ 1800 × 3800 $2-961836.X7$ 1800 × 3800 $2-961836.X7$ 1800 × 2000 $1em No.$ 2000 × 2000 $1em No.$ 2000	1800	Х	2200	2-961822.X7
2-961824.X7 1800 x 2600 1em No. 1800 x 2800 2-961826.X7 1800 x 2800 2-961826.X7 1800 x 3000 1em No. 1800 x 3000 1em No. 1800 x 3000 2-961830.X7 1800 x 3200 1em No. 1800 x 3200 1em No. 1800 x 3400 2-961832.X7 1800 x 3600 2-961834.X7 1800 x 3600 2-961836.X7 1800 x 3600 2-961836.X7 1800 x 3600 2-961836.X7 1800 x 3800 1em No. 2-961836.X7 1em No. 2-961836.X7 1800 x 2000 1em No. 2000 x 2000 1em No. 2000 x 2000 2000 1em No. <th< td=""><th>1000</th><td></td><td>2400</td><td>Item No.</td></th<>	1000		2400	Item No.
1800 x 2600 2-961826.X7 1800 x 2800 2-961828.X7 1800 x 3000 2-961830.X7 1800 x 3200 1tem No. 1800 x 3200 2-961830.X7 1800 x 3200 2-961830.X7 1800 x 3400 2-961830.X7 1800 x 3400 2-961834.X7 1800 x 3600 2-961836.X7 1800 x 2000 2-961800.X7 1800 x 2000 1tem No. 2961840.X7 1tem No. 2-962020.X7 2000 x 2400 2-962024.X7 2000 x 2600 1tem No. 2-962026.X7 2960203.X7 2-962030.X7	1000	X	2400	2-961824.X7
1800 x 2800 1em No. 1800 x 3000 2-961828.X7 1800 x 3000 2-961830.X7 1800 x 3200 1em No. 1800 x 3200 2-961830.X7 1800 x 3200 2-961830.X7 1800 x 3400 2-961830.X7 1800 x 3400 2-961834.X7 1800 x 3600 2-961834.X7 1800 x 3600 2-961836.X7 1800 x 3600 2-961836.X7 1800 x 3800 2-961836.X7 1800 x 3800 2-961836.X7 1800 x 3800 2-961836.X7 1800 x 3800 2-961836.X7 1800 x 2000 1tem No. 2900 x 2000 1tem No. 2000 x 2400 2-962024.X7 2000 x <	1800	¥	2600	Item No.
1800 x 2800 $2-961828.X7$ 1800 x 3000 $1em$ No. 1800 x 3200 $2-961830.X7$ 1800 x 3200 $2-961830.X7$ 1800 x 3200 $2-961830.X7$ 1800 x 3400 $2-961832.X7$ 1800 x 3400 $2-961832.X7$ 1800 x 3600 $2-961834.X7$ 1800 x 3600 $2-961836.X7$ 1800 x 3800 $2-961836.X7$ 1800 x 3800 $2-961836.X7$ 1800 x 3800 $2-961836.X7$ 1800 x 3800 $2-961836.X7$ 1800 x 4000 $2-961836.X7$ 1800 x 4000 $2-961836.X7$ 1800 x 2000 x 2000 x 2000 x 2000 1em No. 29000 x 2400 2-962026.X7	1000	^	2000	2-961826.X7
2-961828.X7 1800 x 3000 1em No. 1800 x 3200 2-961830.X7 1800 x 3200 2-961832.X7 1800 x 3400 2-961832.X7 1800 x 3400 2-961832.X7 1800 x 3600 2-961834.X7 1800 x 3600 2-961834.X7 1800 x 3600 2-961836.X7 1800 x 3600 2-961836.X7 1800 x 3800 2-961836.X7 1800 x 3800 2-961836.X7 1800 x 3600 2-961836.X7 1800 x 2-961840.X7 1em No. 2000 x 2000 1em No. 2000 x 2000 1em No. 2000 x 2600 1em No. 2000 x 3000 1em No. 2-962030.X7 2-962032.X7 2-962032.X7 <t< td=""><th>1800</th><td>х</td><td>2800</td><td></td></t<>	1800	х	2800	
1800 x 3000 $2-961830.X7$ 1800 x 3200 Item No. 1800 x 3400 $2-961832.X7$ 1800 x 3400 $2-961832.X7$ 1800 x 3400 $2-961832.X7$ 1800 x 3600 $2-961834.X7$ 1800 x 3600 $2-961836.X7$ 1800 x 3800 $2-961836.X7$ 1800 x 3800 $2-961838.X7$ 1800 x 4000 $2-961836.X7$ 1800 x 4000 $2-961836.X7$ 1800 x 4000 $2-961836.X7$ 1800 x 2000 1000 $2-961840.X7$ 2000 x 2000 1000 $2-962020.X7$ 2000 x 2400 $2-962026.X7$ 2000 x 2600 1000 2000 x 2800 1000 2000 x 3000				
1800x3200Item No. 2-961832.X71800x34002-961834.X71800x36002-961834.X71800x36002-961836.X71800x38002-961836.X71800x38002-961836.X71800x40002-961836.X71800x20001tem No. 2-961836.X72000x20001tem No. 2-962020.X72000x20001tem No. 2-962024.X72000x24001tem No. 2-962026.X72000x26001tem No. 2-962036.X72000x30001tem No. 2-962030.X72000x32001tem No. 2-962034.X72000x36001tem No. 2-962034.X72000x36001tem No. 2-962034.X72000x36002-962034.X72000x36002-962034.X72000x36002-962034.X72000x36002-962034.X72000x36002-962034.X72000x36002-962034.X72000x36002-962034.X72000x36002-962034.X72000x36002-962034.X72000x36002-962034.X72000x36002-962034.X72000x36002-962034.X7	1800	х	3000	
1800 x 3200 $2-961832.X7$ 1800 x 3400 $1 tem No.$ 1800 x 3600 $2-961834.X7$ 1800 x 3600 $2-961834.X7$ 1800 x 3600 $2-961836.X7$ 1800 x 3800 $2-961836.X7$ 1800 x 3800 $2-961836.X7$ 1800 x 3800 $2-961836.X7$ 1800 x 4000 $2-961840.X7$ 1800 x 2000 $1 tem No.$ 2000 x 2000 $1 tem No.$ 2000 x 2000 $2-962020.X7$ 2000 x 2400 $2-962024.X7$ 2000 x 2600 $1 tem No.$ 2000 x 2600 $1 tem No.$ 2000 x 3000 $2-962030.X7$ 2000 x 3200 $1 tem No.$ 2-962034.X7 $2-962034.X7$ 2000 x				
Ison x 3400 Item No. 2-961834.X7 1800 x 3600 2-961836.X7 1800 x 3600 2-961836.X7 1800 x 3800 2-961836.X7 1800 x 3800 2-961836.X7 1800 x 3800 2-961836.X7 1800 x 2001 2-961836.X7 1800 x 2000 2-961840.X7 2000 x 2000 Item No. 2-961840.X7 2-962020.X7 2-962020.X7 2000 x 2200 Item No. 2-962022.X7 2-962022.X7 2-962024.X7 2000 x 2600 Item No. 2000 x 2600 Item No. 2-962026.X7 1tem No. 2-962026.X7 2000 x 3000 2-962030.X7 2000 x 3200 Item No. 2-962032.X7 2-962034.X7 2-962034.X7 2000 x 3200	1800	х	3200	
1800 x 3400 $2-961834.X7$ 1800 x 3600 $2-961836.X7$ 1800 x 3800 $2-961836.X7$ 1800 x 3800 $2-961836.X7$ 1800 x 3800 $2-961836.X7$ 1800 x 3800 $2-961838.X7$ 1800 x 4000 $2-961838.X7$ 1800 x 2000 $2-961838.X7$ 1800 x 2000 $2-961840.X7$ 2000 x 2000 1000 $2-962020.X7$ 2000 x 2400 1000 $2-962024.X7$ 2000 x 2600 1000 $2-962026.X7$ 2000 x 2800 1000 $2-962030.X7$ 2000 x 3000 $2-962032.X7$ 2000 x 3400 $2-962032.X7$ 2000 x 3400 $2-962034.X7$ 2000 x 3600 10000 $2-962$				
Item No. 2-961836.X71800x3600Item No. 2-961838.X71800x38002-961838.X71800x40002-961840.X71800x20002-961840.X72000x2000Item No. 2-962020.X72000x2200Item No. 	1800	х	3400	
1800 x 3600 2-961836.X7 1800 x 3800 2-961838.X7 1800 x 4000 2-961838.X7 1800 x 4000 2-961838.X7 1800 x 4000 2-961838.X7 1800 x 4000 2-961840.X7 2000 x 2000 2-962020.X7 2000 x 2200 1tem No. 2000 x 2400 2-962022.X7 2000 x 2400 2-962024.X7 2000 x 2600 2-962026.X7 2000 x 2600 2-962028.X7 2000 x 2800 1tem No. 2-962030.X7 1tem No. 2-962030.X7 2000 x 3200 2-962032.X7 2000 x 3200 1tem No. 2-962032.X7 2000 x 3400 2-962034.X7 2000 x 3600 1tem No. 2-962034.X7				
1800 x 3800 2-961838.X7 1800 x 4000 2-961830.X7 1800 x 2000 2-961840.X7 2000 x 2000 2-962020.X7 2000 x 2000 2-962022.X7 2000 x 2400 2-962024.X7 2000 x 2600 1tem No. 2000 x 2600 1tem No. 2000 x 2600 1tem No. 2000 x 2600 2-962024.X7 2000 x 2600 2-962032.X7 2000 x 3000 2-962030.X7 2000 x 3200 1tem No. 2-962032.X7 2000 x 3400 2-962032.X7 2000 x 3400 2-962034.X7 2000 x 3600 2-962034.X7 2000 x 3600 2-962034.X7 2000 x 3600 2-962034.X7 2000 <th>1800</th> <td>Х</td> <td>3600</td> <td></td>	1800	Х	3600	
1800 x 4000 2-961838.X7 1800 x 4000 2-961840.X7 2000 x 2000 1tem No. 2000 x 2200 1tem No. 2000 x 2200 1tem No. 2000 x 2400 2-962022.X7 2000 x 2400 2-962024.X7 2000 x 2600 1tem No. 2000 x 2600 1tem No. 2000 x 2800 2-962026.X7 2000 x 2800 2-962026.X7 2000 x 3000 2-962030.X7 2000 x 3200 1tem No. 2-962032.X7 2000 x 3400 2-962032.X7 2000 x 3400 2-962034.X7 2-962034.X7 2000 x 3600 1tem No. 2-962034.X7 2000 x 3600 2-962036.X7 2-962036.X7 2000 x	1000		2000	Item No.
1800 x 4000 2-961840.X7 2000 x 2000 Item No. 2000 x 2000 2-962020.X7 2000 x 2200 2-962022.X7 2000 x 2400 2-962022.X7 2000 x 2400 2-962024.X7 2000 x 2600 Item No. 2000 x 2600 Item No. 2000 x 2600 Item No. 2000 x 2800 Item No. 2000 x 3000 2-962030.X7 2000 x 3200 Item No. 2-962032.X7 Item No. 2-962032.X7 2000 x 3200 Item No. 2-962032.X7 Item No. 2-962034.X7 2000 x 3600 2-962034.X7 2000 x 3600 2-962036.X7 2000 x 3600 2-962036.X7	1800	х	3800	2-961838.X7
2-961840.X7 2000 x 2000 tem No. 2000 x 2200 tem No. 2000 x 2200 tem No. 2000 x 2400 tem No. 2000 x 2400 tem No. 2000 x 2600 tem No. 2000 x 2600 tem No. 2000 x 2800 tem No. 2000 x 2800 tem No. 2000 x 3000 tem No. 2000 x 3000 tem No. 2-962032.X7 tem No. 2-962030.X7 2000 x 3200 tem No. 2-962032.X7 tem No. 2-962032.X7 2000 x 3400 2-962034.X7 2000 x 3600 tem No. 2-962036.X7 tem No. 2-962036.X7 2000 x 3600 tem No. 2-962036.X7 tem No.	1800	v	4000	Item No.
2000 x 2000 2-962020.X7 2000 x 2200 2-962022.X7 2000 x 2400 2-962022.X7 2000 x 2400 2-962024.X7 2000 x 2600 2-962024.X7 2000 x 2600 2-962026.X7 2000 x 2800 2-962028.X7 2000 x 2800 2-962030.X7 2000 x 3000 2-962030.X7 2000 x 3200 1tem No. 2-962032.X7 2000 x 3400 2-962032.X7 2000 x 3400 2-962034.X7 2-962034.X7 2000 x 3600 1tem No. 2-962034.X7 2000 x 3600 2-962034.X7 2-962034.X7 2000 x 3600 2-962036.X7 2-962036.X7 2000 x 3600 1tem No. 2-962036.X7	1000	^	4000	2-961840.X7
2000 x 2200 Item No. 2-962022.X7 2000 x 2400 Item No. 2-962024.X7 2000 x 2600 Item No. 2-962026.X7 2000 x 2600 Item No. 2-962026.X7 2000 x 2800 Item No. 2-962030.X7 2000 x 3000 Item No. 2-962030.X7 2000 x 3200 Item No. 2-962032.X7 2000 x 3400 Item No. 2-962034.X7 2000 x 3600 Item No. 2-962036.X7 2000 x 3600 Item No. 2-962036.X7 2000 x 3800 Item No.	2000	х	2000	
2000 x 2200 2-962022.X7 2000 x 2400 1tem No. 2000 x 2600 2-962024.X7 2000 x 2600 2-962024.X7 2000 x 2600 2-962026.X7 2000 x 2800 2-962028.X7 2000 x 3000 2-962030.X7 2000 x 3000 2-962030.X7 2000 x 3200 1tem No. 2-962032.X7 1tem No. 2-962032.X7 2000 x 3400 2-962034.X7 2000 x 3600 1tem No. 2-962034.X7 1tem No. 2-962034.X7 2000 x 3600 2-962034.X7 2000 x 3600 1tem No. 2-962036.X7 2-962036.X7 2-962036.X7 2000 x 3800 1tem No.				
Item No. 2000 x 2400 Item No. 2000 x 2600 Item No. 2000 x 2600 Item No. 2000 x 2800 Item No. 2000 x 2800 Item No. 2000 x 3000 Item No. 2000 x 3000 Item No. 2000 x 3200 Item No. 2000 x 3400 Item No. 2000 x 3600 Item No. 2000 x 3600 Item No. 2000 x 3600 Item No. 2000 x 3800 Item No.	2000	х	2200	
2000 x 2400 2-962024.X7 2000 x 2600 1tem No. 2000 x 2800 1tem No. 2000 x 2800 2-962026.X7 2000 x 2800 2-962032.X7 2000 x 3000 1tem No. 2000 x 3200 1tem No. 2000 x 3200 1tem No. 2000 x 3400 1tem No. 2-962034.X7 1tem No. 2-962034.X7 2000 x 3600 2-962034.X7 2000 x 3600 1tem No. 2-962036.X7 1tem No. 2-962036.X7 2000 x 3800 1tem No.				
1000 x 2600 110000 110000 110000 110000 110000 110000 110000 110000 110000 110000 110000 110000 110000 110000 110000 11000000 11000000 11000000 11000000 11000000 110000000	2000	Х	2400	
2000 x 2600 2-962026.X7 2000 x 2800 2-962028.X7 2000 x 3000 2-962032.X7 2000 x 3200 2-962030.X7 2000 x 3200 1tem No. 2000 x 3200 1tem No. 2000 x 3200 1tem No. 2000 x 3400 2-962034.X7 2000 x 3600 1tem No. 2-962036.X7 1tem No. 2-962034.X7 2000 x 3600 1tem No. 2-962036.X7 1tem No. 2-962036.X7				
2000 x 2800 2-962028.X7 2000 x 3000 2-962030.X7 2000 x 3200 1tem No. 2000 x 3200 2-962032.X7 2000 x 3400 2-962032.X7 2000 x 3400 2-962034.X7 2000 x 3600 1tem No. 2-962036.X7 1tem No. 2-962036.X7 2000 x 3800 1tem No.	2000	Х	2600	
2000 x 3000 Item No. 2000 x 3200 2-962030.X7 2000 x 3200 Item No. 2000 x 3400 2-962032.X7 2000 x 3400 2-962034.X7 2000 x 3600 Item No. 2000 x 3600 Item No. 2000 x 3800 Item No.	2000		2000	Item No.
2000 x 3000 2-962030.X7 2000 x 3200 1tem No. 2000 x 3400 2-962032.X7 2000 x 3400 2-962034.X7 2000 x 3600 2-962034.X7 2000 x 3600 1tem No. 2-962036.X7 1tem No. 2-962036.X7 2000 x 3800 1tem No.	2000	Х	2800	2-962028.X7
2-962030.X7 2000 x 3200 Item No. 2000 x 3400 2-962032.X7 2000 x 3400 2-962034.X7 2000 x 3600 Item No. 2-962036.X7 Item No. 2-962036.X7 2000 x 3800 Item No.	2000		2000	Item No.
2000 x 3200 2-962032.X7 2000 x 3400 1tem No. 2000 x 3600 1tem No. 2000 x 3600 1tem No. 2000 x 3800 1tem No.	2000	X	5000	2-962030.X7
2000 x 3400 2-962032.X7 2000 x 3400 2-962034.X7 2000 x 3600 1tem No. 2-962036.X7 2000 x 3800 1tem No.	2000	¥	3200	Item No.
2000 x 3400 2-962034.X7 2000 x 3600 Item No. 2000 x 3600 Item No. 2000 x 3800 Item No.	2000	^	5200	
2000 x 3600 Item No. 2-962036.X7 2000 x 3800 Item No.	2000	х	3400	
2000 x 3600 2-962036.X7 2000 x 3800 Item No.				
2000 x 3800 Item No.	2000	х	3600	
2000 x 3800				
2 302030.77	2000	х	3800	
				2 902090.00

Dime	nsic	ons	Professional Extreme 8.7
1200	х	3400	Item No.
			2-961234.X7
1200	х	3600	Item No. 2-961236.X7
			2-901250.87
1200	Х	3800	2-961238.X7
1200	х	4000	Item No. 2-961240.X7
1400	х	1400	Item No. 2-961414.X7
			Item No.
1400	Х	1600	2-961416.X7
1400		1000	Item No.
1400	х	1800	2-961418.X7
1400	х	2000	Item No.
1400	^	2000	2-961420.X7
1400	х	2200	Item No.
			2-961422.X7
1400	х	2400	Item No.
			2-961424.X7
1400	х	2600	Item No. 2-961426.X7
			Item No.
1400	Х	2800	2-961428.X7
			Item No.
1400	Х	3000	2-961430.X7
1400		3200	Item No.
1400	Х	3200	2-961432.X7
1400	х	3400	Item No.
	~	5.00	2-961434.X7
1400	х	3600	Item No.
			2-961436.X7 Item No.
1400	х	3800	2-961438.X7
			Item No.
1400	Х	4000	2-961440.X7
1000		1000	Item No.
1600	х	1600	2-961616.X7
1600	х	1800	Item No.
1000	~	1000	2-961618.X7
1600	х	2000	Item No.
			2-961620.X7
1600	х	2200	Item No. 2-961622.X7
			Item No.
1600	Х	2400	2-961624.X7
			Item No.
1600	Х	2600	2-961626.X7
1600	v	2800	Item No.
1000	~	2000	2-961628.X7
1600	х	3000	Item No.
			2-961630.X7
1600	х	3200	Item No. 2-961632.X7
			2-961632.87 Item No.
1600	х	3400	2-961634.X7

Dime	nsic	ons	Professional Extreme 8.7
800	х	3000	Item No. 2-960830.X7
800	х	3200	Item No.
000		2400	2-960832.X7 Item No.
800	Х	3400	2-960834.X7
800	Х	3600	Item No. 2-960836.X7
800	х	3800	Item No. 2-960838.X7
800	х	4000	Item No. 2-960840.X7
1000	х	1200	Item No. 2-961012.X7
1000	х	1400	Item No.
1000	^	1400	2-961014.X7
1000	х	1600	Item No. 2-961016.X7
1000	х	1800	Item No.
1000	^	1000	2-961018.X7
1000	Х	2200	Item No. 2-961022.X7
1000	х	2400	Item No. 2-961024.X7
1000	х	2600	Item No. 2-961026.X7
1000		2000	Item No.
1000	Х	2800	2-961028.X7
1000	х	3000	Item No. 2-961030.X7
1000	х	3200	Item No. 2-961032.X7
1000	х	3400	Item No.
			2-961034.X7 Item No.
1000	х	3600	2-961036.X7
1000	Х	3800	Item No. 2-961038.X7
1000		4000	Item No.
1000	Х	4000	2-961040.X7
1200	Х	1400	Item No. 2-961214.X7
1200	х	1600	Item No. 2-961216.X7
1200	х	1800	Item No.
			2-961218.X7 Item No.
1200	Х	2200	2-961222.X7
1200	х	2600	Item No. 2-961226.X7
1200	х	2800	Item No. 2-961228.X7
1200	х	3000	Item No.
1200		2200	2-961230.X7 Item No.
1200	Х	3200	2-961232.X7

Dimer	nsio	ns	Professional Extreme 8.7
600	х	600	Item No.
	~		2-960606.X7
600	Х	800	Item No. 2-960608.X7
			Item No.
600	Х	1000	2-960610.X7
600	х	1200	Item No.
			2-960612.X7 Item No.
600	Х	1400	2-960614.X7
600	v	1600	Item No.
000	Х	1000	2-960616.X7
600	х	1800	Item No. 2-960618.X7
			2-960618.X7 Item No.
600	Х	2000	2-960620.X7
600	х	2200	Item No.
	~	2200	2-960622.X7
600	х	2400	Item No. 2-960624.X7
600		2600	Item No.
600	Х	2600	2-960626.X7
600	х	2800	Item No.
			2-960628.X7 Item No.
600	Х	3000	2-960630.X7
600	х	3200	Item No.
	~	5200	2-960632.X7
600	Х	3400	Item No. 2-960634.X7
600		2600	Item No.
600	х	3600	2-960636.X7
600	х	3800	Item No.
			2-960638.X7 Item No.
600	Х	4000	2-960640.X7
800	х	800	Item No.
			2-960808.X7
800	Х	1000	Item No. 2-960810.X7
000		1400	Item No.
800	Х	1400	2-960814.X7
800	х	1600	Item No.
			2-960816.X7 Item No.
800	Х	1800	2-960818.X7
800	х	2000	Item No.
			2-960820.X7
800	х	2200	Item No. 2-960822.X7
000		2400	Item No.
800	х	2400	2-960824.X7
800	х	2600	Item No. 2-960826.X7
			2-960826.X7 Item No.
800	Х	2800	2-960828.X7



Perforated Aluminum Plate

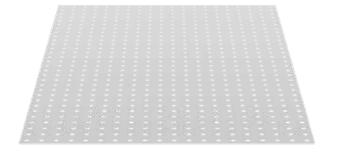


Description:

Perforated Aluminum Plate, especially developed for the process of separating iron and stainless steel. As a result of the hole pattern that corresponds with the welding table, precise fitting is guaranteed. Stainless steel finish with grid lines available upon request.

Aluminum perforated plates can only be used in combination with Universal Bolts (Item No. 160532 / 160533).

In order to avoid additional shipping costs, we recommend ordering the perforated aluminum plate together with the welding table.





160203







	Length: (a)	Width: (b)	MS: (d)	Weight:	Item No.
Perforated Aluminum Plate for Table 160005	994 mm	494 mm	2 mm	2,50 kg	160207 0
Perforated Aluminum Plate for Table 160010	994 mm	994 mm	2 mm	5,00 kg	160200 •
Perforated Aluminum Plate for Table 160025	1194 mm	794 mm	2 mm	4,70 kg	160205 •
Perforated Aluminum Plate for Table 160015	1194 mm	1194 mm	2 mm	7,10 kg	160202 •
Perforated Aluminum Plate for Table 160035	1494 mm	994 mm	2 mm	7,20 kg	160203 •
Perforated Aluminum Plate for Table 160050	1494 mm	1494 mm	2 mm	11,20 kg	160206 •
Perforated Aluminum Plate for Table 160020	1994 mm	994 mm	2 mm	10,00 kg	160201 •
Perforated Aluminum Plate for Table 160060 (2x 160208)				11,80 kg	160208.2 •
Perforated Aluminum Plate for Table 160030 (2x 160202)				14,20 kg	160202.2 •
Perforated Aluminum Plate for Table 160040 (3x 160203)				21,60 kg	160203.3 •
Additional sizes upon request					0

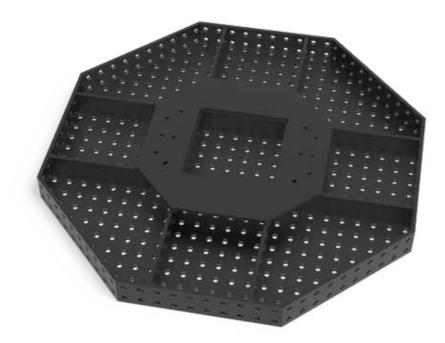
MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84



Octagonal Table with table side 100 mm







Description:

Octagonal Table, extremely effective for applications on manipulators of robot units. It offers the same clamping options as a Siegmund Professional Welding Table, due to its parallel hole pattern on all nine surfaces. Upon request the table can be adapted to the production environment, to meet individual work requirements.

Material S355J2+N Steel.

Prices based on quantity.

Discount: starting at 2 pieces: 5 % starting at 5 pieces: 10 % starting at 10 pieces: 15 %

To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.

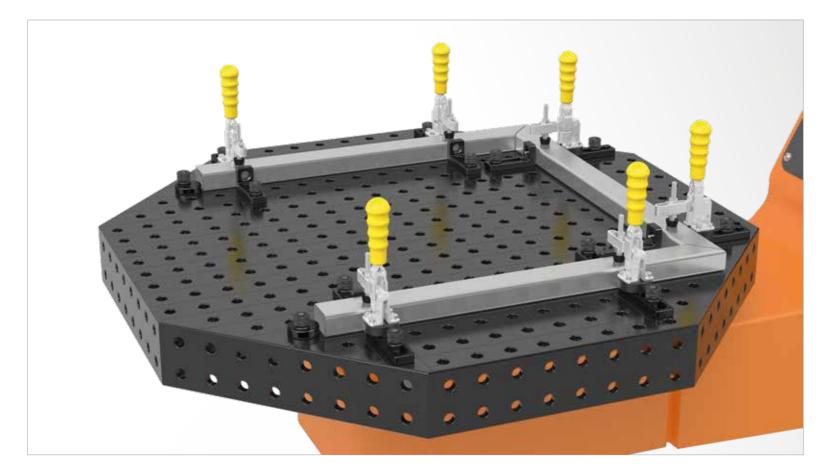
Due to customer specific adaptation the weight can vary.

Special equipment for welding tables available by request.

Please find pictures for every product size at www.siegmund.com.

Foot plates or adapter plates are not included as standard in the octagonal tables.





	Length: (a)	Width: (b)	Height: (c)	Ø: (o)	MS: (d)	Weight:	Plasma nitrided
Octagonal Table SW 600x100 Plasma nitrided without legs	249 mm	600 mm	100 mm	650 mm	12 mm	approx. 98 kg	2-920616.P o
Octagonal Table SW 800x100 Plasma nitrided without legs	331 mm	800 mm	100 mm	866 mm	12 mm	approx. 131 kg	2-920816.P o
Octagonal Table SW 1000x100 Plasma nitrided without legs	414 mm	1000 mm	100 mm	1082 mm	12 mm	approx. 170 kg	2-921016.P o
Octagonal Table SW 1200x100 Plasma nitrided without legs	497 mm	1200 mm	100 mm	1299 mm	12 mm	approx. 228 kg	2-921216.P o
Additional sizes upon request							0
Surcharge for customizing Adapter Plate							0-940000 0

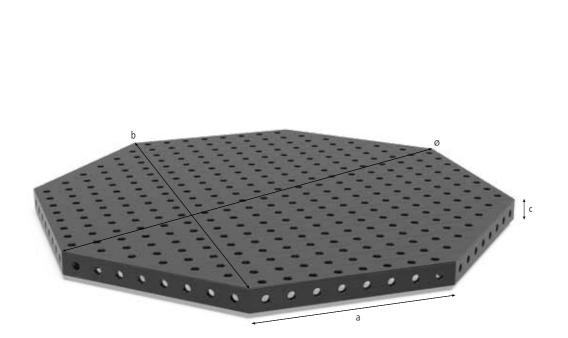
 $\mathsf{MS}=\mathsf{Material\ thickness;}\ {\bf \bullet}=\mathsf{Item\ produced\ for\ stock;}\ \bigcirc=\mathsf{Item\ produced\ on\ order;}\ \mathsf{Explanations\ see\ page\ 84}$

Prices without plasma nitration on request.



Octagonal Table with table side 50 mm





Description:

Octagonal Table, extremely effective for applications on manipulators of robot units. It offers the same clamping options as a Siegmund Professional Welding Table, due to its parallel hole pattern on all nine surfaces. Upon request the table can be adapted to the production environment, to meet individual work requirements.

Material S355J2+N Steel.

Prices based on quantity.

Discount: starting at 2 pieces: 5 % starting at 5 pieces: 10 % starting at 10 pieces: 15 %

To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.

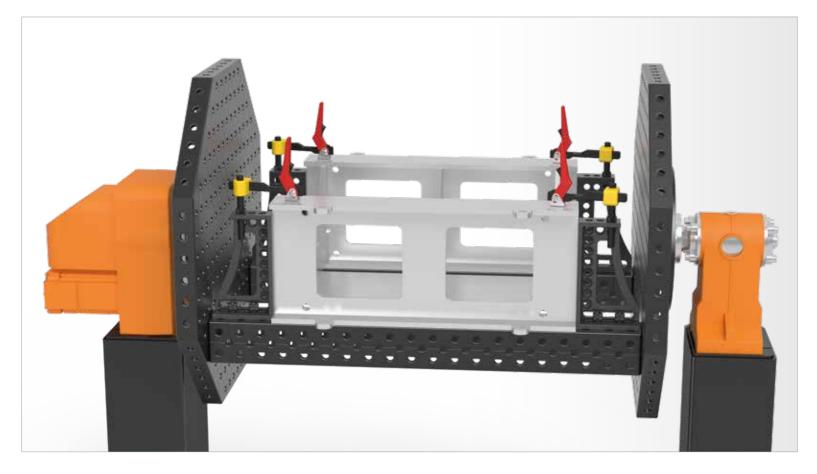
Due to customer specific adaptation the weight can vary.

Special equipment for welding tables available by request.

Please find pictures for every product size at www.siegmund.com.

Foot plates or adapter plates are not included as standard in the octagonal tables.





	Length: (a)	Width: (b)	Height: (c)	Ø: (o)	MS: (d)	Weight:	Plasma nitrided
Octagonal Table SW 600x50 Plasma nitrided without legs	249 mm	600 mm	50 mm	650 mm	12 mm	approx. 77 kg	2-920616.1.P o
Octagonal Table SW 800x50 Plasma nitrided without legs	331 mm	800 mm	50 mm	866 mm	12 mm	approx. 103 kg	2-920816.1.P o
Octagonal Table SW 1000x50 Plasma nitrided without legs	414 mm	1000 mm	50 mm	1082 mm	12 mm	approx. 135 kg	2-921016.1.P o
Octagonal Table SW 1200x50 Plasma nitrided without legs	497 mm	1200 mm	50 mm	1299 mm	12 mm	approx. 186 kg	2-921216.1.P o
Additional sizes upon request							0
Surcharge for customizing Adapter Plate							0-940000 0

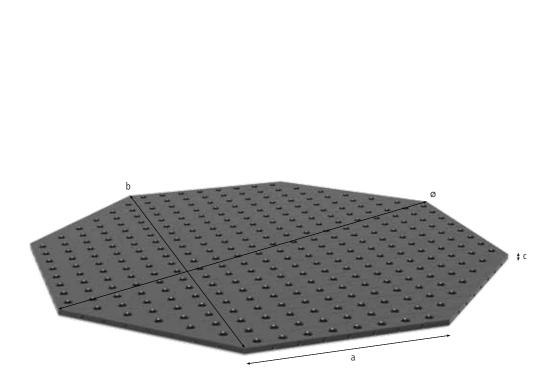
 $\mathsf{MS}=\mathsf{Material\ thickness;} \bullet = \mathsf{Item\ produced\ for\ stock;} \bigcirc = \mathsf{Item\ produced\ on\ order;} \mathsf{Explanations\ see\ page\ 84}$

Prices without plasma nitration on request.



Octagonal Plate without side panel





Description:

Octagonal Plate, extremely effective for applications on manipulators of robot units. It offers the same clamping options as a Siegmund Basic Welding Table, due to its parallel hole pattern and its M8 threaded holes on the sides. To meet individual requirements, the table can be adapted to the production environment, upon request.

Octagonal Plate without side surface can be safely mounted on a manipulator directly through the bore holes, by using Support Sleeves (Item No. 160500) and bolts.

Material S355J2+N Steel.

Prices based on quantity.

Discount: starting at 2 pieces: 5 % starting at 5 pieces: 10 % starting at 10 pieces: 15 %

Special equipment for welding tables available by request.

Please find pictures for every product size at www.siegmund.com.





	Length: (a)	Width: (b)	Height: (c)	Ø: (o)	MS: (d)	Weight:	Plasma nitrided
Octagonal Plate SW 500x12 Plasma nitrided without legs	207 mm	500 mm	12 mm	541 mm	12 mm	approx. 54 kg	2-950500.P o
Octagonal Plate SW 600x12 Plasma nitrided without legs	249 mm	600 mm	12 mm	649 mm	12 mm	approx. 63 kg	2-950600.P o
Octagonal Plate SW 800x12 Plasma nitrided without legs	331 mm	800 mm	12 mm	866 mm	12 mm	approx. 84 kg	2-950800.P o
Octagonal Plate SW 1000x12 Plasma nitrided without legs	414 mm	1000 mm	12 mm	1082 mm	12 mm	approx. 111 kg	2-951000.P o
Octagonal Plate SW 1200x12 Plasma nitrided without legs	497 mm	1200 mm	12 mm	1299 mm	12 mm	approx. 157 kg	2-951200.P o
Additional sizes upon request							0
Surcharge for customer specific modification by hole pattern adaption.							0-940000.1 0

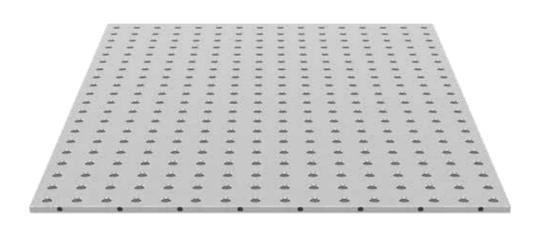
 $\mathsf{MS}=\mathsf{Material\ thickness;}\ {\bf \bullet}=\mathsf{Item\ produced\ for\ stock;}\ \bigcirc=\mathsf{Item\ produced\ on\ order;}\ \mathsf{Explanations\ see\ page\ 84}$

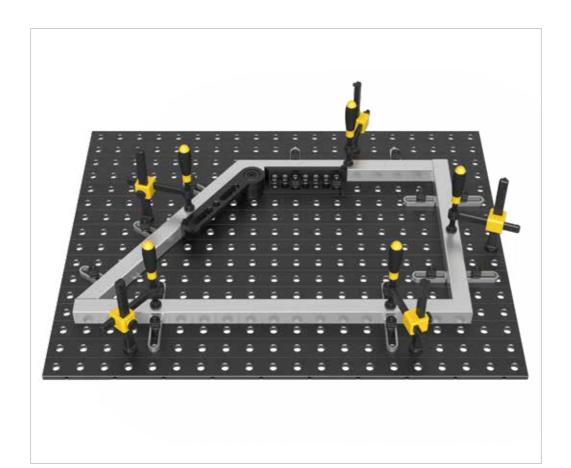
Prices without plasma nitration on request.





Clamping- and Replacement Plate, with bore holes - 50 mm





Description:

Clamping- and Replacement Plate, universally usable in combination with clamping tables, manipulators, welding turntables, as well as a replacement plate. The high efficiency of the plate is a special advantage. Fastening can be done quickly and easily using bolts, as well as support and clamping sleeves (Item No. 160500). The sides are equipped with M8 threaded holes.

Minimum width: 600 mm Minimum length: 800 mm Minimum surface: 0,64 m² Further sizes upon request. Material: S355J2+N Steel + plasma nitration

Prices based on quantity.

Discount: starting from 2 pieces: 5 % starting from 5 pieces: 10 % starting from 10 pieces: 15 %

By request, the Clamping and Replacement Plate is also available in stainless steel.

Additional threaded holes available on request.

Please find pictures for every product size at www.siegmund.com.

TABLES 16

Clamping- and Replacement Plate, with bore holes - 50 mm

Dimensions		ons	Plasma nitrided	
1200	v	1200	Item No.	
1200		1200	2-951212.P	
1200	v	1400	Item No.	
1200	Х	1400	2-951214.P	
1200		1600	Item No.	
1200	Х		1000	2-951216.P
1400		1400	Item No.	
1400	Х		1400	2-951414.P
1 4 0 0		1000	Item No.	
1400	x 1600	1600	1600	2-951416.P
4500		4500	Item No.	
1500 x	1500	2-951515.P		

Dimensions		ons	Plasma nitrided
600	х	800	Item No.
			2-950608.P
600	Х	1000	Item No.
			2-950610.P
600	Х	1200	Item No.
			2-950612.P
800	Х	800	Item No.
			2-950808.P
800	Х	1000	Item No.
			2-950810.P
800	Х	1200	Item No.
			2-950812.P
800	х	1400	Item No.
			2-950814.P
800	х	1600	Item No.
	~		2-950816.P
1000	х	1000	Item No.
1000	~	1000	2-951010.P
1000	x	1200	Item No.
1000	~	1200	2-951012.P
1000	х	1400	Item No.
1000	^	1400	2-951014.P
1000	x	1600	Item No.
1000	JUU X 1000		2-951016.P



Support and Clamping Sleeve



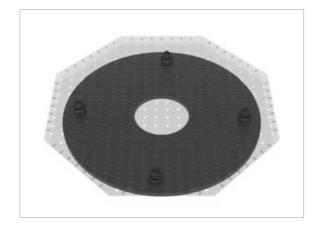
Description:

Burnished Support and Clamping Sleeve, flexible tool to lock Siegmund components into position at any location, using a clamping bolt. The Support and Clamping Sleeve can be welded or bolted onto a customer-specific device, thereby providing the option of quickly fastening a replacement plate with the use of a clamping bolt.





160500











	Height: (c)	Ø: (o)	Weight:	Item No.
Support and Clamping Sleeve - burnished	50 mm	60 mm	0,60 kg	2-160500 •

ullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84



Module, Grid Plates



Description:

Module Grid Plate and base support, especially designed for the application on laser machines. It offers many clamping options, as well as the direct acceptance of additional clamping components. Module Grid Plates are delivered incl. accessories like fit bolts and spacers for the installation on laser machines.

Material S355J2+N Steel.

Base support, offers hole pattern with 50 mm spacing for flexible clamping options. As a result of interleaving the contours a continuous clamping surface is achieved.





160230

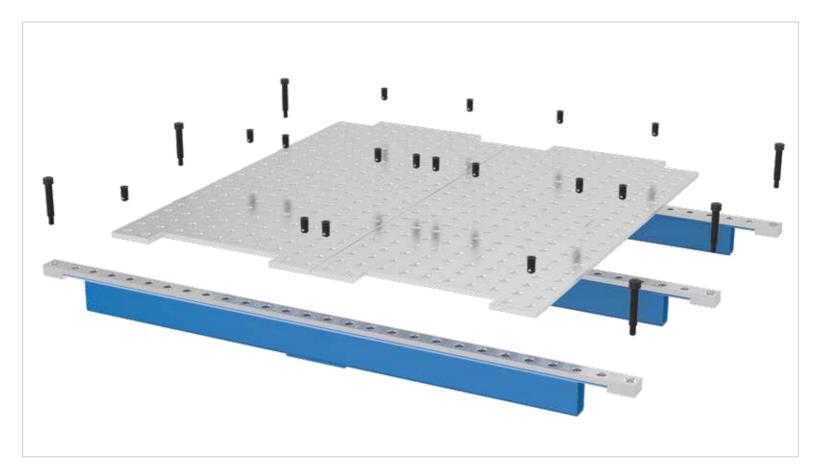
160231



160231.1







	Length: (a)	Width: (b)	Height: (c)	Weight:	Item No.
Module, Grid Plates - Polished	548 mm	498 mm	12 mm	21,20 kg	2-160230 0
Base Support Rail with one row of bore holes	1366 mm			15,00 kg	2-160231 0
Base Support Rail with one row of bore holes	1500 mm			16,00 kg	2-160232 0
Base Support Rail with one row of bore holes	1682 mm			18,00 kg	2-160233 0
Base Support Rail with one row of bore holes	2182 mm			24,00 kg	2-160234 0
Base Support Rail with three rows of bore holes	1366 mm			25,20 kg	2-160231.1 0
Base Support Rail with three rows of bore holes	1500 mm			27,00 kg	2-160232.1 0
Base Support Rail with three rows of bore holes	1682 mm			30,00 kg	2-160233.1 0
Base Support Rail with three rows of bore holes	2182 mm			41,00 kg	2-160234.1 0
Additional sizes upon request					0

ullet = Item produced for stock; \bigcirc = Item produced on order; Explanations see page 84