



TABLES

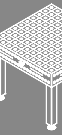


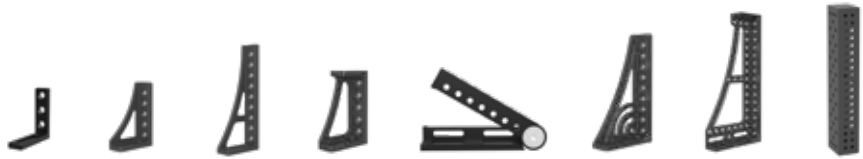
TABLE LEGS



STOPS



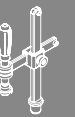
SQUARES



BOLTS



CLAMPS & ACCESSORIES



PRISMS & SUPPORTS



FAST CLAMPING EQUIPMENT & ADAPTER



ACCESSORIES



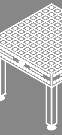
WORKSTATION | SYSTEM 28 + 22 + 16



Workstation

28  
+  
22  
+  
16





Page 422  
**Professional 750 Plasma nitrided**

Page 432  
**Welding Table - Special Sizes  
Plasma nitrided**

Page 434  
**Perforated Aluminum Plate for Table**

Page 436  
**Octagonal Table 150 Plasma nitrided**



Page 438  
**Octagonal Plate 18 Plasma nitrided**

Page 440  
**Support and Clamping Sleeve**



## Professional 750

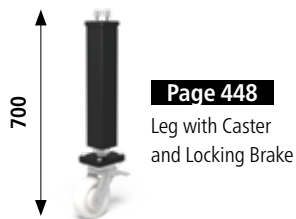


## Professional 750

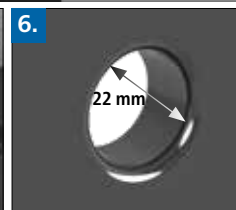
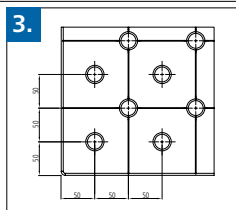
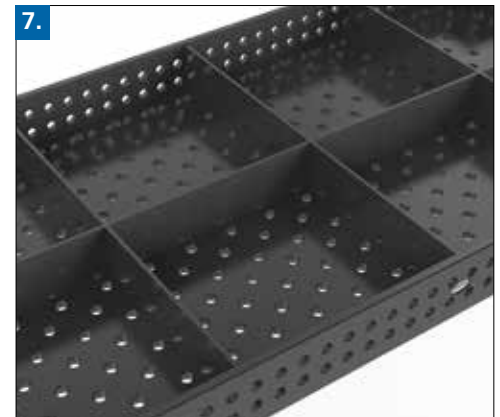
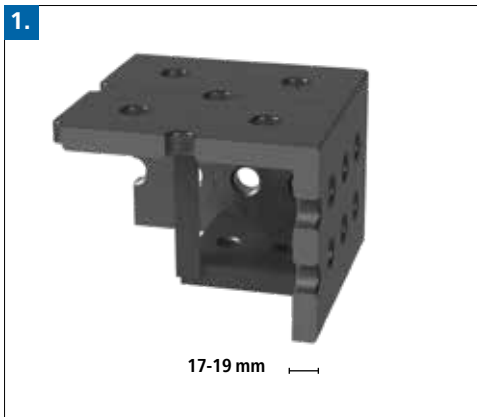
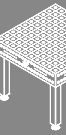
» Surface hardness up to 750 Vickers!

Professional 750 welding tables are manufactured of S355J2+N steel and additionally plasma-nitrided and coated. Based on the increased load capacity of the welding table it is especially suited for working with heavy components. By equipping the welding tables with a diagonal grid the clamping options are nearly doubled.

### TABLE LEGS



Leg heights in mm.  
The data in black print shows standard leg heights for table shown above. There is no surcharge for leg heights printed in grey, depending on leg style, and have to be specified upon ordering.



**1. MATERIAL THICKNESS**

- approx. 17 – 19 mm

**2. MATERIAL**

Premium Steel S355J2+N,  
plasma nitrided and BAR-coated\*

**VICKERS HARDNESS GRADE**

Surface hardness: approx. 450 – 750  
Basic hardness: approx. 165 – 220

\* Due to the lack of material hardness of Professional 750 significantly higher product wear.

**3. DATA**

- Diagonal grid
- Grid element spacing 100 mm

**4. TABLE SIDE PANEL**

- 150 mm high
- Bore holes on table sides in 50 mm grid

**5. ELABORATE RADIUS**

- 3 mm radius of top table edge reduces damages to Siegmund accessories and customers components
- 6 mm radius on edges reduces risk of injury

**6. SYSTEM BOREHOLE**

- Ø 22 mm

**Radius R2,5 for boreholes on the table surface:**

- reduce damages to table, Siegmund accessories and customer components
- for simple insertion of bolts and accessories
- less damages on bore edges while moving heavy components
- large chamfer on table underside for maximum clamping force of bolts (see page 476)

**7. RIBBING**

- spaced apart approx. 500 – 600 mm
- raised ribbing

**8. TABLE LEGS**

- Square pipe 80x80 mm
- Base plate Ø 90 mm (made of twisted bulk material)
- 50 mm vernier adjustment  
(Data only for Leg standard equipment)

**9. BEARING LOAD**

Bearing load per leg 1,000 kg  
Maximum recommended statistical load:  
with 4 legs = 2,000 kg  
with 6 legs = 3,000 kg  
with 8 legs = 4,000 kg  
based on even load distribution.  
(data only for leg standard equipment)

*Computationally resulting in substantially higher overall loads. However, the indicated bearing loads were calculated with reserves for safety reasons.*

*Please consult with manufacturer if higher overall loads are required.*

## Professional 750 1200x800x150 mm

### Description:

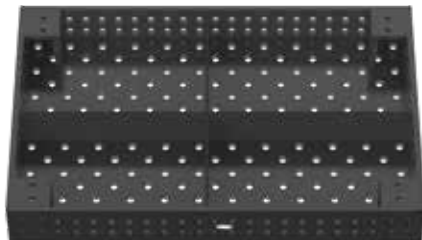
Professional 750 Table, 1200x800x150 mm, with diagonal hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the bore holes is 22 mm, the thickness of the material is 17-19 mm. It is manufactured of high quality S355J2+N Steel. Grid lines with a spacing of 100 mm simplify the set-up of your device.

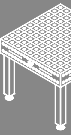


Weight: approx. 291 kg

Weight = Table + Pallet + Leg standard equipment

Illustration shows Professional 750 Table with diagonal grid.



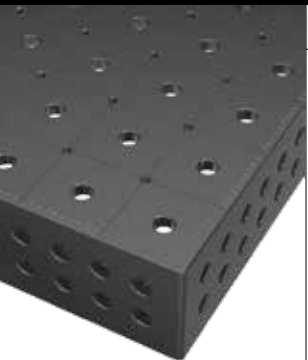
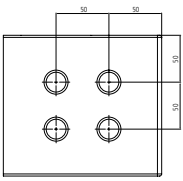
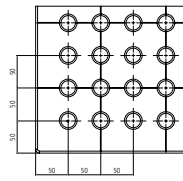
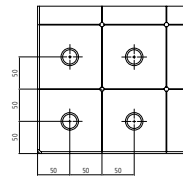
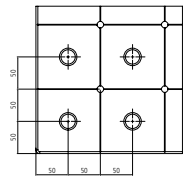


## Professional 750 1200x800x150 mm

| Professional 750 1200x800x150 - Plasma nitrided        | Professional 750<br>100 mm Grid | Professional 750<br>Diagonal grid | Without<br>plasma nitriding<br>reduced price |
|--|---------------------------------|-----------------------------------|--|
| <b>without legs</b>                                    | 2-220025.P.T1 ●                 | 2-220025.PD.T1 ●                  | 2-225125 ○                                   |
| <b>with Leg standard equipment</b><br>Table height 850 | 2-220025.P ●                    | 2-220025.PD ●                     | 2-225125 ○                                   |

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

| Leg variants for welding table Professional 750  |   |  |  |  |  |
|--|---|--|--|--|--|
| <b>Surcharge Leg standard equipment 800</b><br>(see page 446)<br><br><b>Exchangeable without surcharge</b><br><br> | <b>Surcharge Leg with Floor Anchoring 700</b><br>(see page 450)<br><br> | <b>Surcharge Leg with Caster and Locking Brake 700</b><br>(see page 448)<br><br> | <b>Surcharge Leg height-adjustable 550-900</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable 500-800</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable with Caster and locking Brake 600-850</b><br>(see page 449)<br><br> |
| 2-220857.XX<br>●   | 2-220874.XX   | 2-220866.XX  | 2-220877.XX  | 2-220878.XX  | 2-220879.XX  |

| Special equipment for welding table Professional 750  |   |          |   |   |   |
|---|---|----------|---|---|---|
| <br><br>Example for Diagonal grid M12<br><br>Professional 750 | Table side panel  |          | Surface   |   |   |
|   | <b>Surcharge for table sides double hardened</b><br>(see page 410)<br><br> |          | <b>Surcharge 50 mm Grid</b><br>(see page 82)<br><br> | <b>Surcharge Diagonal Grid M8 / M12 / M16 thread</b><br>(see page 82)<br><br><br><b>M8</b> | <br><b>M12</b> |
|   | 2-226725  | 2-226525 | 2-226125  | 2-226225  | 2-226325  |



## Professional 750 1000x1000x150 mm

### Description:

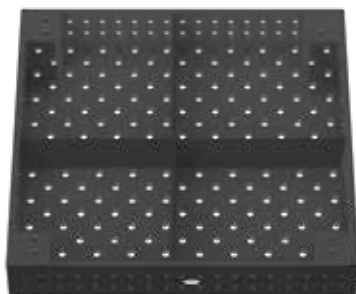
Professional 750 Table, 1000x1000x150 mm, with diagonal hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the bore holes is 22 mm, the thickness of the material is 17-19 mm. It is manufactured of high quality S355J2+N Steel. Grid lines with a spacing of 100 mm simplify the set-up of your device.

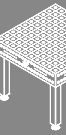


Weight: approx. 296 kg

Weight = Table + Pallet + Leg standard equipment

Illustration shows Professional 750 Table with diagonal grid.




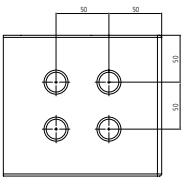
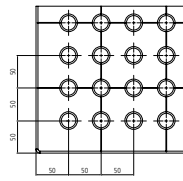
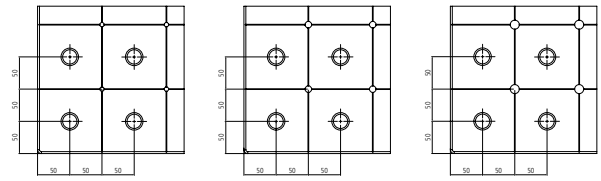


## Professional 750 1000x1000x150 mm

| Professional 750 1000x1000x150 - Plasma nitrided       | Professional 750<br>100 mm Grid | Professional 750<br>Diagonal grid | Without<br>plasma nitriding<br>reduced price |
|--|---------------------------------|-----------------------------------|--|
| <b>without legs</b>                                    | 220010.P.T1 ●                   | 220010.PD.T1 ●                    | 225110 ○                                     |
| <b>with Leg standard equipment</b><br>Table height 850 | 2-220010.P ●                    | 2-220010.PD ●                     | 225110 ○                                     |

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

| Leg variants for welding table Professional 750  |   |  |  |  |  |
|--|---|--|--|--|--|
| <b>Surcharge Leg standard equipment 800</b><br>(see page 446)<br><br><b>Exchangeable without surcharge</b><br><br> | <b>Surcharge Leg with Floor Anchoring 700</b><br>(see page 450)<br><br> | <b>Surcharge Leg with Caster and Locking Brake 700</b><br>(see page 448)<br><br> | <b>Surcharge Leg height-adjustable 550-900</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable 500-800</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable with Caster and locking Brake 600-850</b><br>(see page 449)<br><br> |
| 2-220857.XX  | 220874.XX   | 220866.XX  | 220877.XX  | 220878.XX  | 220879.XX  |

| Special equipment for welding table Professional 750  |   |  |         |   |  |                      |
|---|---|--|---------|---|--|----------------------|
| <br>Example for<br>50 mm Grid | Table side panel  |  | Surface |   |  |                      |
|   | <b>Surcharge for table sides double hardened</b><br>(see page 410)<br><br> |  |         | <b>Surcharge 50 mm Grid</b><br>(see page 82)<br><br> | <b>Surcharge Diagonal Grid M8 / M12 / M16 thread</b><br>(see page 82)<br><br> |                      |
| Professional 750  | 2-226710  |  | 226510  | <b>M8</b><br>226110   | <b>M12</b><br>226210   | <b>M16</b><br>226310 |

## Professional 750 1200x1200x150 mm

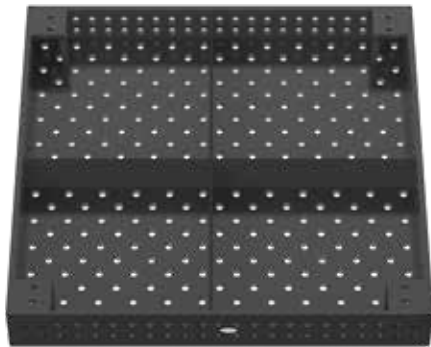
### Description:

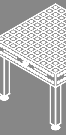
Professional 750 Table, 1200x1200x150 mm, with diagonal hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the bore holes is 22 mm, the thickness of the material is 17-19 mm. It is manufactured of high quality S355J2+N Steel. Grid lines with a spacing of 100 mm simplify the set-up of your device.



Weight: approx. 387 kg  
Weight = Table + Pallet + Leg standard equipment

Illustration shows Professional 750 Table with diagonal grid.




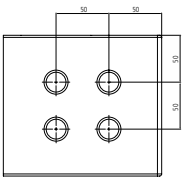
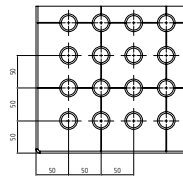
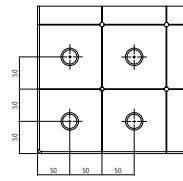
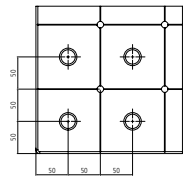
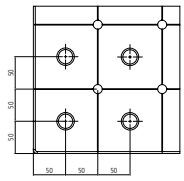


## Professional 750 1200x1200x150 mm

| Professional 750 1200x1200x150 - Plasma nitrided       | Professional 750<br>100 mm Grid | Professional 750<br>Diagonal grid | Without<br>plasma nitriding<br>reduced price |
|--|---------------------------------|-----------------------------------|--|
| <b>without legs</b>                                    | 220015.PT1 ●                    | 220015.PD.T1 ●                    | 225115 ○                                     |
| <b>with Leg standard equipment</b><br>Table height 850 | 2-220015.P ●                    | 2-220015.PD ●                     | 225115 ○                                     |

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

| Leg variants for welding table Professional 750  |   |  |  |  |  |
|--|---|--|--|--|--|
| <b>Surcharge Leg standard equipment 800</b><br>(see page 446)<br><br><b>Exchangeable without surcharge</b><br><br> | <b>Surcharge Leg with Floor Anchoring 700</b><br>(see page 450)<br><br> | <b>Surcharge Leg with Caster and Locking Brake 700</b><br>(see page 448)<br><br> | <b>Surcharge Leg height-adjustable 550-900</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable 500-800</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable with Caster and locking Brake 600-850</b><br>(see page 449)<br><br> |
| 2-220857.XX  | 220874.XX   | 220866.XX  | 220877.XX  | 220878.XX  | 220879.XX  |

| Special equipment for welding table Professional 750   |   |        |   |  |   |   |
|--|---|--------|---|--|---|---|
| <br><br>Example for Diagonal grid M8<br><br>Professional 750 | Table side panel  |        | Surface   |  |   |   |
|  | <b>Surcharge for table sides double hardened</b><br>(see page 410)<br><br> |        | <b>Surcharge 50 mm Grid</b><br>(see page 82)<br><br> | <b>Surcharge Diagonal Grid M8 / M12 / M16 thread</b><br>(see page 82)<br><br> |  |  |
|  | 2-226715  | 226515 | <b>M8</b><br>226115   | <b>M12</b><br>226215   | <b>M16</b><br>226315  |   |

## Professional 750 1500x1000x150 mm

### Description:

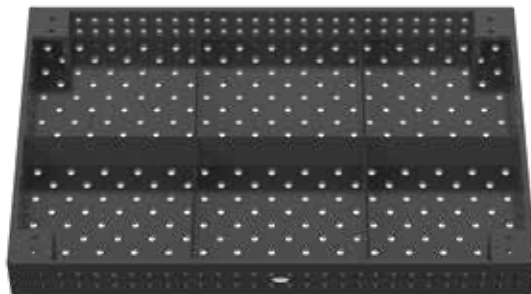
Professional 750 Table, 1500x1000x150 mm, with diagonal hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the bore holes is 22 mm, the thickness of the material is 17-19 mm. It is manufactured of high quality S355J2+N Steel. Grid lines with a spacing of 100 mm simplify the set-up of your device.



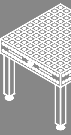
Weight: approx. 412 kg

Weight = Table + Pallet + Leg standard equipment

Illustration shows Professional 750 Table with diagonal grid.





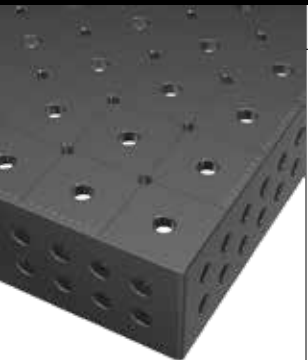
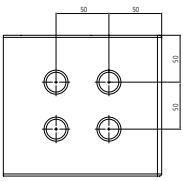
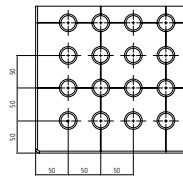
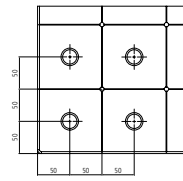
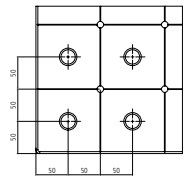
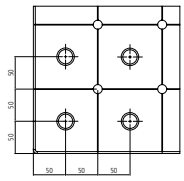


## Professional 750 1500x1000x150 mm

| Professional 750 1500x1000x150 - Plasma nitrided       | Professional 750<br>100 mm Grid | Professional 750<br>Diagonal grid | Without<br>plasma nitriding<br>reduced price |
|--|---------------------------------|-----------------------------------|--|
| <b>without legs</b>                                    | 220035.P.T1 ●                   | 220035.PD.T1 ●                    | 225135 ○                                     |
| <b>with Leg standard equipment</b><br>Table height 850 | 2-220035.P ●                    | 2-220035.PD ●                     | 225135 ○                                     |

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

| Leg variants for welding table Professional 750  |   |  |  |  |  |
|--|---|--|--|--|--|
| <b>Surcharge Leg standard equipment 800</b><br>(see page 446)<br><br><b>Exchangeable without surcharge</b><br><br> | <b>Surcharge Leg with Floor Anchoring 700</b><br>(see page 450)<br><br> | <b>Surcharge Leg with Caster and Locking Brake 700</b><br>(see page 448)<br><br> | <b>Surcharge Leg height-adjustable 550-900</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable 500-800</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable with Caster and locking Brake 600-850</b><br>(see page 449)<br><br> |
| 2-220857.XX  | 220874.XX   | 220866.XX  | 220877.XX  | 220878.XX  | 220879.XX  |

| Special equipment for welding table Professional 750  |   |        |   |  |   |   |
|---|---|--------|---|--|---|---|
| <br><br>Example for Diagonal grid M16<br><br>Professional 750 | Table side panel  |        | Surface   |  |   |   |
|   | <b>Surcharge for table sides double hardened</b><br>(see page 410)<br><br> |        | <b>Surcharge 50 mm Grid</b><br>(see page 82)<br><br> | <b>Surcharge Diagonal Grid M8 / M12 / M16 thread</b><br>(see page 82)<br><br> |  |  |
|   | 2-226735  | 226535 | M8<br>226135  | M12<br>226235  | M16<br>226335   |   |

## Professional 750 1500x1500x150 mm

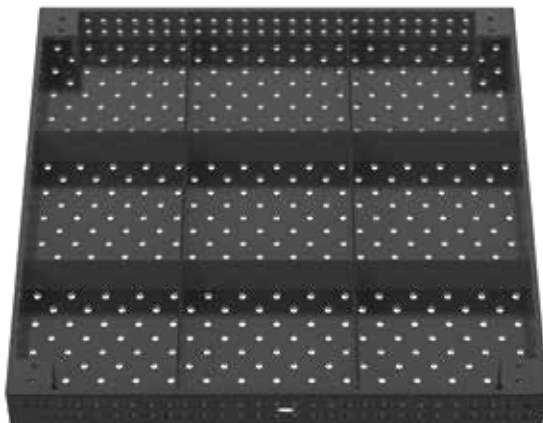
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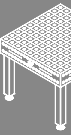
Professional 750 Table, 1500x1500x150 mm, with diagonal hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the bore holes is 22 mm, the thickness of the material is 17-19 mm. It is manufactured of high quality S355J2+N Steel. Grid lines with a spacing of 100 mm simplify the set-up of your device.



Weight: approx. 573 kg  
Weight = Table + Pallet + Leg standard equipment

Illustration shows Professional 750 Table with diagonal grid.



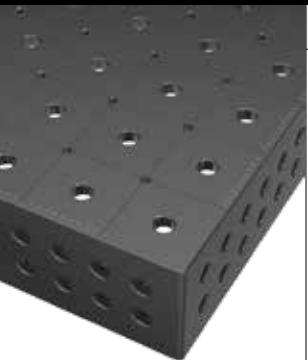
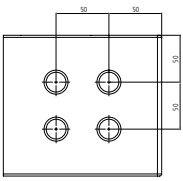
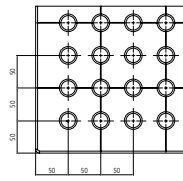
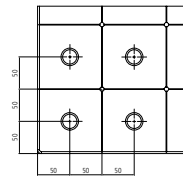
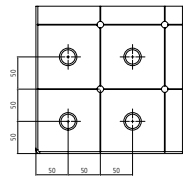
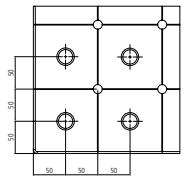


## Professional 750 1500x1500x150 mm

| Professional 750 1500x1500x150 - Plasma nitrided       | Professional 750<br>100 mm Grid | Professional 750<br>Diagonal grid | Without<br>plasma nitriding<br>reduced price |
|--|---------------------------------|-----------------------------------|--|
| <b>without legs</b>                                    | 220050.P.T1 ●                   | 220050.PD.T1 ●                    | 225150 ○                                     |
| <b>with Leg standard equipment</b><br>Table height 850 | 2-220050.P ●                    | 2-220050.PD ●                     | 225150 ○                                     |

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

| Leg variants for welding table Professional 750  |   |  |  |  |  |
|--|---|--|--|--|--|
| <b>Surcharge Leg standard equipment 800</b><br>(see page 446)<br><br><b>Exchangeable without surcharge</b><br><br> | <b>Surcharge Leg with Floor Anchoring 700</b><br>(see page 450)<br><br> | <b>Surcharge Leg with Caster and Locking Brake 700</b><br>(see page 448)<br><br> | <b>Surcharge Leg height-adjustable 550-900</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable 500-800</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable with Caster and locking Brake 600-850</b><br>(see page 449)<br><br> |
| 2-220857.XX  | 220874.XX   | 220866.XX  | 220877.XX  | 220878.XX  | 220879.XX  |

| Special equipment for welding table Professional 750  |   |        |   |  |   |   |
|---|---|--------|---|--|---|---|
| <br><br>Example for Diagonal grid M12<br><br>Professional 750 | Table side panel  |        | Surface   |  |   |   |
|   | <b>Surcharge for table sides double hardened</b><br>(see page 410)<br><br> |        | <b>Surcharge 50 mm Grid</b><br>(see page 82)<br><br> | <b>Surcharge Diagonal Grid M8 / M12 / M16 thread</b><br>(see page 82)<br><br> |  |  |
|   | 2-226750  | 226550 | M8<br>226150  | M12<br>226250  | M16<br>226350   |   |

## Professional 750 2000x1000x150 mm

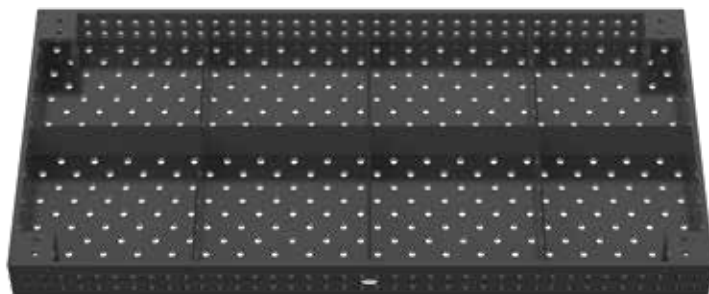
### Description:

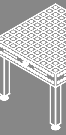
Professional 750 Table, 2000x1000x150 mm, with diagonal hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the bore holes is 22 mm, the thickness of the material is 17-19 mm. It is manufactured of high quality S355J2+N Steel. Grid lines with a spacing of 100 mm simplify the set-up of your device.



Weight: approx. 519 kg  
Weight = Table + Pallet + Leg standard equipment

Illustration shows Professional 750 Table with diagonal grid.




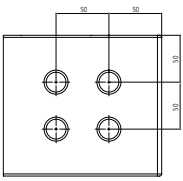
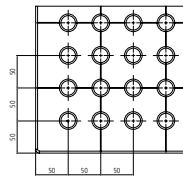
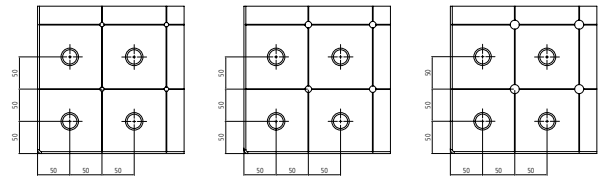


## Professional 750 2000x1000x150 mm

| Professional 750 2000x1000x150 - Plasma nitrided       | Professional 750<br>100 mm Grid | Professional 750<br>Diagonal grid | Without<br>plasma nitriding<br>reduced price |
|--|---------------------------------|-----------------------------------|--|
| <b>without legs</b>                                    | 220020.P.T1 ●                   | 220020.PD.T1 ●                    | 225120 ○                                     |
| <b>with Leg standard equipment</b><br>Table height 850 | 2-220020.P ●                    | 2-220020.PD ●                     | 225120 ○                                     |

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

| Leg variants for welding table Professional 750  |   |  |  |  |  |
|--|---|--|--|--|--|
| <b>Surcharge Leg standard equipment 800</b><br>(see page 446)<br><br><b>Exchangeable without surcharge</b><br><br> | <b>Surcharge Leg with Floor Anchoring 700</b><br>(see page 450)<br><br> | <b>Surcharge Leg with Caster and Locking Brake 700</b><br>(see page 448)<br><br> | <b>Surcharge Leg height-adjustable 550-900</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable 500-800</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable with Caster and locking Brake 600-850</b><br>(see page 449)<br><br> |
| 2-220857.XX  | 220874.XX   | 220866.XX  | 220877.XX  | 220878.XX  | 220879.XX  |

| Special equipment for welding table Professional 750  |   |  |         |   |  |                      |
|---|---|--|---------|---|--|----------------------|
| <br>Example for<br>50 mm Grid<br><br>Professional 750 | Table side panel  |  | Surface |   |  |                      |
|   | <b>Surcharge for table sides double hardened</b><br>(see page 410)<br><br> |  |         | <b>Surcharge 50 mm Grid</b><br>(see page 82)<br><br> | <b>Surcharge Diagonal Grid M8 / M12 / M16 thread</b><br>(see page 82)<br><br> |                      |
|   | 2-226720  |  | 226520  | <b>M8</b><br>226120   | <b>M12</b><br>226220   | <b>M16</b><br>226320 |



## Professional 750 2000x2000x150 mm

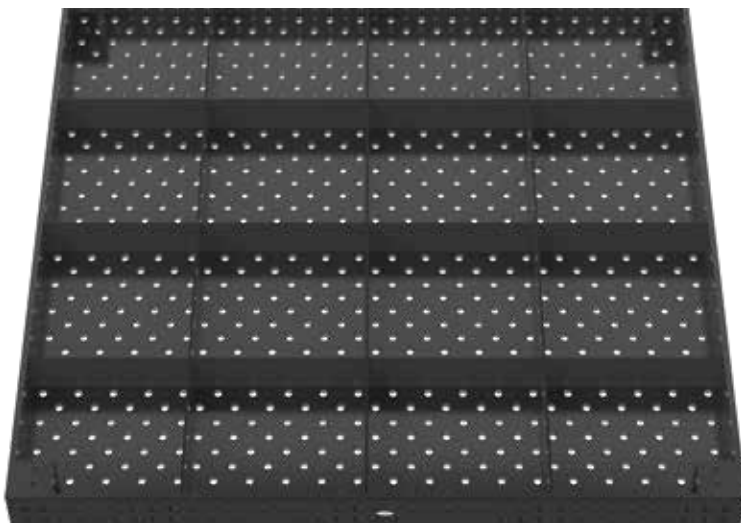
### Description:

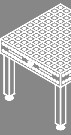
Professional 750 Table, 2000x2000x150 mm, with diagonal hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the bore holes is 22 mm, the thickness of the material is 17-19 mm. It is manufactured of high quality S355J2+N Steel. Grid lines with a spacing of 100 mm simplify the set-up of your device.



Weight: approx. 929 kg  
Weight = Table + Pallet + Leg standard equipment

Illustration shows Professional 750 Table with diagonal grid.



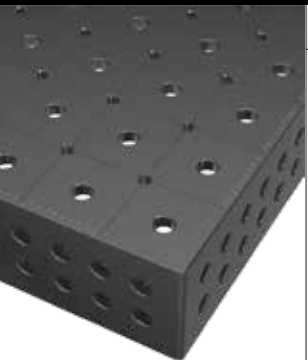
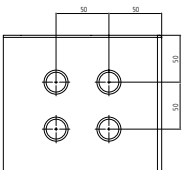
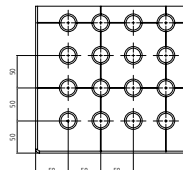
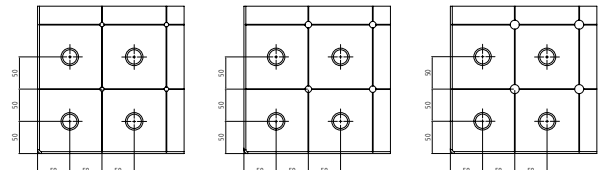


## Professional 750 2000x2000x150 mm

| Professional 750 2000x2000x150 - Plasma nitrided       | Professional 750<br>100 mm Grid | Professional 750<br>Diagonal grid | Without<br>plasma nitriding<br>reduced price |
|--|---------------------------------|-----------------------------------|--|
| <b>without legs</b>                                    | 2-220045.P.T1 ●                 | 2-220045.PD.T1 ●                  | 2-225145 ○                                   |
| <b>with Leg standard equipment</b><br>Table height 850 | 2-220045.P ●                    | 2-220045.PD ●                     | 2-225145 ○                                   |

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

| Leg variants for welding table Professional 750  |   |  |  |  |  |
|--|---|--|--|--|--|
| <b>Surcharge Leg standard equipment 800</b><br><br>(see page 446)<br><br><b>Exchangeable without surcharge</b><br><br> | <b>Surcharge Leg with Floor Anchoring 700</b><br><br>(see page 450)<br><br> | <b>Surcharge Leg with Caster and Locking Brake 700</b><br><br>(see page 448)<br><br> | <b>Surcharge Leg height-adjustable 550-900</b><br><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable 500-800</b><br><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable with Caster and locking Brake 600-850</b><br><br>(see page 449)<br><br> |
| 2-220857.XX  | 2-220874.XX   | 2-220866.XX  | 2-220877.XX  | 2-220878.XX  | 2-220879.XX  |

| Special equipment for welding table Professional 750  |   |  |          |   |  |                        |
|---|---|--|----------|---|--|------------------------|
| <br><br>Example for Diagonal grid M16 | Table side panel  |  | Surface  |   |  |                        |
|   | <b>Surcharge for table sides double hardened</b><br><br>(see page 410)<br><br> |  |          | <b>Surcharge 50 mm Grid</b><br><br>(see page 82)<br><br> | <b>Surcharge Diagonal Grid M8 / M12 / M16 thread</b><br><br>(see page 82)<br><br> |                        |
| Professional 750  | 2-226745  |  | 2-226545 | <b>M8</b><br>2-226145   | <b>M12</b><br>2-226245   | <b>M16</b><br>2-226345 |

## Professional 750 2400x1200x150 mm

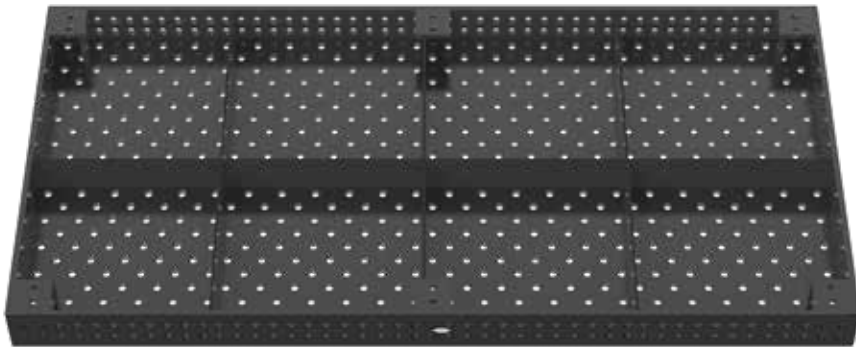
### Description:

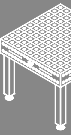
Professional 750 Table, 2400x1200x150 mm, with diagonal hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the bore holes is 22 mm, the thickness of the material is 17-19 mm. It is manufactured of high quality S355J2+N Steel. Grid lines with a spacing of 100 mm simplify the set-up of your device.



Weight: approx. 724 kg  
Weight = Table + Pallet + Leg standard equipment

Illustration shows Professional 750 Table with diagonal grid.




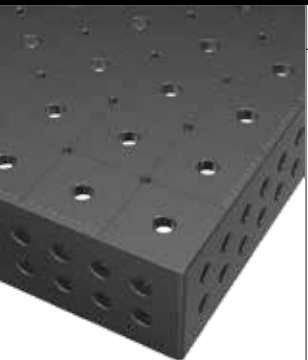
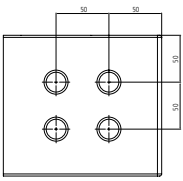
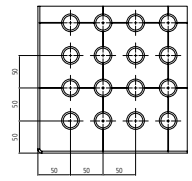
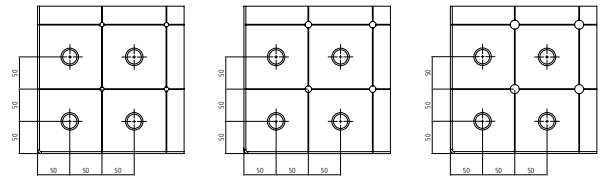


## Professional 750 2400x1200x150 mm

| Professional 750 2400x1200x150 - Plasma nitrided       | Professional 750<br>100 mm Grid | Professional 750<br>Diagonal grid | Without<br>plasma nitriding<br>reduce price |
|--|---------------------------------|-----------------------------------|---|
| <b>without legs</b>                                    | 2-220030.P.T1 ●                 | 2-220030.PD.T1 ●                  | 2-225130 ○                                  |
| <b>with Leg standard equipment</b><br>Table height 850 | 2-220030.P ●                    | 2-220030.PD ●                     | 2-225130 ○                                  |

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

| Leg variants for welding table Professional 750  |   |  |  |  |
|--|---|--|--|--|
| <b>Surcharge Leg standard equipment 800</b><br>(see page 446)<br><br><b>Exchangeable without surcharge</b><br><br> | <b>Surcharge Leg with Floor Anchoring 700</b><br>(see page 450)<br><br> | <b>Surcharge Leg height-adjustable 550-900</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable 500-800</b><br>(see page 447)<br><br> |  |
| 2-220857.XX  | 2-220874.XX   | 2-220877.XX  | 2-220878.XX  |  |

| Special equipment for welding table Professional 750   |   |  |          |   |  |                        |
|--|---|--|----------|---|--|------------------------|
| <br><br>Example for<br>Diagonal grid M12 | Table side panel  |  | Surface  |   |  |                        |
|  | <b>Surcharge for table sides double hardened</b><br>(see page 410)<br><br> |  |          | <b>Surcharge 50 mm Grid</b><br>(see page 82)<br><br> | <b>Surcharge Diagonal Grid M8 / M12 / M16 thread</b><br>(see page 82)<br><br> |                        |
| Professional 750   | 2-226730  |  | 2-226530 | <b>M8</b><br>2-226130   | <b>M12</b><br>2-226230   | <b>M16</b><br>2-226330 |

## Professional 750 3000x1500x150 mm

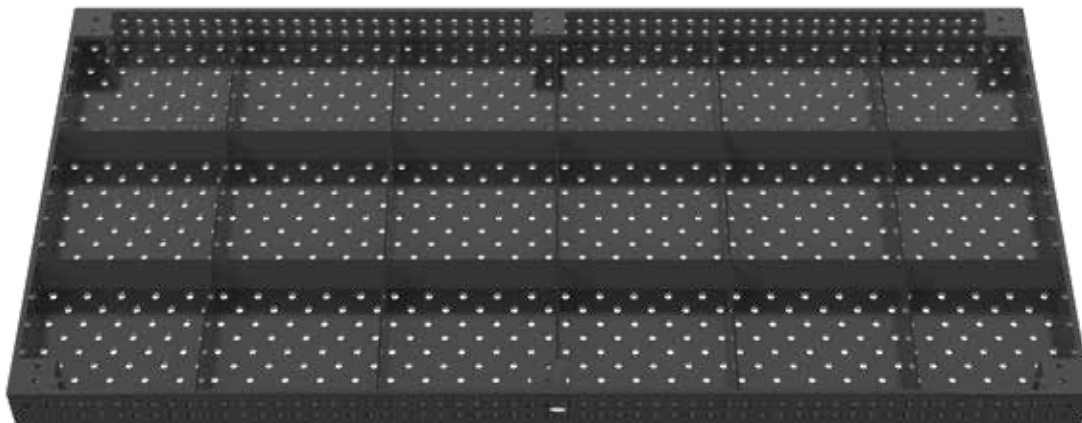
### Description:

Professional 750 Table, 3000x1500x150 mm, with diagonal hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the bore holes is 22 mm, the thickness of the material is 17-19 mm. It is manufactured of high quality S355J2+N Steel. Grid lines with a spacing of 100 mm simplify the set-up of your device.

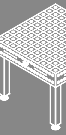


Weight: approx. 1.073 kg  
Weight = Table + Pallet + Leg standard equipment

Illustration shows Professional 750 Table with diagonal grid.






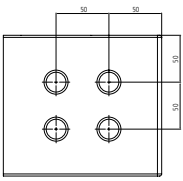
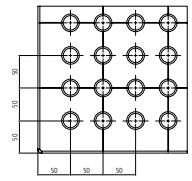
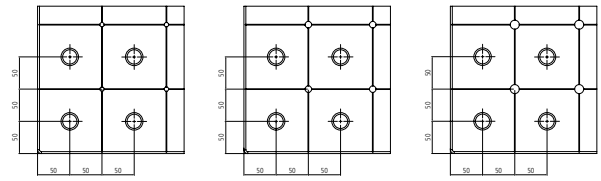


## Professional 750 3000x1500x150 mm

| Professional 750 3000x1500x150 - Plasma nitrided       | Professional 750<br>100 mm Grid | Professional 750<br>Diagonal grid | Without<br>plasma nitriding<br>reduced price |
|--|---------------------------------|-----------------------------------|--|
| <b>without legs</b>                                    | 2-220040.P.T1 ●                 | 2-220040.PD.T1 ●                  | 2-225140 ○                                   |
| <b>with Leg standard equipment</b><br>Table height 850 | 2-220040.P ●                    | 2-220040.PD ●                     | 2-225140 ○                                   |

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

| Leg variants for welding table Professional 750  |   |  |  |  |
|--|---|--|--|--|
| <b>Surcharge Leg standard equipment 800</b><br>(see page 446)<br><br><b>Exchangeable without surcharge</b><br><br> | <b>Surcharge Leg with Floor Anchoring 700</b><br>(see page 450)<br><br> | <b>Surcharge Leg height-adjustable 550-900</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable 500-800</b><br>(see page 447)<br><br> |  |
| 2-220857.XX  | 2-220874.XX   | 2-220877.XX  | 2-220878.XX  |  |

| Special equipment for welding table Professional 750  |   |  |          |   |  |                        |
|---|---|--|----------|---|--|------------------------|
| <br><br>Example for<br>Diagonal grid M8 | Table side panel  |  | Surface  |   |  |                        |
|   | <b>Surcharge for table sides double hardened</b><br>(see page 410)<br><br> |  |          | <b>Surcharge 50 mm Grid</b><br>(see page 82)<br><br> | <b>Surcharge Diagonal Grid M8 / M12 / M16 thread</b><br>(see page 82)<br><br> |                        |
| Professional 750  | 2-226740  |  | 2-226540 | <b>M8</b><br>2-226140   | <b>M12</b><br>2-226240   | <b>M16</b><br>2-226340 |

## Professional 750 4000x2000x150 mm

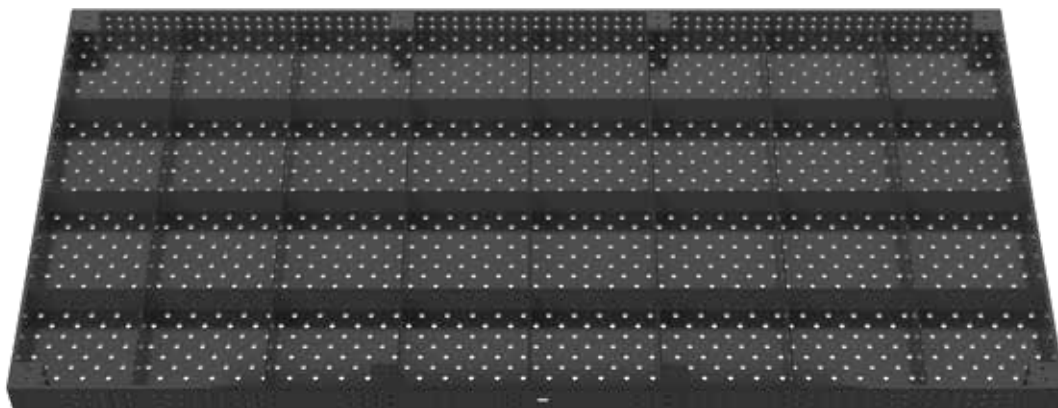
### Description:

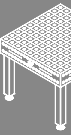
Professional 750 Table, 4000x2000x150 mm, with diagonal hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the bore holes is 22 mm, the thickness of the material is 17-19 mm. It is manufactured of high quality S355J2+N Steel. Grid lines with a spacing of 100 mm simplify the set-up of your device.



Weight: approx. 1.806 kg  
Weight = Table + Pallet + Leg standard equipment

Illustration shows Professional 750 Table with diagonal grid.





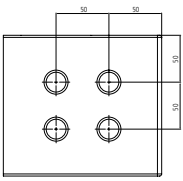
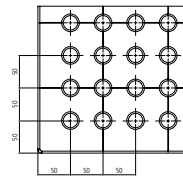
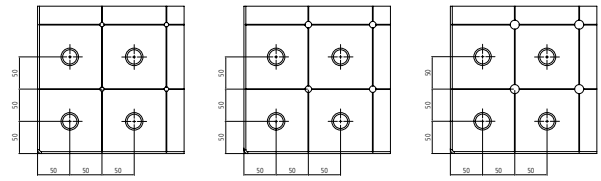


## Professional 750 4000x2000x150 mm

| Professional 750 4000x2000x150 - Plasma nitrided       | Professional 750<br>100 mm Grid | Professional 750<br>Diagonal grid | Without<br>plasma nitriding<br>reduced price |
|--|---------------------------------|-----------------------------------|--|
| <b>without legs</b>                                    | 2-220055.P.T1 ●                 | 2-220055.PD.T1 ●                  | 2-225155 ○                                   |
| <b>with Leg standard equipment</b><br>Table height 850 | 2-220055.P ●                    | 2-220055.PD ●                     | 2-225155 ○                                   |

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

| Leg variants for welding table Professional 750  |   |  |  |  |
|--|---|--|--|--|
| <b>Surcharge Leg standard equipment 800</b><br>(see page 446)<br><br><b>Exchangeable without surcharge</b><br><br> | <b>Surcharge Leg with Floor Anchoring 700</b><br>(see page 450)<br><br> | <b>Surcharge Leg height-adjustable 550-900</b><br>(see page 447)<br><br> | <b>Surcharge Leg height-adjustable 500-800</b><br>(see page 447)<br><br> |  |
| 2-220857.XX  | 2-220874.XX   | 2-220877.XX  | 2-220878.XX  |  |

| Special equipment for welding table Professional 750  |                  |   |          |   |  |                        |
|---|------------------|---|----------|---|--|------------------------|
| <br><br>Example for<br>50 mm Grid | Table side panel |   | Surface  |   |  |                        |
|   |                  | <b>Surcharge for table sides double hardened</b><br>(see page 410)<br><br> |          | <b>Surcharge 50 mm Grid</b><br>(see page 82)<br><br> | <b>Surcharge Diagonal Grid M8 / M12 / M16 thread</b><br>(see page 82)<br><br> |                        |
| Professional 750  | 2-226755         |   | 2-226555 | <b>M8</b><br>2-226155   | <b>M12</b><br>2-226255   | <b>M16</b><br>2-226355 |

## Professional 750 - Special Sizes

### Description:

For a selection of available measurements (max. 1400x3800 mm), see attached chart.

Additional sizes and special materials upon request. Prices based on quantity of tables ordered.

### Discount:

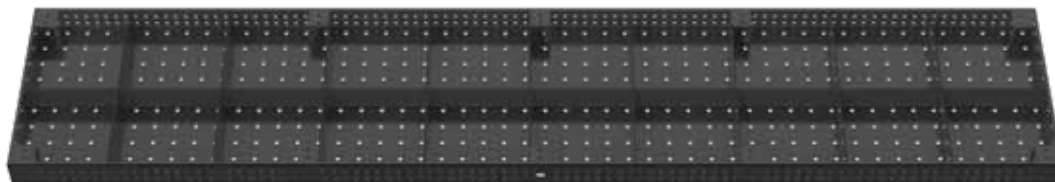
starting at 2 pieces: 5 %

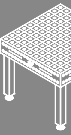
starting at 5 pieces: 10 %

starting at 10 pieces: 15 %

Please find an overview with all information on table leg models on page 444.

Special equipment for welding tables available by request.





Professional 750 - Special Sizes

| Dimensions | Professional 750       | Dimensions  | Professional 750       | Dimensions  | Professional 750       | Dimensions  | Professional 750       |
|------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|
| 600 x 600  | Item No.<br>2-970606.P | 800 x 3000  | Item No.<br>2-970830.P | 1200 x 3400 | Item No.<br>2-971234.P | 1600 x 3600 | Item No.<br>2-971636.P |
| 600 x 800  | Item No.<br>2-970608.P | 800 x 3200  | Item No.<br>2-970832.P | 1200 x 3600 | Item No.<br>2-971236.P | 1600 x 3800 | Item No.<br>2-971638.P |
| 600 x 1000 | Item No.<br>2-970610.P | 800 x 3400  | Item No.<br>2-970834.P | 1200 x 3800 | Item No.<br>2-971238.P | 1600 x 4000 | Item No.<br>2-971640.P |
| 600 x 1200 | Item No.<br>2-970612.P | 800 x 3600  | Item No.<br>2-970836.P | 1200 x 4000 | Item No.<br>2-971240.P | 1800 x 1800 | Item No.<br>2-971818.P |
| 600 x 1400 | Item No.<br>2-970614.P | 800 x 3800  | Item No.<br>2-970838.P | 1400 x 1400 | Item No.<br>2-971414.P | 1800 x 2000 | Item No.<br>2-971820.P |
| 600 x 1600 | Item No.<br>2-970616.P | 800 x 4000  | Item No.<br>2-970840.P | 1400 x 1600 | Item No.<br>2-971416.P | 1800 x 2200 | Item No.<br>2-971822.P |
| 600 x 1800 | Item No.<br>2-970618.P | 1000 x 1200 | Item No.<br>2-971012.P | 1400 x 1800 | Item No.<br>2-971418.P | 1800 x 2400 | Item No.<br>2-971824.P |
| 600 x 2000 | Item No.<br>2-970620.P | 1000 x 1400 | Item No.<br>2-971014.P | 1400 x 2000 | Item No.<br>2-971420.P | 1800 x 2600 | Item No.<br>2-971826.P |
| 600 x 2200 | Item No.<br>2-970622.P | 1000 x 1600 | Item No.<br>2-971016.P | 1400 x 2200 | Item No.<br>2-971422.P | 1800 x 2800 | Item No.<br>2-971828.P |
| 600 x 2400 | Item No.<br>2-970624.P | 1000 x 1800 | Item No.<br>2-971018.P | 1400 x 2400 | Item No.<br>2-971424.P | 1800 x 3000 | Item No.<br>2-971830.P |
| 600 x 2600 | Item No.<br>2-970626.P | 1000 x 2200 | Item No.<br>2-971022.P | 1400 x 2600 | Item No.<br>2-971426.P | 1800 x 3200 | Item No.<br>2-971832.P |
| 600 x 2800 | Item No.<br>2-970628.P | 1000 x 2400 | Item No.<br>2-971024.P | 1400 x 2800 | Item No.<br>2-971428.P | 1800 x 3400 | Item No.<br>2-971834.P |
| 600 x 3000 | Item No.<br>2-970630.P | 1000 x 2600 | Item No.<br>2-971026.P | 1400 x 3000 | Item No.<br>2-971430.P | 1800 x 3600 | Item No.<br>2-971836.P |
| 600 x 3200 | Item No.<br>2-970632.P | 1000 x 2800 | Item No.<br>2-971028.P | 1400 x 3200 | Item No.<br>2-971432.P | 1800 x 3800 | Item No.<br>2-971838.P |
| 600 x 3400 | Item No.<br>2-970634.P | 1000 x 3000 | Item No.<br>2-971030.P | 1400 x 3400 | Item No.<br>2-971434.P | 1800 x 4000 | Item No.<br>2-971840.P |
| 600 x 3600 | Item No.<br>2-970636.P | 1000 x 3200 | Item No.<br>2-971032.P | 1400 x 3600 | Item No.<br>2-971436.P | 2000 x 2000 | Item No.<br>2-972020.P |
| 600 x 3800 | Item No.<br>2-970638.P | 1000 x 3400 | Item No.<br>2-971034.P | 1400 x 3800 | Item No.<br>2-971438.P | 2000 x 2200 | Item No.<br>2-972022.P |
| 600 x 4000 | Item No.<br>2-970640.P | 1000 x 3600 | Item No.<br>2-971036.P | 1400 x 4000 | Item No.<br>2-971440.P | 2000 x 2400 | Item No.<br>2-972024.P |
| 800 x 800  | Item No.<br>2-970808.P | 1000 x 3800 | Item No.<br>2-971038.P | 1600 x 1600 | Item No.<br>2-971616.P | 2000 x 2600 | Item No.<br>2-972026.P |
| 800 x 1000 | Item No.<br>2-970810.P | 1000 x 4000 | Item No.<br>2-971040.P | 1600 x 1800 | Item No.<br>2-971618.P | 2000 x 2800 | Item No.<br>2-972028.P |
| 800 x 1400 | Item No.<br>2-970814.P | 1200 x 1400 | Item No.<br>2-971214.P | 1600 x 2000 | Item No.<br>2-971620.P | 2000 x 3000 | Item No.<br>2-972030.P |
| 800 x 1600 | Item No.<br>2-970816.P | 1200 x 1600 | Item No.<br>2-971216.P | 1600 x 2200 | Item No.<br>2-971622.P | 2000 x 3200 | Item No.<br>2-972032.P |
| 800 x 1800 | Item No.<br>2-970818.P | 1200 x 1800 | Item No.<br>2-971218.P | 1600 x 2400 | Item No.<br>2-971624.P | 2000 x 3400 | Item No.<br>2-972034.P |
| 800 x 2000 | Item No.<br>2-970820.P | 1200 x 2200 | Item No.<br>2-971222.P | 1600 x 2600 | Item No.<br>2-971626.P | 2000 x 3600 | Item No.<br>2-972036.P |
| 800 x 2200 | Item No.<br>2-970822.P | 1200 x 2600 | Item No.<br>2-971226.P | 1600 x 2800 | Item No.<br>2-971628.P | 2000 x 3800 | Item No.<br>2-972038.P |
| 800 x 2400 | Item No.<br>2-970824.P | 1200 x 2800 | Item No.<br>2-971228.P | 1600 x 3000 | Item No.<br>2-971630.P |             |                        |
| 800 x 2600 | Item No.<br>2-970826.P | 1200 x 3000 | Item No.<br>2-971230.P | 1600 x 3200 | Item No.<br>2-971632.P |             |                        |
| 800 x 2800 | Item No.<br>2-970828.P | 1200 x 3200 | Item No.<br>2-971232.P | 1600 x 3400 | Item No.<br>2-971634.P |             |                        |



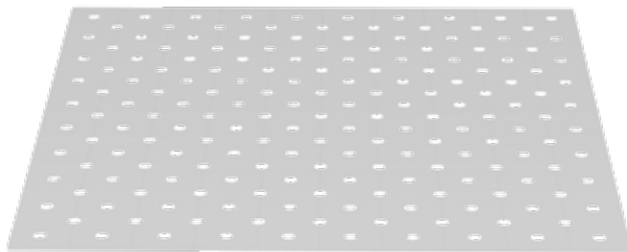
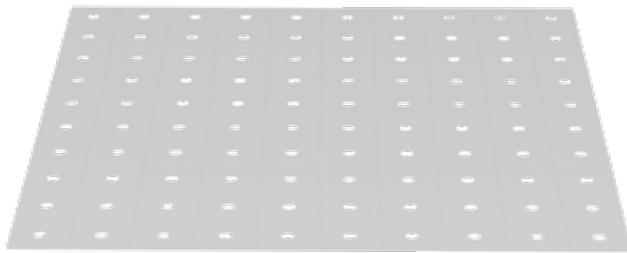
## Perforated Aluminum Plate

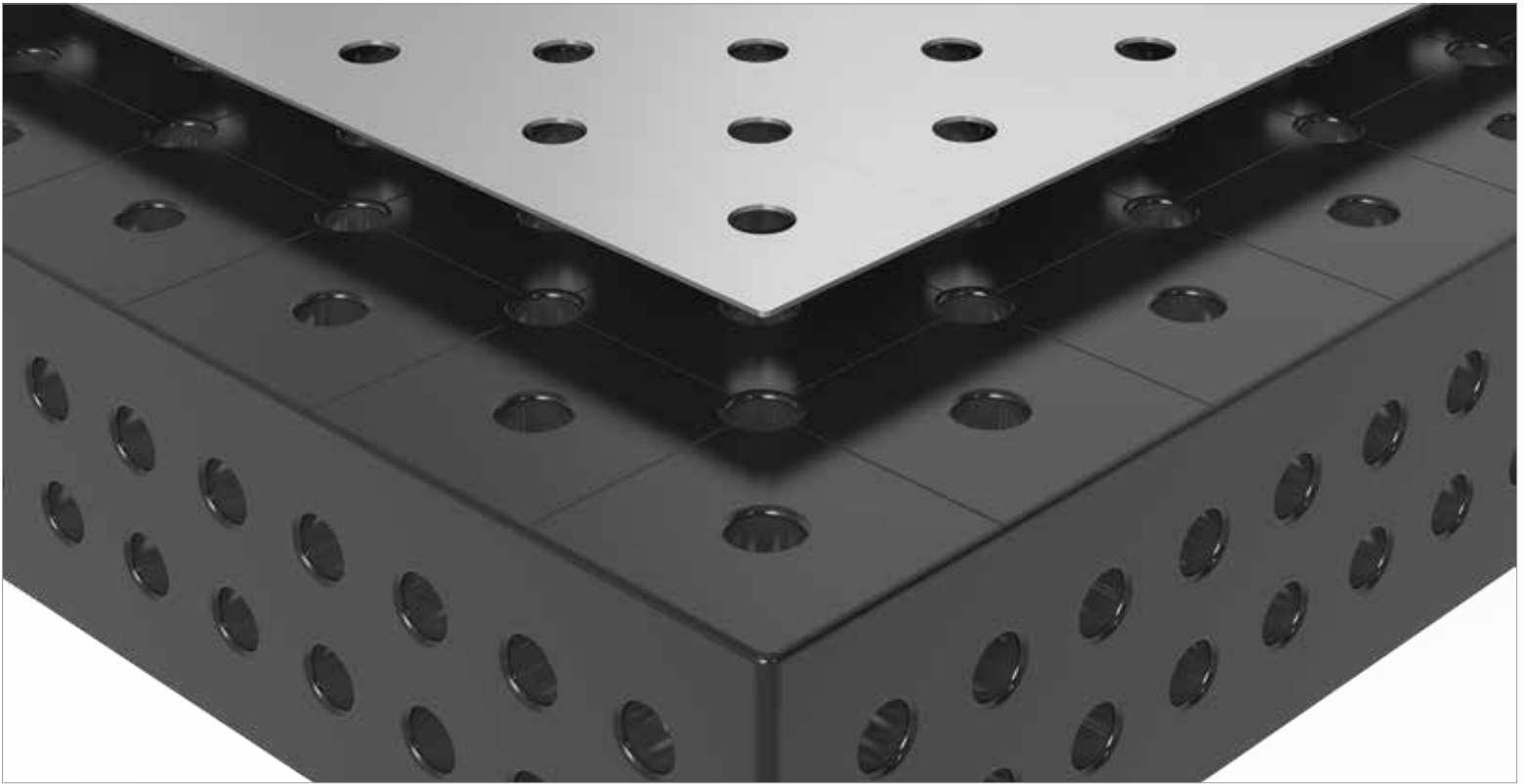
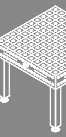
### Description:

Perforated Aluminum Plate, especially designed for processing stainless steel, in order to separate iron and stainless steel. Due to the hole pattern that matches the table, a precise support surface is created. A stainless steel version or with grid lines is available upon request.

In order to avoid additional shipping costs, we recommend delivery of the Perforated Aluminum Plate together with the table.

Please find pictures for every product size at [www.siegmund.com](http://www.siegmund.com).

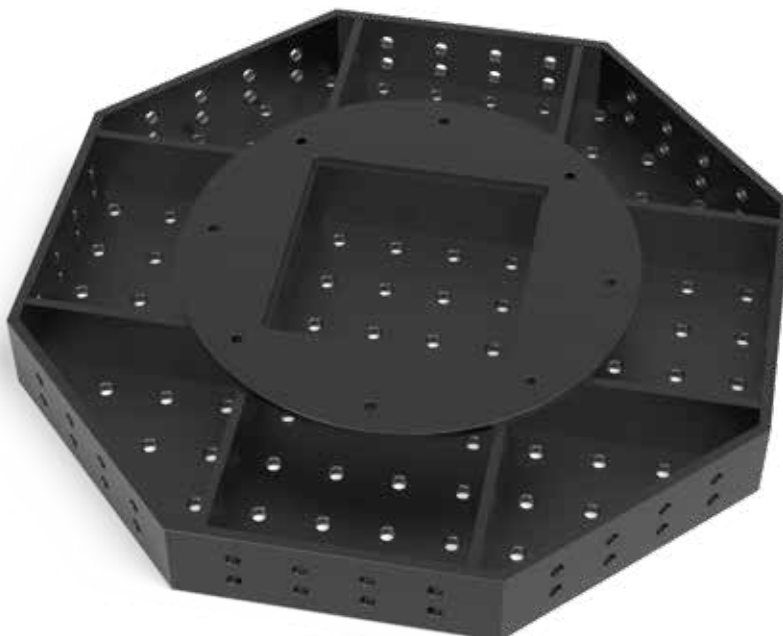
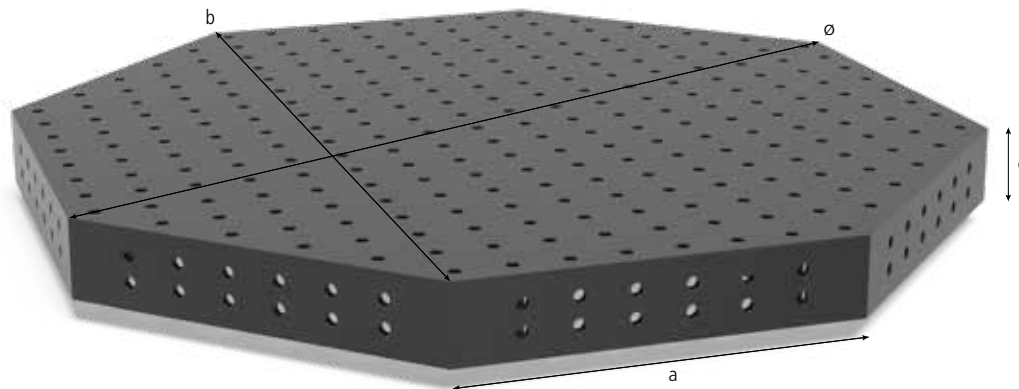




|   | Length: (a) | Width: (b) | Height: (c) | Weight:         | Grid element spacing<br>100 mm | Diagonal grid  |
|---|-------------|------------|-------------|-----------------|--------------------------------|----------------|
| Perforated Aluminum Plate for Table 220010                        | 994 mm      | 994 mm     | 2 mm        | approx. 5,20 kg | 2-220200 ●                     | 2-220200.D ●   |
| Perforated Aluminum Plate for Table 220025                        | 1194 mm     | 1194 mm    | 2 mm        | approx. 5,00 kg | 2-220202 ●                     | 2-220202.D ●   |
| Perforated Aluminum Plate for Table 220015                        | 1194 mm     | 994 mm     | 2 mm        | approx. 7,50 kg | 2-220204 ●                     | 2-220204.D ●   |
| Perforated Aluminum Plate for Table 220035                        | 1494 mm     | 994 mm     | 2 mm        | approx. 7,70 kg | 2-220206 ●                     | 2-220206.D ●   |
| Perforated Aluminum Plate for Table 220050                        | 1494 mm     | 1494 mm    | 2 mm        | approx. 12 kg   | 2-220207 ●                     | 2-220207.D ●   |
| Perforated Aluminum Plate for Table 220020                        | 1994 mm     | 994 mm     | 2 mm        | approx. 10 kg   | 2-220201 ●                     | 2-220201.D ●   |
| Perforated Aluminum Plate for Table 220060                        | 1194 mm     | 994 mm     | 2 mm        | approx. 6,20 kg | 2-220208 ●                     | 2-220208.D ●   |
| Perforated Aluminum Plate for Table 220060 (2x 220208 / 220208.D) |             |            |             | approx. 12 kg   | 2-220208.2 ●                   | 2-220208.D.2 ● |
| Perforated Aluminum Plate for Table 220045 (2x 220201 / 220201.D) |             |            |             | approx. 21 kg   | 2-220201.2 ●                   | 2-220201.D.2 ● |
| Perforated Aluminum Plate for Table 220030 (2x 220204 / 220204.D) |             |            |             | approx. 15 kg   | 2-220204.2 ●                   | 2-220204.D.2 ● |
| Perforated Aluminum Plate for Table 220040 (2x 220207 / 220207.D) |             |            |             | approx. 23 kg   | 2-220207.2 ●                   | 2-220207.D.2 ● |
| Perforated Aluminum Plate for Table 220055 (4x 220201 / 220201.D) |             |            |             | approx. 41 kg   | 2-220201.4 ●                   | 2-220201.D.4 ● |
| Perforated Aluminum Plate for Table 220040 (3x 220206 / 220206.D) |             |            |             | approx. 23 kg   | 2-220206.3 ●                   | 2-220206.D.3 ● |

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

## Octagonal Table with table side 150 mm



### Description:

The octagonal table is particularly suitable for use on manipulators of robot cells. It offers similar clamping options as a Siegmund welding table system 22 due to the parallel hole pattern on the top. To meet your individual requirements, the table can be adapted to your production environment on request.

Material S355J2+N Steel.

Prices based on quantity.

### Discount:

starting at 2 pieces: 5 %  
 starting at 5 pieces: 10 %  
 starting at 10 pieces: 15 %

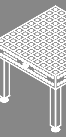
To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.

Due to customer specific adaptation the weight can vary.

Special equipment for welding tables like scale, diagonal grid and scale, coordination scale, 50 mm grid, or diagonal grid with M8 / M12 / M16 thread available by request.

Please find pictures for every product size at [www.siegmund.com](http://www.siegmund.com).

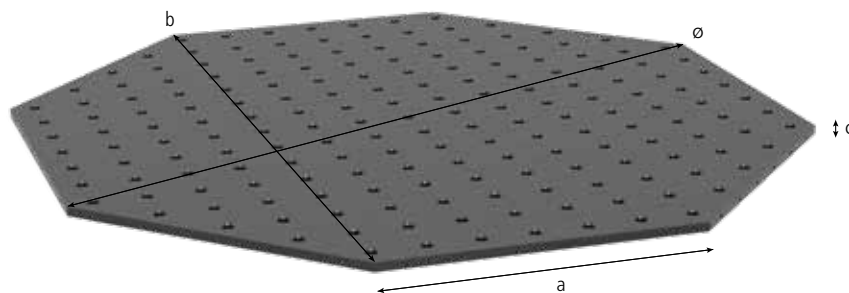
Foot plates or adapter plates are not included as standard in the octagonal tables.



|  | Length: (a) | Width: (b) | Height: (c) | Ø: (o)  | MS: (d) | Weight:        | Plasma nitrided |
|--|-------------|------------|-------------|---------|---------|----------------|-----------------|
| <b>Octagonal Table SW 800x150 Plasma nitrided</b><br>without legs  | 331 mm      | 800 mm     | 150 mm      | 866 mm  | 18 mm   | approx. 209 kg | 2-920822.P ○    |
| <b>Octagonal Table SW 1000x150 Plasma nitrided</b><br>without legs | 414 mm      | 1000 mm    | 150 mm      | 1082 mm | 18 mm   | approx. 276 kg | 2-921022.P ○    |
| <b>Octagonal Table SW 1200x150 Plasma nitrided</b><br>without legs | 497 mm      | 1200 mm    | 150 mm      | 1299 mm | 18 mm   | approx. 368 kg | 2-921222.P ○    |
| <b>Octagonal Table SW 1400x150 Plasma nitrided</b><br>without legs | 580 mm      | 1400 mm    | 150 mm      | 1515 mm | 18 mm   | approx. 477 kg | 2-921422.P ○    |
| <b>Octagonal Table SW 1500x150 Plasma nitrided</b><br>without legs | 621 mm      | 1500 mm    | 150 mm      | 1624 mm | 18 mm   | approx. 525 kg | 2-921522.P ○    |
| <b>Octagonal Table SW 1600x150 Plasma nitrided</b><br>without legs | 663 mm      | 1600 mm    | 150 mm      | 1732 mm | 18 mm   | approx. 604 kg | 2-921622.P ○    |
| <b>Octagonal Table SW 1700x150 Plasma nitrided</b><br>without legs | 704 mm      | 1700 mm    | 150 mm      | 1840 mm | 18 mm   | approx. 655 kg | 2-921722.P ○    |
| <b>Octagonal Table SW 1800x150 Plasma nitrided</b><br>without legs | 746 mm      | 1800 mm    | 150 mm      | 1948 mm | 18 mm   | approx. 710 kg | 2-921822.P ○    |
| <b>Additional sizes upon request</b>                               |             |            |             |         |         |                | ○               |
| <b>Surcharge for customizing Adapter Plate</b>                     |             |            |             |         |         |                | 0-940000 ○      |

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

## Octagonal Plate without side panel



### Description:

Octagonal Plate, extremely effective for applications on manipulators of robot units. It offers the same clamping options as a Siegmund Basic Welding Table, due to its parallel hole pattern and its M8 threaded holes on the sides. To meet individual requirements, the table can be adapted to the production environment, upon request.

Octagonal Plate without side surface can be safely mounted on a manipulator directly through the bore holes, by using Support Sleeves (Item No. 220500) and bolts.

Material S355J2+N Steel.

Prices based on quantity.

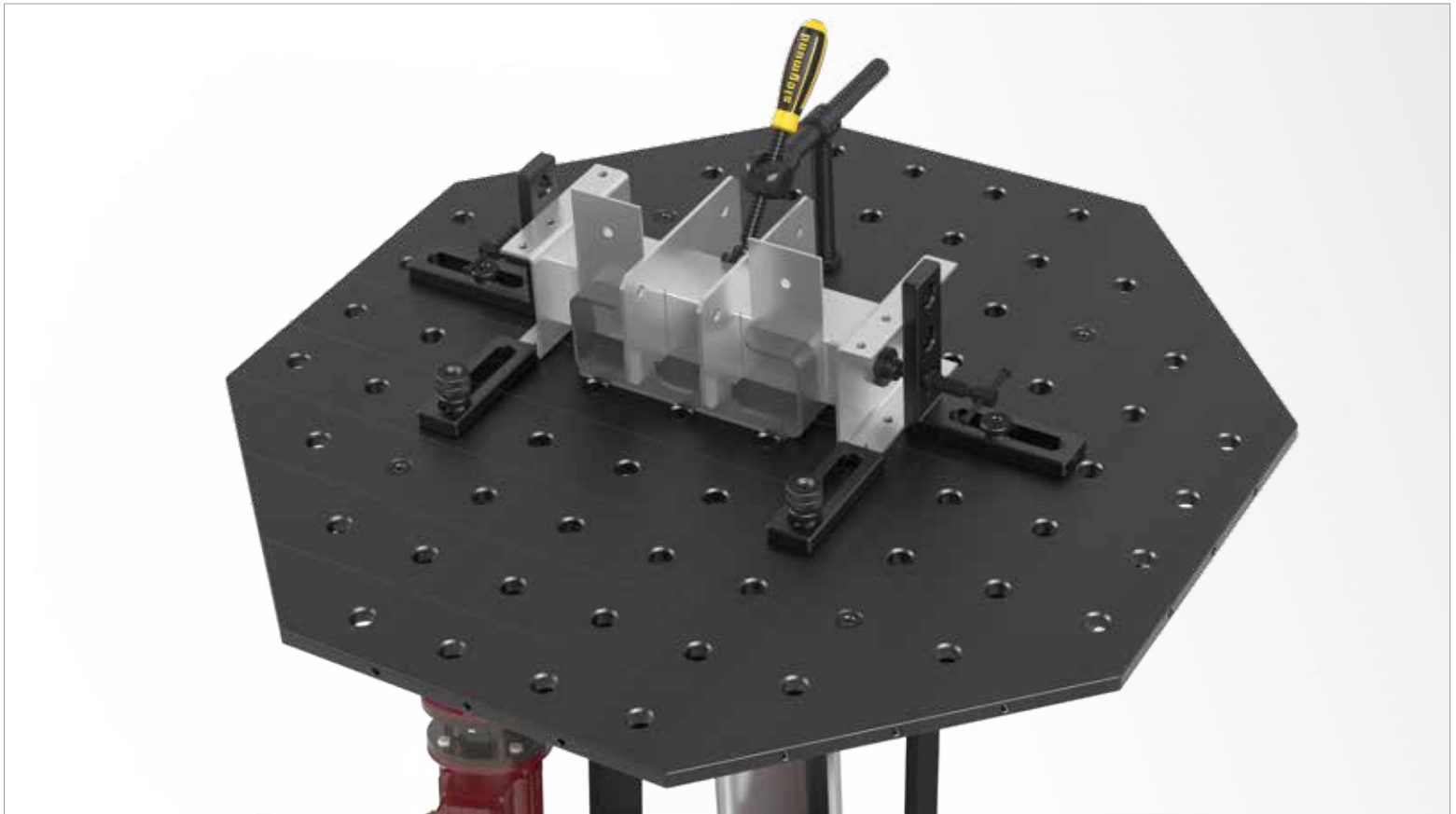
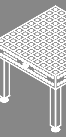
### Discount:

starting at 2 pieces: 5 %  
 starting at 5 pieces: 10 %  
 starting at 10 pieces: 15 %

Due to customer specific adaptation the weight can vary.

Special equipment for welding tables like scale, diagonal grid and scale, coordination scale, 50 mm grid, or diagonal grid with M8 / M12 / M16 thread available by request.

Please find pictures for every product size at [www.siegmund.com](http://www.siegmund.com).



|   | Length: (a) | Width: (b) | Height: (c) | Ø: (o)  | MS: (d) | Weight:        | Plasma nitrided |
|---|-------------|------------|-------------|---------|---------|----------------|-----------------|
| <b>Octagonal Plate SW 600x18 Plasma nitrided</b><br>without legs              | 249 mm      | 600 mm     | 18 mm       | 649 mm  | 18 mm   | approx. 79 kg  | 2-930600.P ○    |
| <b>Octagonal Plate SW 800x18 Plasma nitrided</b><br>without legs              | 331 mm      | 800 mm     | 18 mm       | 866 mm  | 18 mm   | approx. 112 kg | 2-930800.P ○    |
| <b>Octagonal Plate SW 1000x18 Plasma nitrided</b><br>without legs             | 414 mm      | 1000 mm    | 18 mm       | 1082 mm | 18 mm   | approx. 155 kg | 2-931000.P ○    |
| <b>Octagonal Plate SW 1200x18 Plasma nitrided</b><br>without legs             | 497 mm      | 1200 mm    | 18 mm       | 1299 mm | 18 mm   | approx. 220 kg | 2-931200.P ○    |
| <b>Octagonal Plate SW 1400x18 Plasma nitrided</b><br>without legs             | 580 mm      | 1400 mm    | 18 mm       | 1515 mm | 18 mm   | approx. 305 kg | 2-931400.P ○    |
| <b>Octagonal Plate SW 1500x18 Plasma nitrided</b><br>without legs             | 621 mm      | 1500 mm    | 18 mm       | 1636 mm | 18 mm   | approx. 340 kg | 2-931500.P ○    |
| <b>Additional sizes upon request</b>  |             |            |             |         |         |                | ○               |
| <b>Surcharge for customer specific modification by hole pattern adaption.</b> |             |            |             |         |         |                | 0-940000.1 ○    |

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

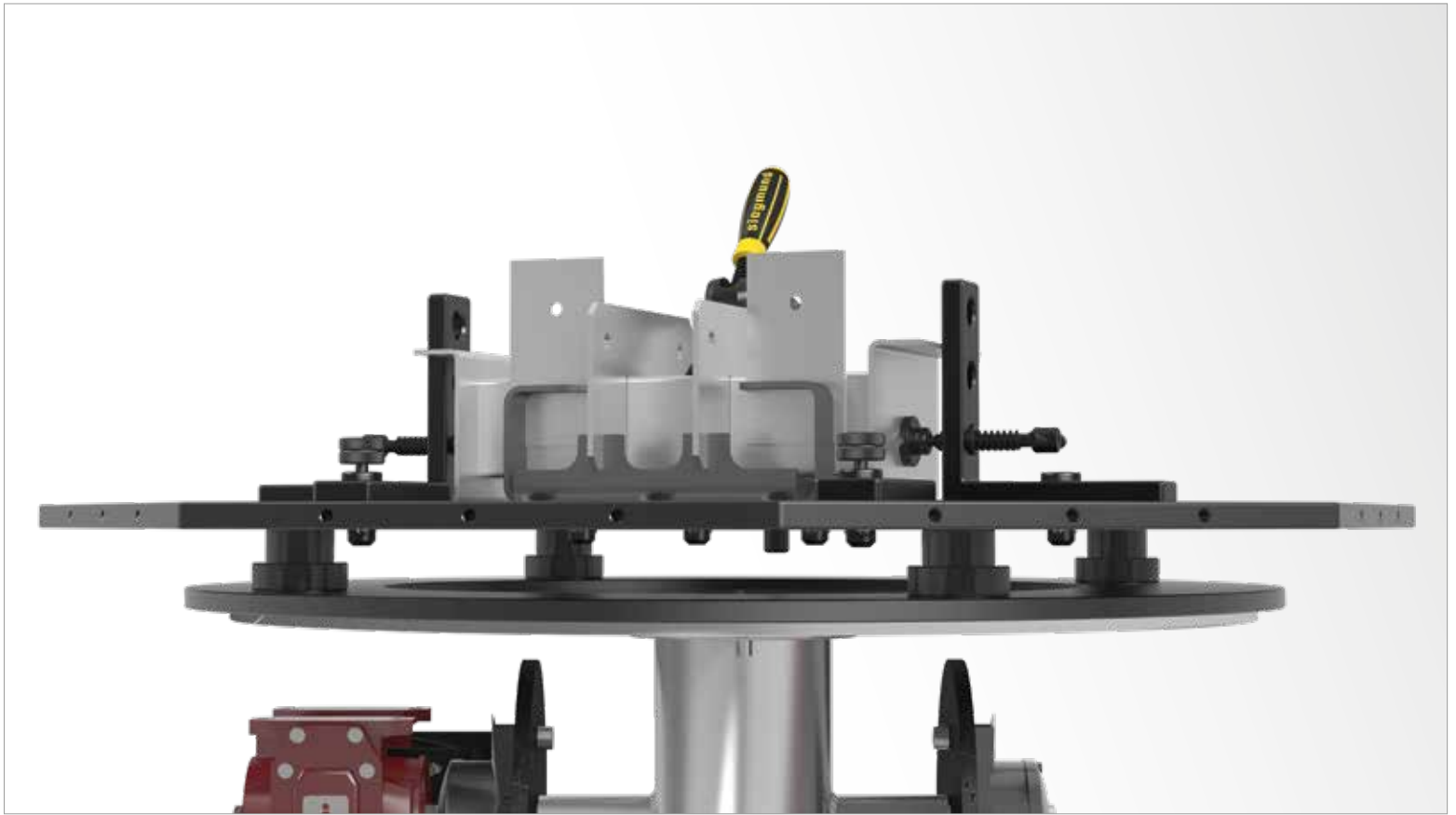
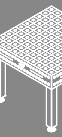
## Support and Clamping Sleeve

**Description:**

Burnished Support and Clamping Sleeve, flexible tool to lock Siegmund components into position at any location, using a clamping bolt. The Support and Clamping Sleeve can be welded or bolted onto a customer-specific device, thereby providing the option of quickly fastening a replacement plate with the use of a clamping bolt.







|   | Height: (c) | Ø: (o) | Weight:         | Grid element spacing<br>100 mm |
|---|-------------|--------|-----------------|--------------------------------|
| <b>Support and Clamping Sleeve</b><br>- burnished | 45 mm       | 70 mm  | approx. 0,70 kg | 2-220500 ○                     |

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84