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Square U-Shape 100/100
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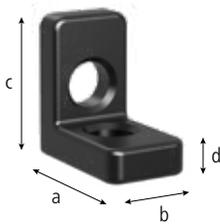


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Square U-Shape 100/100
 Aluminum-Titanium

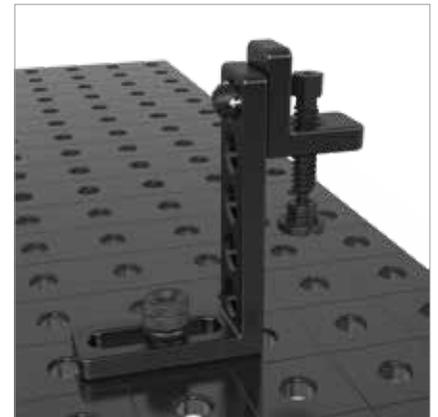
Stop and Clamping Square 50 L

Description:

Stop and Clamping Square 50 L, applicable as a stop for large footprints. In addition, it is compatible with other squares. A height-adjustable surface can be created by combining it with a Stop and Clamping Square equipped with an oblong slot, e.g. 90 WL (Item No. 160111.N).



160105.N



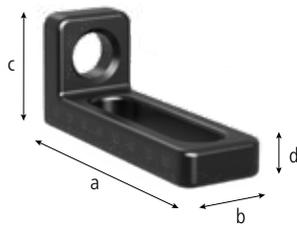
	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 50 L - nitrided	50 mm	30 mm	50 mm	12 mm	0,20 kg	2-160105.N ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Stop and Clamping Square 90 X / 90 SL

Description:

Stop and Clamping Square 90 X / 90 SL, can be used as a stop for large sections. By clamping the oblong slot, the Stop and Clamping Square 90 SL creates a height-adjustable surface.



160108.N

160109.N



		Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 90 X - nitrided - Standard with fine scaling on both sides		90 mm	30 mm	25 mm	12 mm	0,19 kg	2-160108.N ●
Stop and Clamping Square 90 SL - nitrided - Standard with fine scaling on both sides		90 mm	30 mm	40 mm	12 mm	0,21 kg	2-160109.N ●

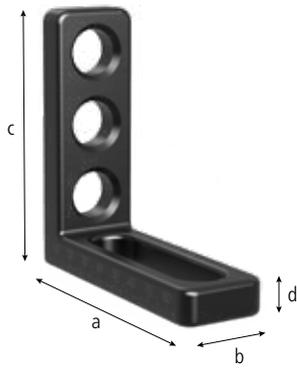
MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Stop and Clamping Square 90 L

Description:

Stop and Clamping Square 90 L, can be utilized as a multifunctional adjustable angle, by combining system bore holes and oblong slot. A height-adjustable support can be created, by combining the Stop and Clamping Square 50 L (Item No. 160105.N) and the Stop and Clamping Square 90 SL (Item No. 160109.N). It also functions well as a stop for large parts.

Chromed version available for work on measuring tables, working with aluminum and for TIG-welding.



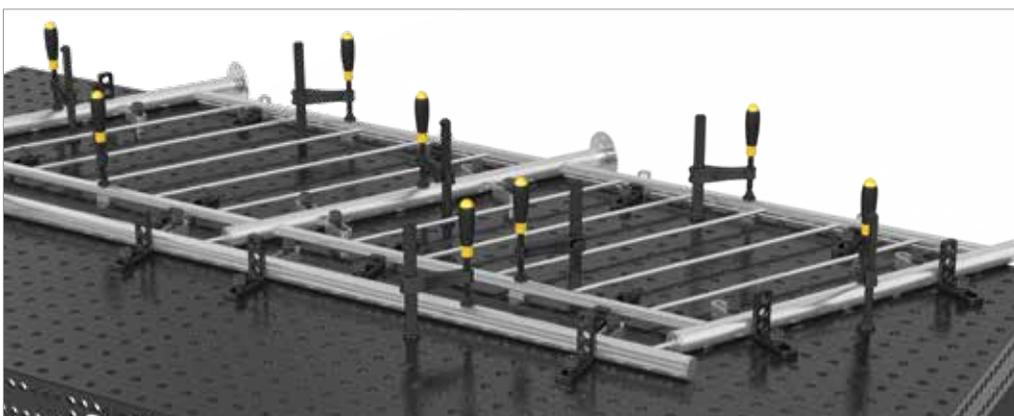
160110.N

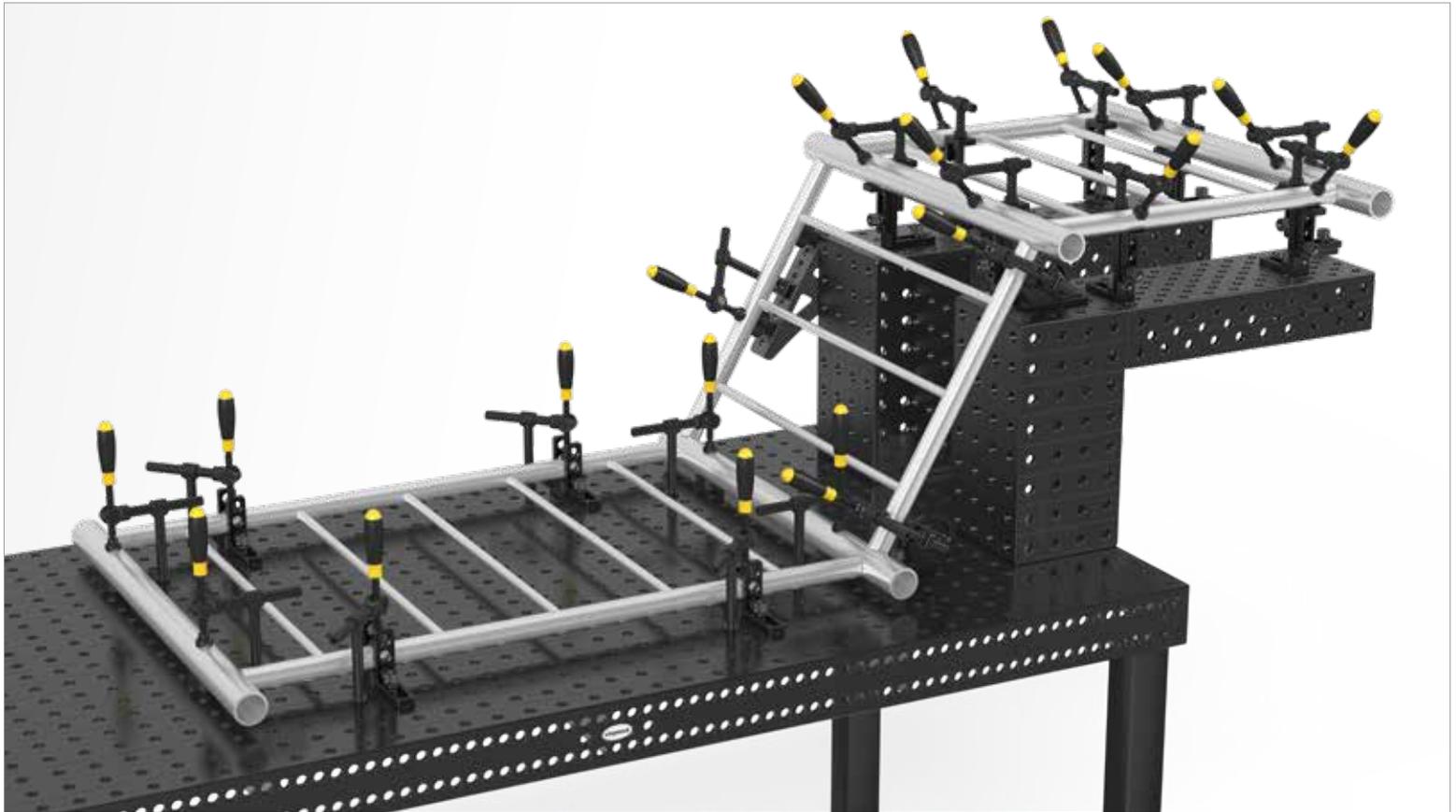


160110.A



160110.C





	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.	
Stop and Clamping Square 90 L - drill hole / oblong slot - nitrided - Standard with fine scaling on both sides	   	90 mm	30 mm	90 mm	12 mm	0,31 kg	2-160110.N ●
Stop and Clamping Square 90 L - drill hole / oblong slot - Aluminum		90 mm	30 mm	90 mm	12 mm	0,11 kg	2-160110.A ●
Stop and Clamping Square 90 L - drill hole / oblong slot - Chromed, Delivery time approx. 10 weeks		90 mm	30 mm	90 mm	12 mm	0,31 kg	2-160110.C ○

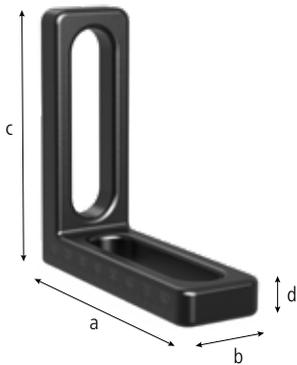
MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Stop and Clamping Square 90 WL / 90 VL

Description:

Stop and Clamping Square 90 WL, adjustable due to the oblong slots, is a versatile and infinitely variable tool.

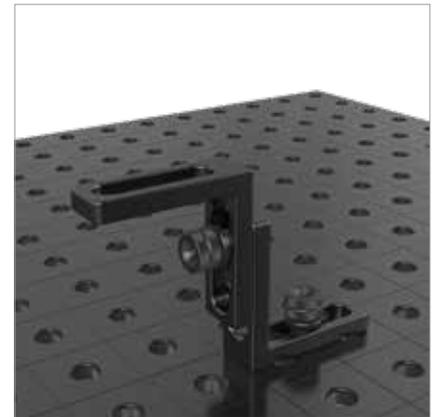
Stop and Clamping Square 90 VL (Item No. 160113.N), with both-sided bore holes can be used as a fix support bracket. By connecting it with the Stop and Clamping Square 50 L (Item No. 160105.N) and the Stop and Clamping Square 90 SL (Item No. 160109.N), it can be utilized as a height-adjustable support.



160111



160113.N



		Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 90 WL - slot / slot - nitrided - Standard with fine scaling on both sides		90 mm	30 mm	90 mm	12 mm	0,27 kg	2-160111.N ●
Stop and Clamping Square 90 VL - drill hole / drill hole - nitrided		90 mm	30 mm	90 mm	12 mm	0,34 kg	2-160113.N ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

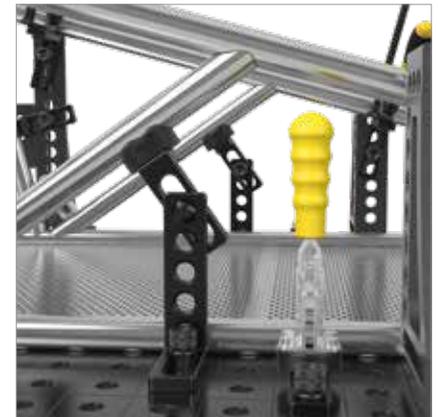
Stop and Clamping Square 140 L

Description:

Stop and Clamping Square 140 L, can be used for a large variety of tasks, such as a table extension for lightweight components. Due to the oblong slot, it can also function as a stop for high elements.



160112.N



	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 140 L - 5 system bore holes / oblong slot - nitrided - Standard with fine scaling on both sides	90 mm	35 mm	140 mm	12 mm	0,51 kg	2-160112.N ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

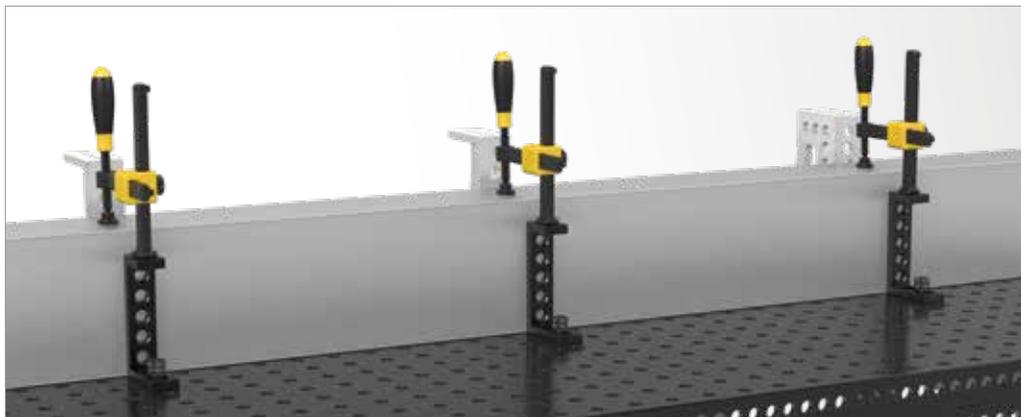
Stop and Clamping Square 150 L

Description:

Stop and Clamping Square 150 L, adjustable square for a multitude of applications, due to the combination of system bore holes and oblong slot. The additional head plate enables further combination options: In connection with other squares or as intake for tools like prisms or clamps.



160114.N



	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 150 L - 6 system drill holes / oblong slot - nitrided	90 mm	35 mm	150 mm	12 mm	0,65 kg	2-160114.N ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

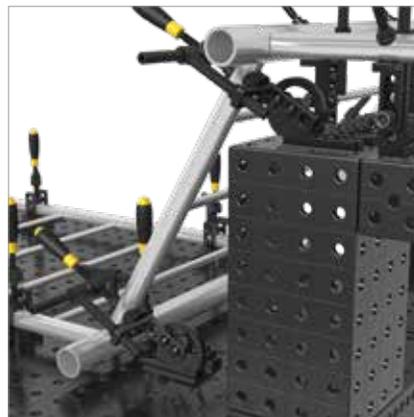
Rotation Angle 150

Description:

The Angle of Rotation allows the infinitely variable adjustment of clamping elements with system drill holes at an angle range of 180°. Optimal fixation is achieved by using 2 clamping bolts simultaneously.



160101.N



	Height: (c)	Ø: (o)	MS: (d)	Weight:	Item No.
Rotation Angle 150 - nitrided	150 mm	150 mm	12 mm	1,80 kg	2-160101.N ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Stop and Clamping Square 300 G

Description:

Stop and Clamping Square 300 G, fixed and variably adjustable due to the combination of system bore holes and oblong slot. It can be used versatilely e.g. as table extension. This element is manufactured of high quality GGG40 ductile cast iron.



160162.N



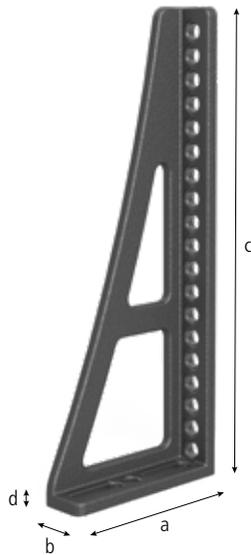
	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 300 G - stop on left - nitrided	150 mm	49 mm	300 mm	12 mm	2,51 kg	2-160162.N ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

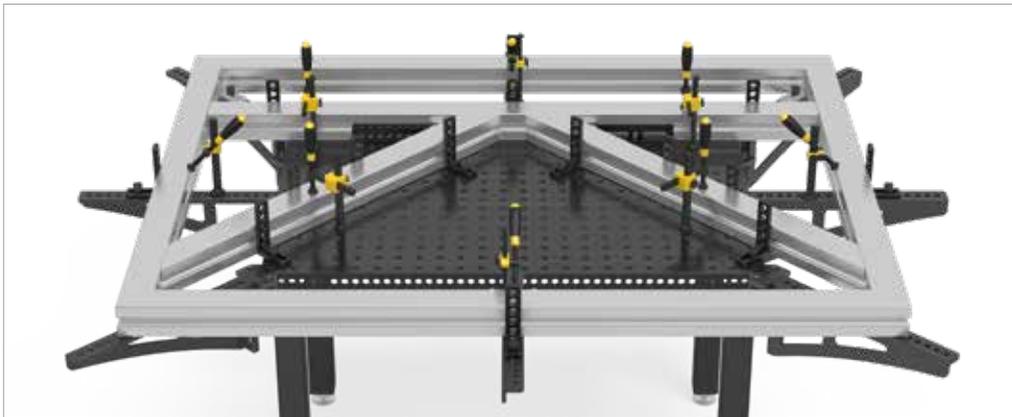
Stop and Clamping Square 500 G

Description:

Stop and Clamping Square 500 G, fixed and variably adjustable due to the combination of system bore holes and oblong slot. It can be used versatilely e.g. as table extension. This element is manufactured of high quality GGG40 ductile cast iron.



160164.N



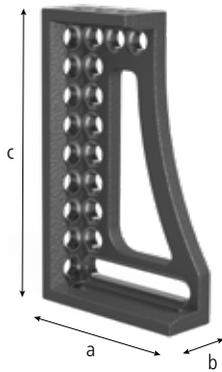
	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 500 G - stop on left - nitrided	195 mm	49 mm	500 mm	12 mm	4,56 kg	2-160164.N ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Stop and Clamping Square 250 GK

Description:

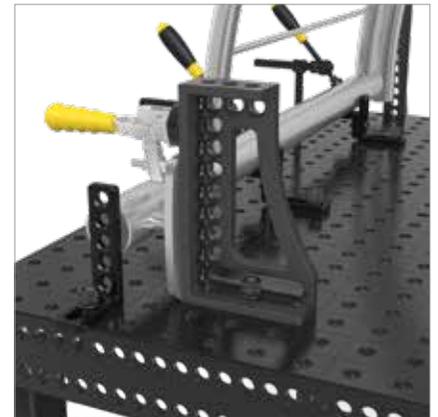
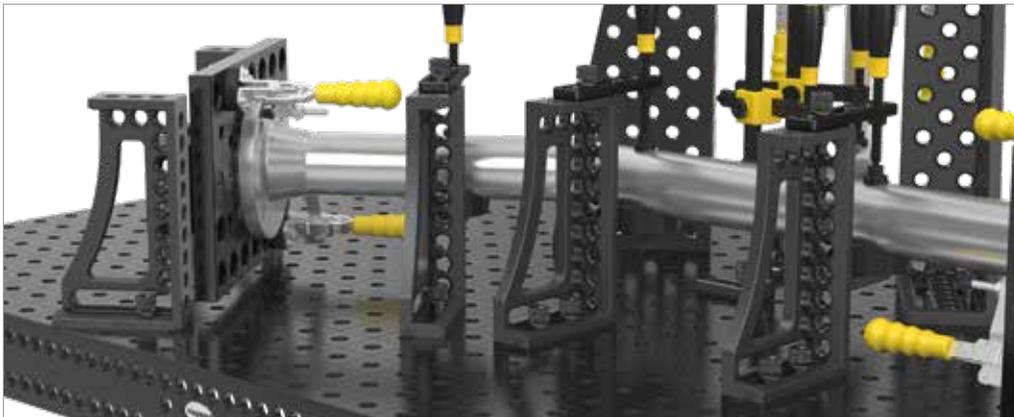
Stop and Clamping Square 250 GK, opens up a multitude of clamping options, due to its three-dimensionality. It was specifically designed for heavy parts. It serves both as a stop as well as a table extension. In order to achieve maximum stability, the Stop and Clamping Square is manufactured of GGG40 ductile cast iron. Ordering in pairs is recommended.



160124.N



160126.N



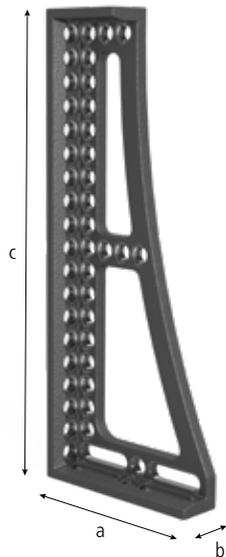
		Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 250 GK - stop on left - nitrided - standard with fine scale		145 mm	49 mm	250 mm	approx. 14 mm	2,10 kg	2-160124.N ●
Stop and Clamping Square 250 GK - stop on right - nitrided - standard with fine scale		145 mm	49 mm	250 mm	approx. 14 mm	2,10 kg	2-160126.N ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Stop and Clamping Square 500 GK

Description:

Stop and Clamping Square 500 GK, opens up a multitude of clamping options, due to its three-dimensionality. It was specifically designed for heavy parts. It serves both as a stop as well as a table extension. In order to achieve maximum stability, the Stop and Clamping Square is manufactured of GGG40 ductile cast iron. Ordering in pairs is recommended.



160134.N



160136.N



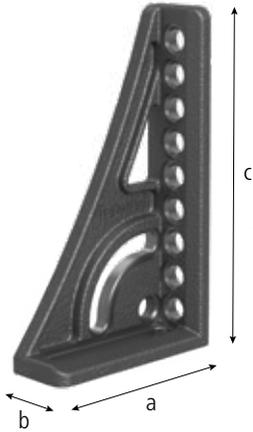
		Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 500 GK							
- stop on left	◆ 100 N BAR	195 mm	49 mm	500 mm	approx. 14 mm	5,30 kg	2-160134.N ●
- nitrided							
- standard with fine scale							
Stop and Clamping Square 500 GK							
- stop on right	◆ 100 N BAR	195 mm	49 mm	500 mm	approx. 14 mm	5,30 kg	2-160136.N ●
- nitrided							
- standard with fine scale							

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Stop and Clamping Square 250 G with rotation angle

Description:

Stop and Clamping Square 250 G, fixed and variably adjustable due to the combination of system bore holes and oblong slot. It can be used versatilely e.g. as table extension. This element is manufactured of high quality GGG40 ductile cast iron.



160161.N



160163.N

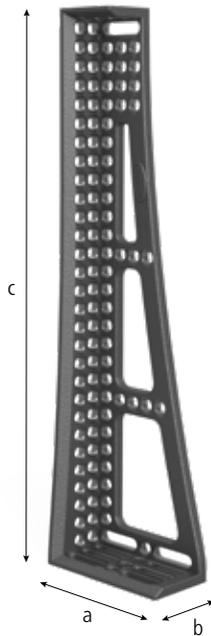




	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 250 G with rotation angle - stop on left - Cast iron / nitrided - standard with fine scale	    145 mm	49 mm	250 mm	approx. 14 mm	2,16 kg	2-160161.N ●
Stop and Clamping Square 250 G with rotation angle - stop on right - Cast iron / nitrided - standard with fine scale	    145 mm	49 mm	250 mm	approx. 14 mm	2,16 kg	2-160163.N ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Stop and Clamping Square 750 GK



160146.N



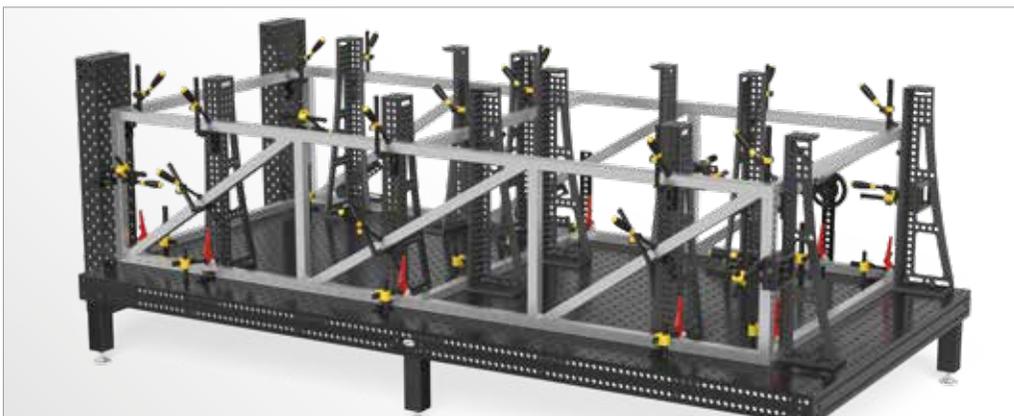
160148.N

Description:

Stop and Clamping Square 750 GK, opens up a multitude of clamping options, due to its three-dimensionality. It was specifically designed for heavy parts. It serves both as a stop as well as a table extension. In order to achieve maximum stability, the Stop and Clamping Square is manufactured of GGG40 ductile cast iron. Ordering in pairs is recommended.

Due to the dual bore holes the square can be positioned in a 25 mm grid. Therefore the clamping options are doubled.

The threefold, expanded oblong slot increases the stability and precision of clamping.

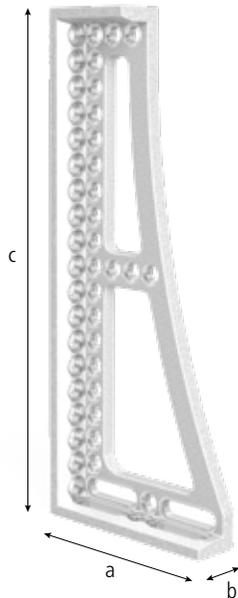




	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 750 GK - stop on left - nitrided - standard with fine scale	    200 mm	100 mm	750 mm	approx. 14 mm	8,30 kg	2-160146.N ●
Stop and Clamping Square 750 GK - stop on right - nitrided - standard with fine scale	    200 mm	100 mm	750 mm	approx. 14 mm	8,30 kg	2-160148.N ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Stop and Clamping Square Aluminum-Titanium



160120



160121



160138

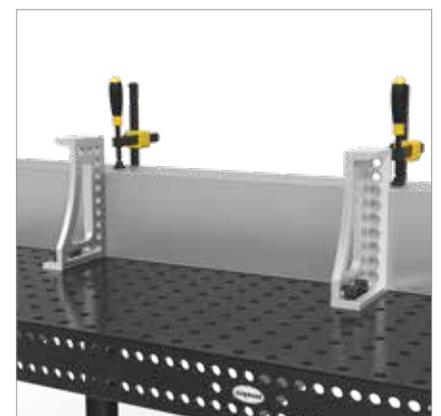


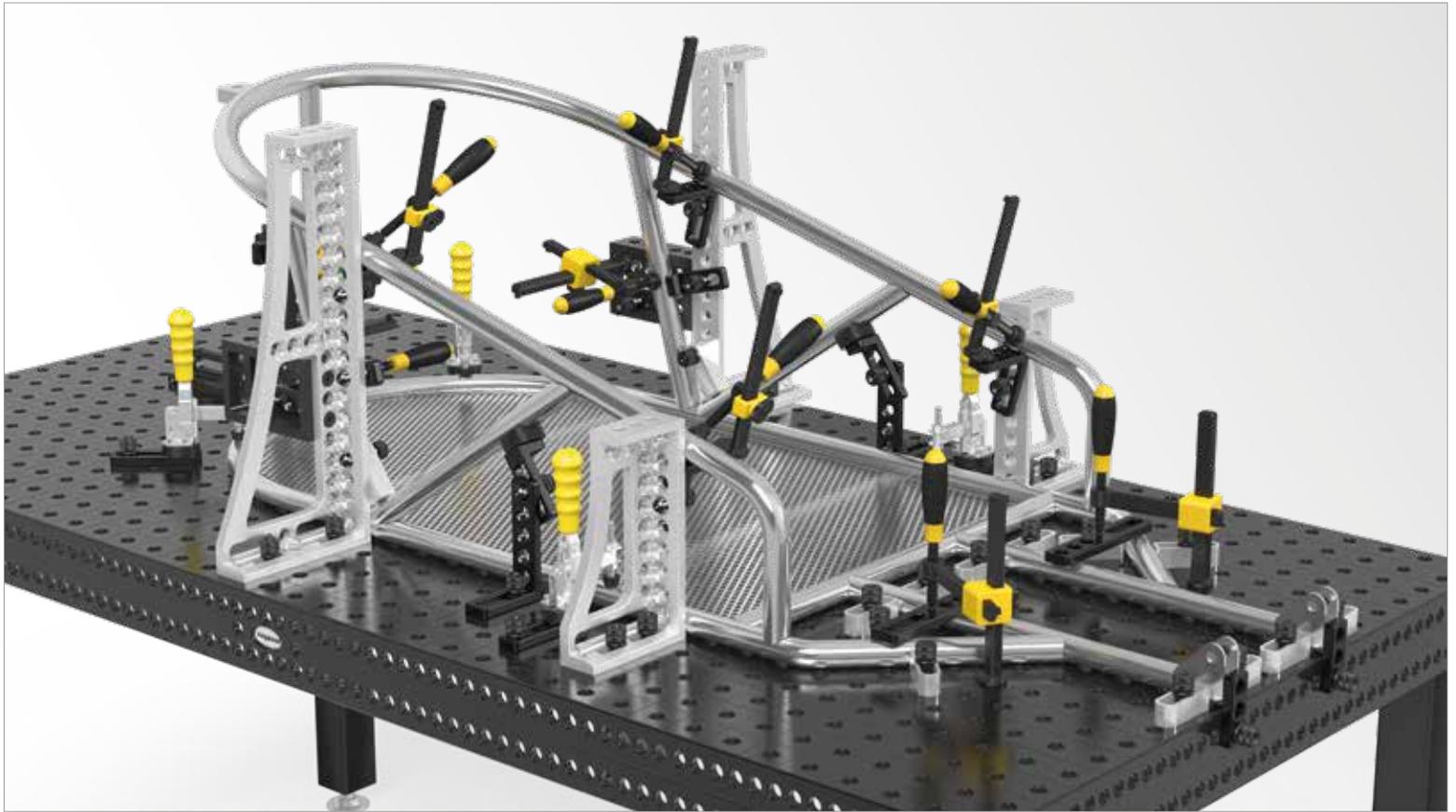
160139

Description:

Stop and Clamping Square GK aluminum-titanium, facilitates a multitude of clamping options, due to its three-dimensionality. It is especially designed for working with heavy parts, and can be used as a stop as well as a table extension. Stop and Clamping Squares are manufactured using an aluminum-titanium alloy, to reach maximum stability. Ordering in pairs is recommended.

Aluminum-Titanium: We use this lightweight and high-strength material for weight reasons for some large stop and clamping squares. However, the hardness of nitrided cast steel can not be achieved here.

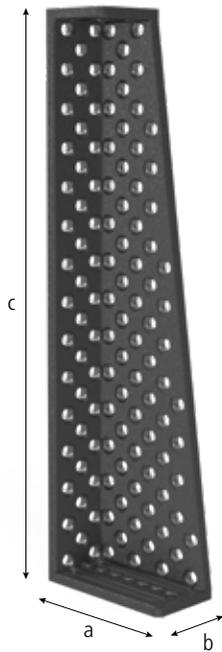




		Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 250 GK Aluminum-Titanium - stop on left - standard with fine scale		145 mm	49 mm	250 mm	approx. 14 mm	1,20 kg	2-160120 ●
Stop and Clamping Square 250 GK Aluminum-Titanium - stop on right - standard with fine scale		145 mm	49 mm	250 mm	approx. 14 mm	1,20 kg	2-160121 ●
Stop and Clamping Square 500 GK Aluminum-Titanium - stop on left - standard with fine scale		195 mm	49 mm	500 mm	approx. 14 mm	5,30 kg	2-160138 ●
Stop and Clamping Square 500 GK Aluminum-Titanium - stop on right - standard with fine scale		195 mm	49 mm	500 mm	approx. 14 mm	5,30 kg	2-160139 ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Stop and Clamping Square 250 D / 500 D / 750 D



160140.N



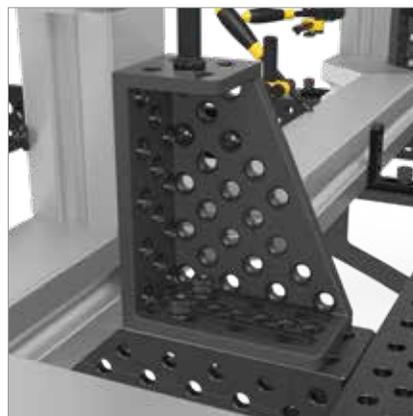
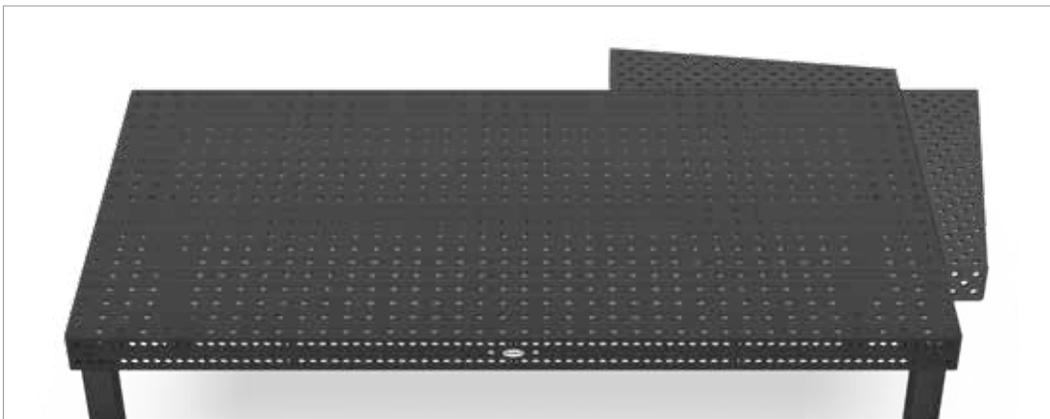
160142.N

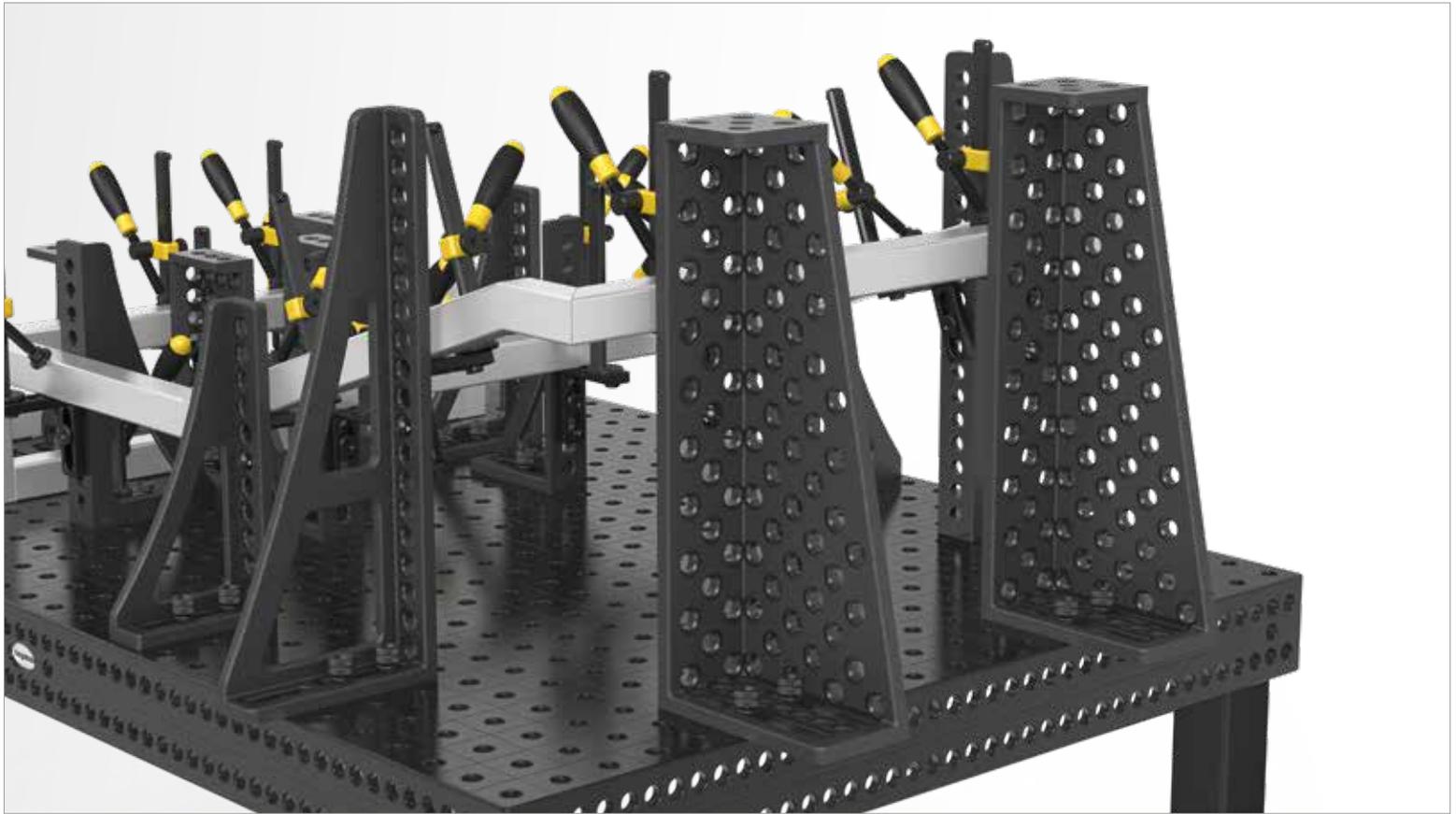


160144.N

Description:

Stop and Clamping Square 250 D / 500 D / 750 D, three-dimensional with diagonal hole arrangement, enables a multitude of clamping options. It works well as a table extension or vertical superstructure, in combination with other squares and stops. To achieve maximum stability, the Stop and Clamping Square is manufactured of GGG40 ductile cast iron.





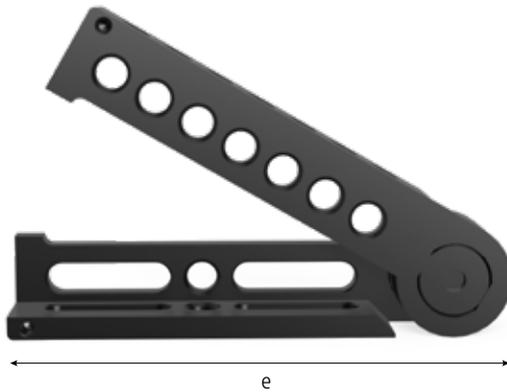
		Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Item No.
Stop and Clamping Square 250 D - stop on right - nitrided		200 mm	100 mm	250 mm	approx. 14 mm	6,60 kg	2-160140.N ●
Stop and Clamping Square 500 D - stop on right - nitrided		200 mm	100 mm	500 mm	approx. 14 mm	11,50 kg	2-160142.N ●
Stop and Clamping Square 750 D - stop on right - nitrided		200 mm	100 mm	750 mm	approx. 14 mm	16,40 kg	2-160144.N ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Universal Angle Mechanical Clamping

Description:

Universal Angle Mechanical Clamping, ideal for angle applications with high repeat accuracy. Any individual angular degree between 10° and 150° can be set. The angular degree is adjusted by using the setup template and an allen key. The Setup template is included with delivery.



160170.N



SL: (e) Weight: Item No.

Universal Angle Mechanical Clamping

- nitrided
- incl setting template



260 mm

3,40 kg

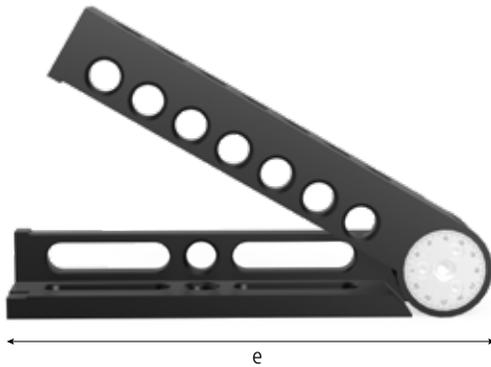
2-160170.N ●

SL=Side length; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Universal Angle Hydromechanical Clamping

Description:

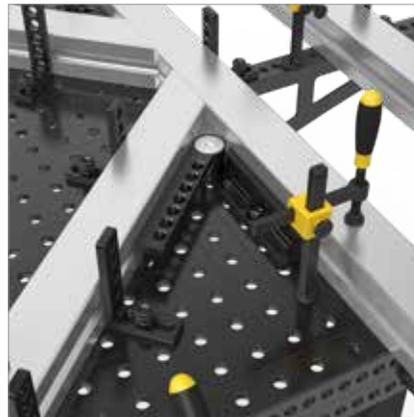
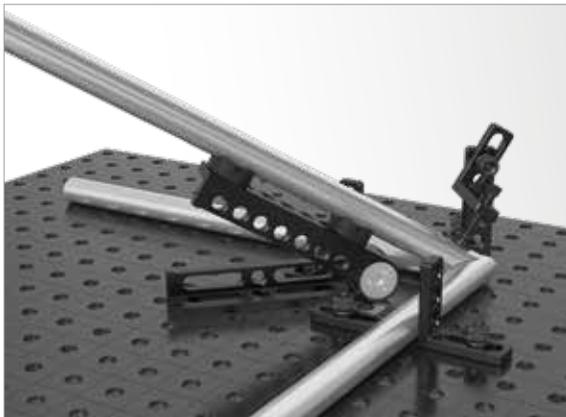
Universal Angle Hydromechanical Clamping, facilitates an angular structure with high retention force based on hydromechanical clamping. This square is infinitely variable ranging from 0° to 225°. A Digital Angle Gauge ensures precise setting (not included in delivery). The matching 6 mm Allen Key is available as Item No. 280852.1.



160171



280852.1



Universal Angle Hydromechanical Clamping
- burnished

Allen Wrench 6
- yellow

SL: (e)	Weight:	Item No.
250 mm	2,80 kg	2-160171 ●
	0,09 kg	2-280852.1 ●

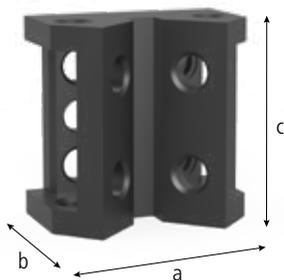
SL=Side length; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Corner Connection, Cast Iron

Description:

Corner Connector Cast Iron, with optional diagonal 45° table extension provides additional work space. The Corner Connector is quickly adjustable in a lock-type position. It can be used as a prism, stop or connector piece - compatible with all other squares. The Corner Connector is extremely sturdy and provides connecting, stop- and clamping options on 5 sides.

For maximum stability, the Corner Connector is made of GGG40 ductile cast iron.



160190.N



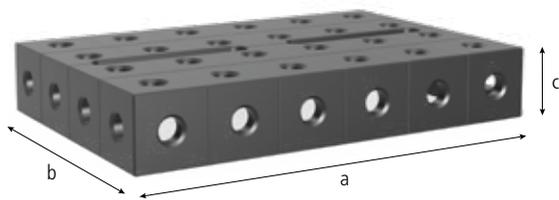
	Length: (a)	Width: (b)	Height: (c)	Weight:	Item No.
Corner Connection, Cast Iron - nitrided <div style="display: flex; align-items: center; gap: 5px;"> ◆ N BAR </div>	100 mm	65 mm	100 mm	1,70 kg	2-160190.N ●

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Support and Clamping Frame

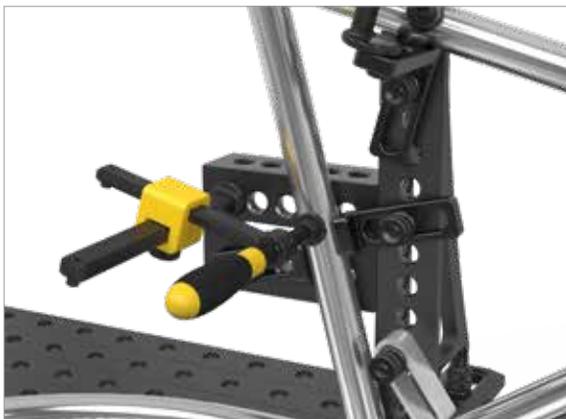
Description:

Support and Clamping Frame, serves as a connection for different elements. It can be used as a table extension or console as well. The system bore holes with a 50 mm grid on five sides provide a wide range of combination options. Both fixed and variable stops are possible, as a result of the bore holes and the oblong slots.



160300.N

160302.N



		Length: (a)	Width: (b)	Height: (c)	Weight:	Item No.
Support and Clamping Frame, small - stop on right - nitrided		150 mm	100 mm	50 mm	2,10 kg	2-160300.N ●
Support and Clamping Frame, small - stop on left - nitrided		150 mm	100 mm	50 mm	2,10 kg	2-160301.N ●
Support and Clamping Frame, large - nitrided		300 mm	200 mm	50 mm	7,40 kg	2-160302.N ●

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

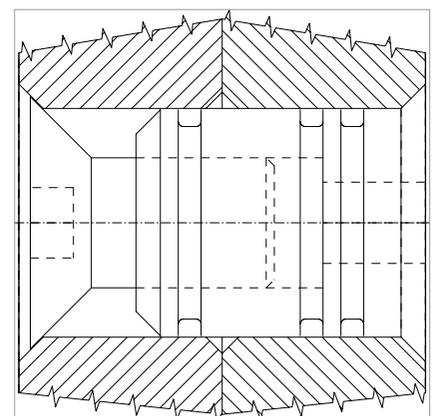
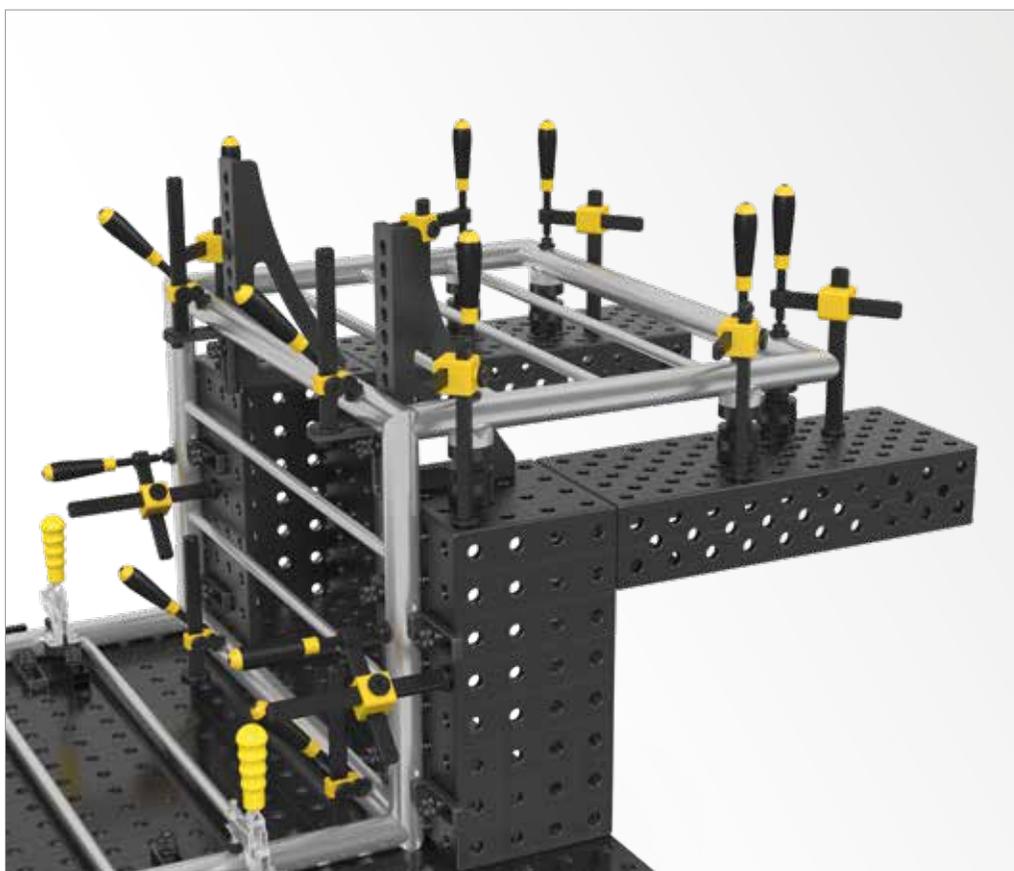
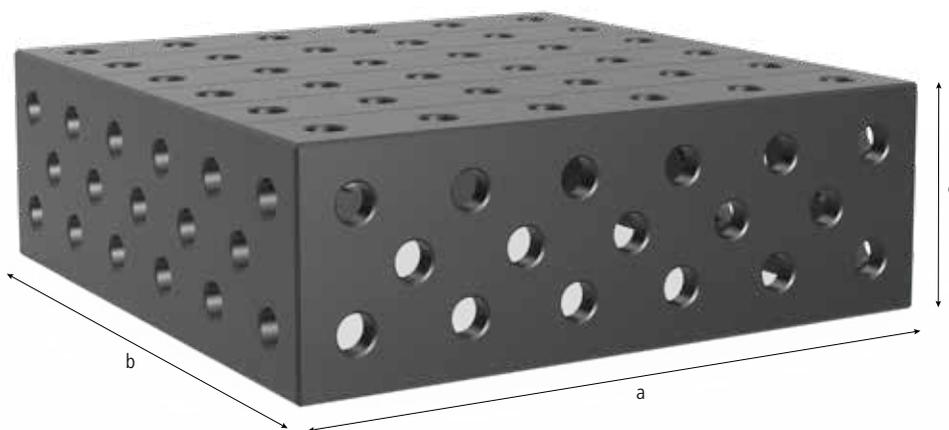
Clamping Block

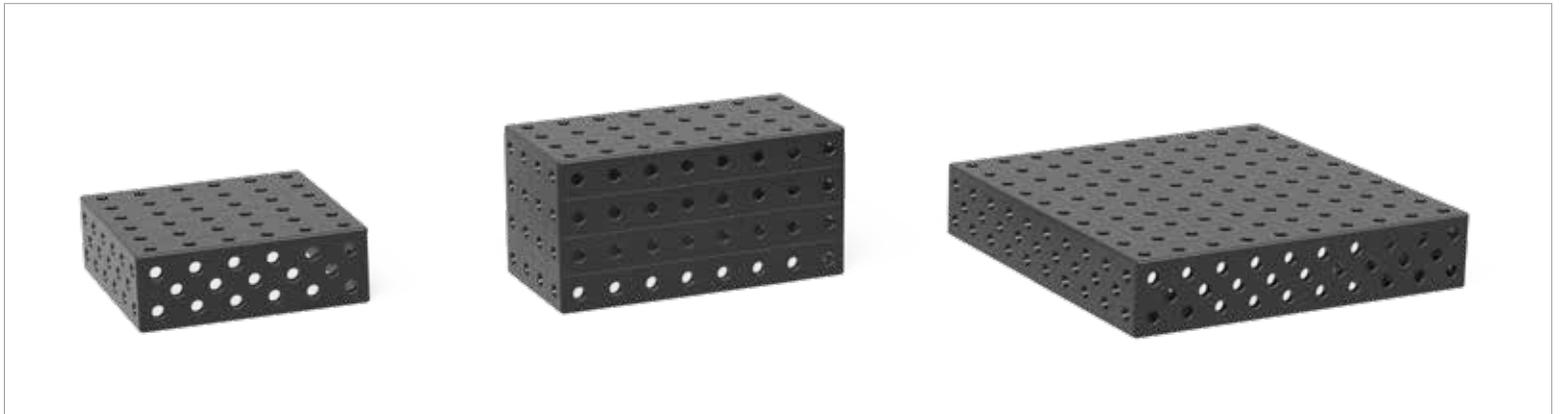
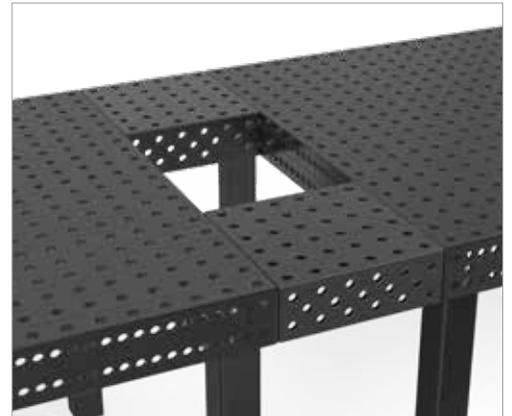


Description:

Clamping Block, suitable as a table extension for vertical superstructures, as well as a connection of two welding tables. Individual table sizes can be achieved by connecting several clamping blocks using Connecting Bolts (Item No. 160560.N).

The combination of the horizontal / vertical hole arrangement at the top and a diagonal hole arrangement on the sides, enables a multitude of stop- and clamping options.

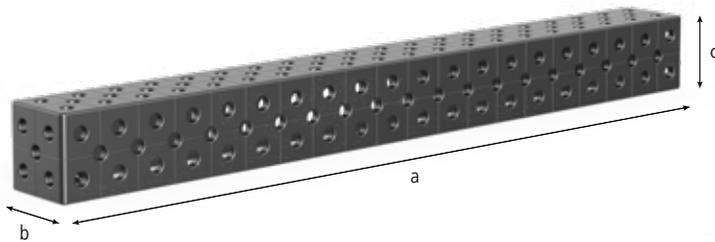




	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Plasma nitrided
Clamping Block 300x300x100 - five-sided - Plasma nitrided	300 mm	300 mm	100 mm	12 mm	approx. 16 kg	2-160280.P ●
Clamping Block 400x200x200 - five-sided - Plasma nitrided	400 mm	200 mm	200 mm	12 mm	approx. 25 kg	2-160272.P ●
Clamping Block 500x500x100 - five-sided - Plasma nitrided	500 mm	500 mm	100 mm	12 mm	approx. 40 kg	2-160290.P ●
Additional sizes upon request						○

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

Square U-Shape 100/100



Description:

Square U-Shape 100/100, ideally suited as a table extension, for vertical setups, as well as a sturdy connection between two welding tables. The Square is firmly bolted to the table with Connecting Bolts (Item No. 160560.N).

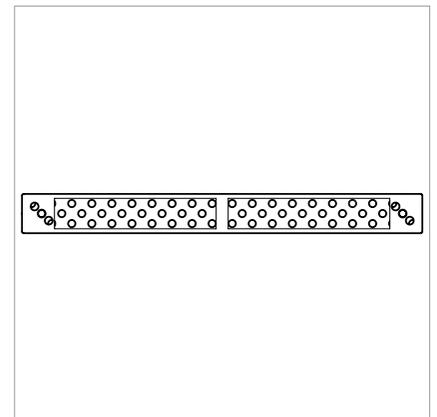
From a length of 500 mm all U-shaped squares have mounting holes on the back to attach table legs.

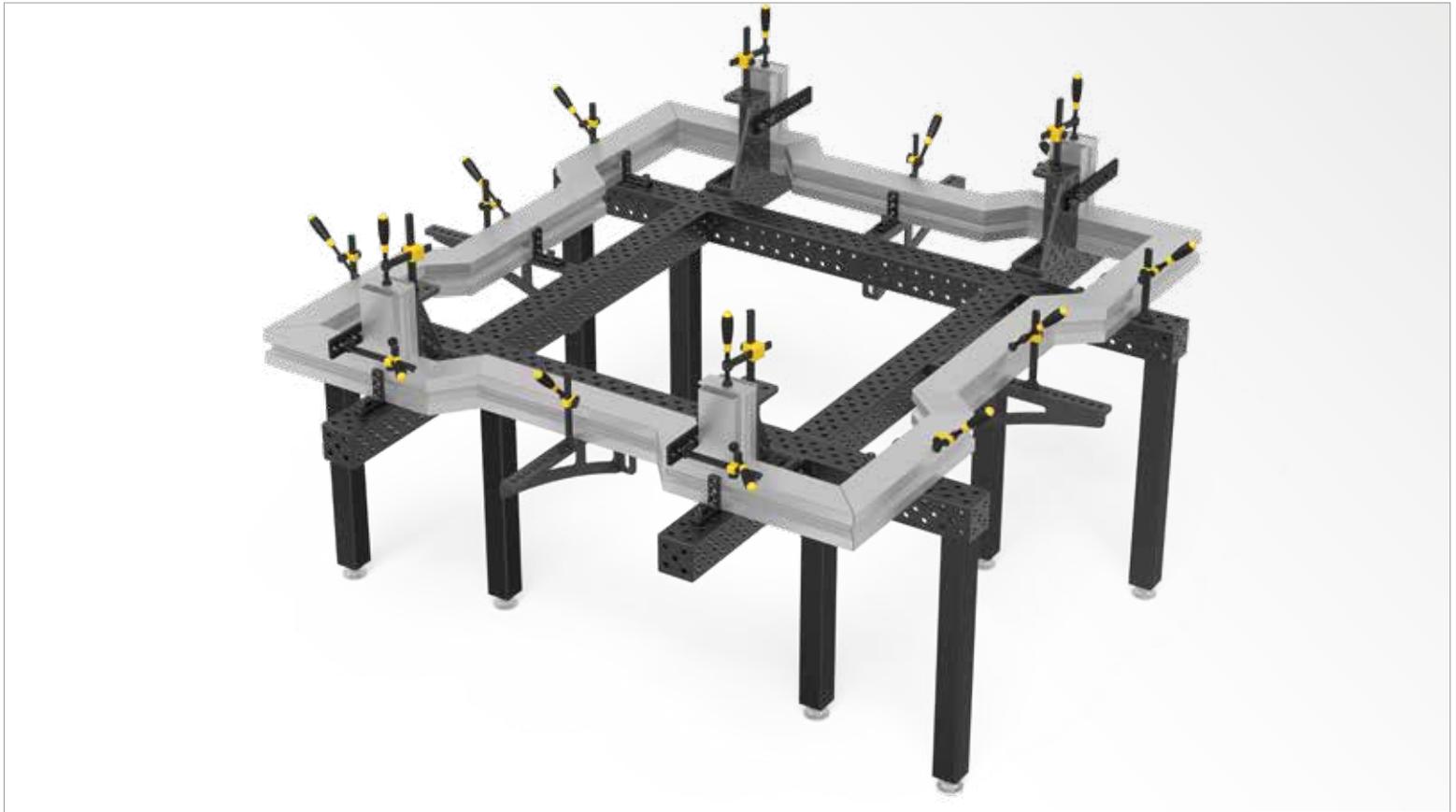
If the Square is used as a table extension exceeding 1,000 mm, it has to be supported by a table leg.

A multitude of clamping- and combination options with other squares and stops are facilitated by the five-sided bore holes and the optional diagonal hole arrangement.

50x50 mm grid simplifies orientation.

Please find pictures for every product size at www.siegmund.com.



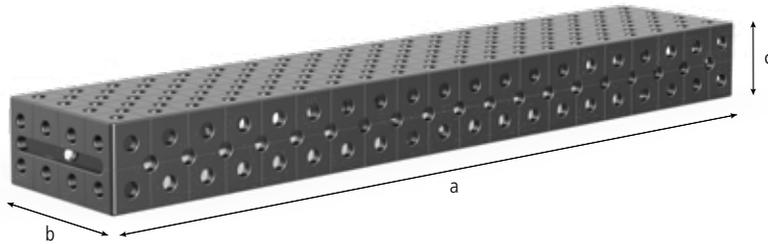


	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Plasma nitrided
Square U-Shape 100x100x100 Plasma nitrided	100 mm	100 mm	100 mm	12 mm	approx. 4 kg	2-160396.P ●
Square U-Shape 500x100x100 Plasma nitrided	500 mm	100 mm	100 mm	12 mm	approx. 15 kg	2-160360.P ●
Square U-Shape 1000x100x100 Plasma nitrided	1000 mm	100 mm	100 mm	12 mm	approx. 27 kg	2-160370.P ●
Square U-Shape 1500x100x100 Plasma nitrided	1500 mm	100 mm	100 mm	12 mm	approx. 39 kg	2-160380.P ●
Square U-Shape 2000x100x100 Plasma nitrided	2000 mm	100 mm	100 mm	12 mm	approx. 51 kg	2-160390.P ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

From a purchase of 5 pieces also available without nitration. Item produced on order.

Square U-Shape 200/100



Description:

Square U-Shape 200/100 (sides 200 mm), perfectly suited as a table extension, for vertical setups, as well as a sturdy connection between two welding tables. The Square is firmly screwed to the table with Connecting Bolts (Item No. 160560.N).

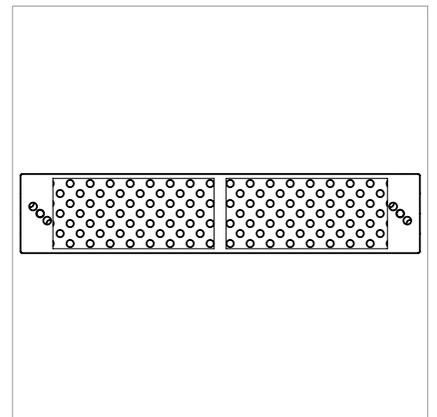
From a length of 500 mm all U-shaped squares have mounting holes on the back to attach table legs.

If the Square is used as a table extension exceeding 1,000 mm, it has to be supported by a table leg.

A multitude of clamping- and combination options with other squares and stops are facilitated by the five-sided bore holes and the optional diagonal hole arrangement.

50x50 mm grid simplifies orientation.

Please find pictures for every product size at www.siegmund.com.



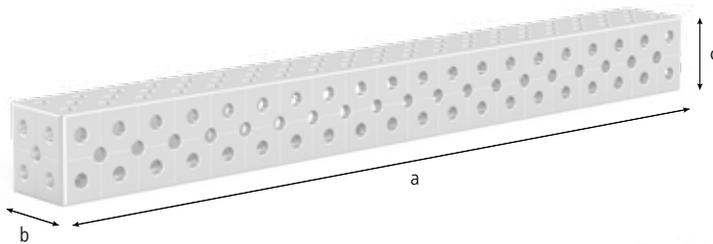


	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Plasma nitrided
Square U-Shape 200x100x100 Plasma nitrided	200 mm	100 mm	100 mm	12 mm	approx. 6 kg	2-160396.1.P ●
Square U-Shape 500x200x100 Plasma nitrided	500 mm	200 mm	100 mm	12 mm	approx. 22 kg	2-160360.1.P ●
Square U-Shape 1000x200x100 Plasma nitrided	1000 mm	200 mm	100 mm	12 mm	approx. 38 kg	2-160370.1.P ●
Square U-Shape 1500x200x100 Plasma nitrided	1500 mm	200 mm	100 mm	12 mm	approx. 55 kg	2-160380.1.P ●
Square U-Shape 2000x200x100 Plasma nitrided	2000 mm	200 mm	100 mm	12 mm	approx. 72 kg	2-160390.1.P ●

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

From a purchase of 5 pieces also available without nitration. Item produced on order.

Square U-Shape 200/100 Aluminum-Titanium



Description:

Square U-Shape 100/100, ideally suited as a table extension, for vertical setups, as well as a sturdy connection between two welding tables. The Square is firmly bolted to the table with Connecting Bolts (Item No. 160560.N).

From a length of 500 mm all U-shaped squares have mounting holes on the back to attach table legs.

If the Square is used as a table extension exceeding 1,000 mm, it has to be supported by a table leg.

A multitude of clamping- and combination options with other squares and stops are facilitated by the five-sided bore holes and the optional diagonal hole arrangement.

50x50 mm grid simplifies orientation.

Aluminum-Titanium: We use this lightweight and high-strength material for weight reasons for some large stop and clamping squares. However, the hardness of nitrided cast steel can not be achieved here.

Please find pictures for every product size at www.siegmund.com.





	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	Aluminum
Square U-Shape 500x100x100 Aluminum-Titanium	500 mm	100 mm	100 mm	12 mm	approx. 5 kg	3-160360.AT ○
Square U-Shape 1000x100x100 Aluminum-Titanium	1000 mm	100 mm	100 mm	12 mm	approx. 9 kg	3-160370.AT ○
Square U-Shape 1500x100x100 Aluminum-Titanium	1500 mm	100 mm	100 mm	12 mm	approx. 13 kg	3-160380.AT ○
Square U-Shape 2000x100x100 Aluminum-Titanium	2000 mm	100 mm	100 mm	12 mm	approx. 18 kg	3-160390.AT ○
Additional sizes upon request						○

MS=Material thickness; ● = Item produced for stock; ○ = Item produced on order; Explanations see page 84